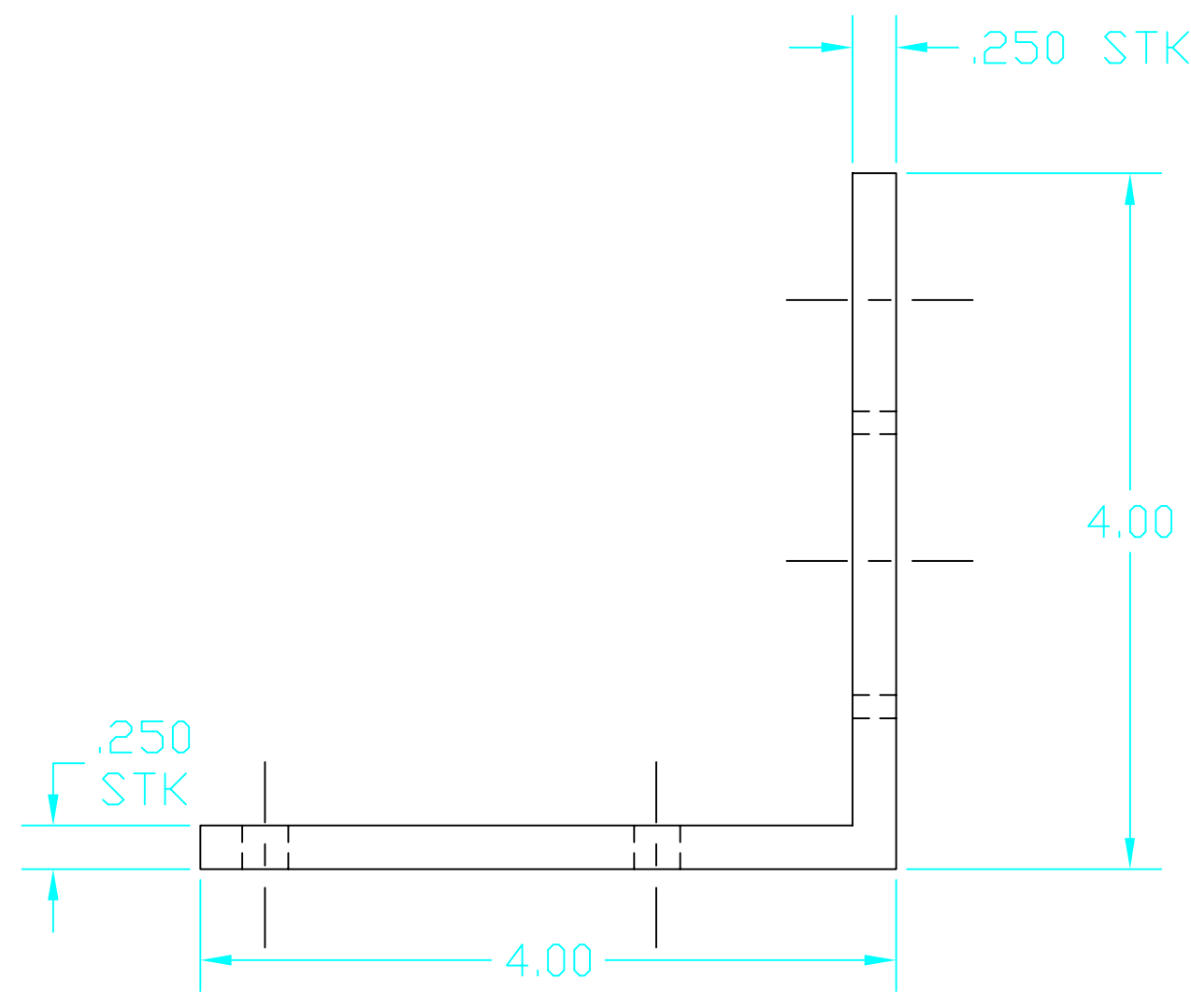
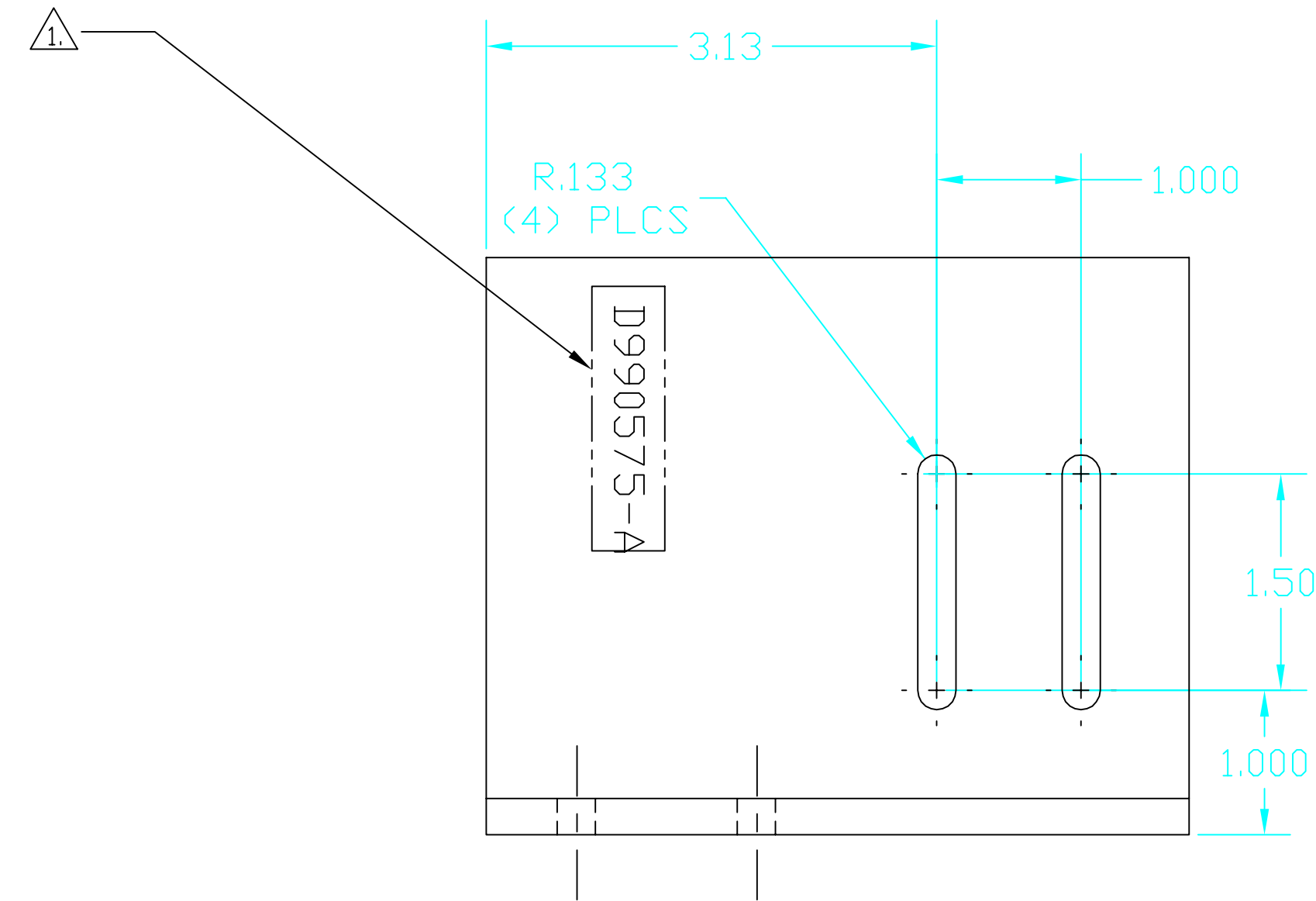
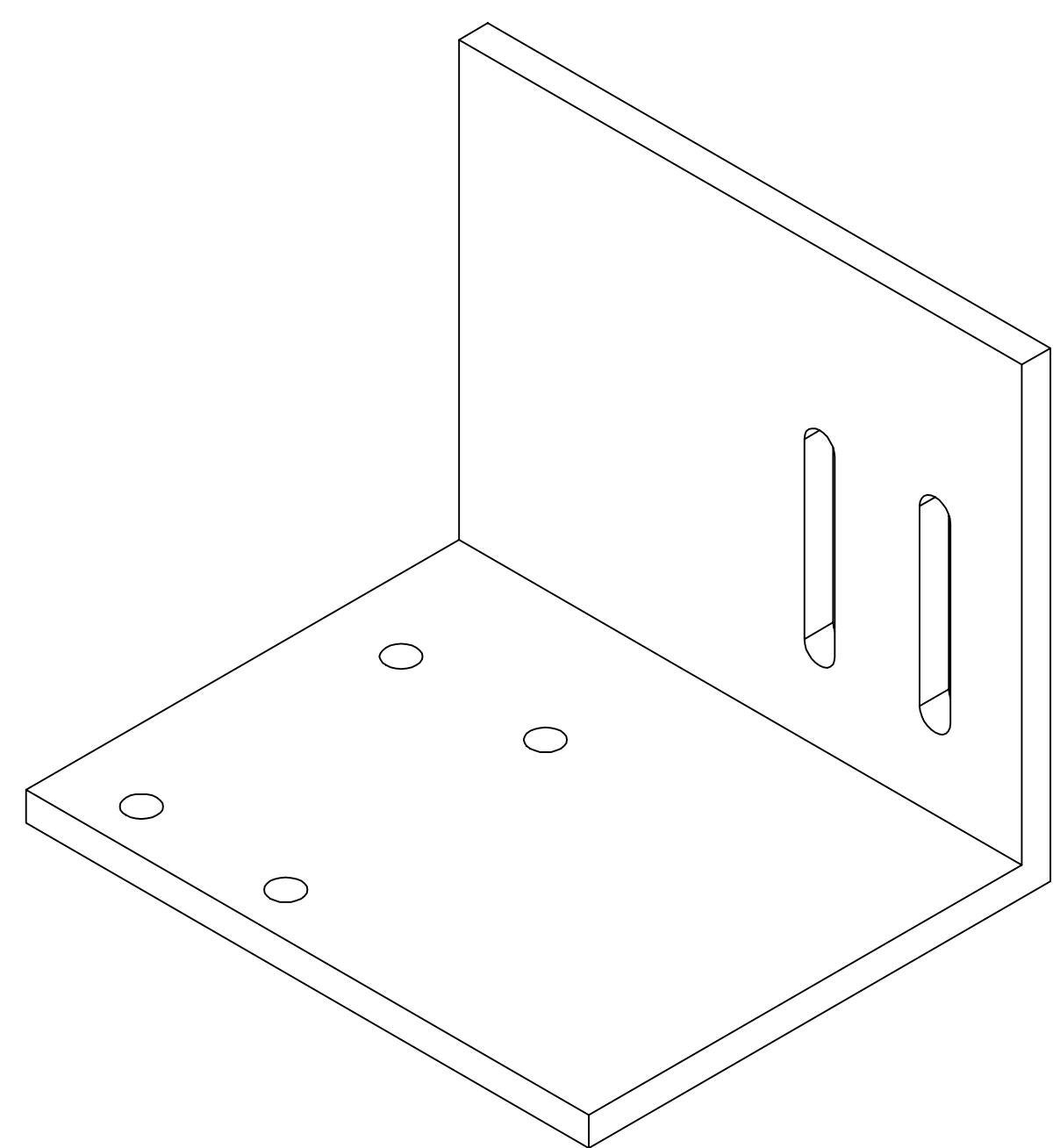
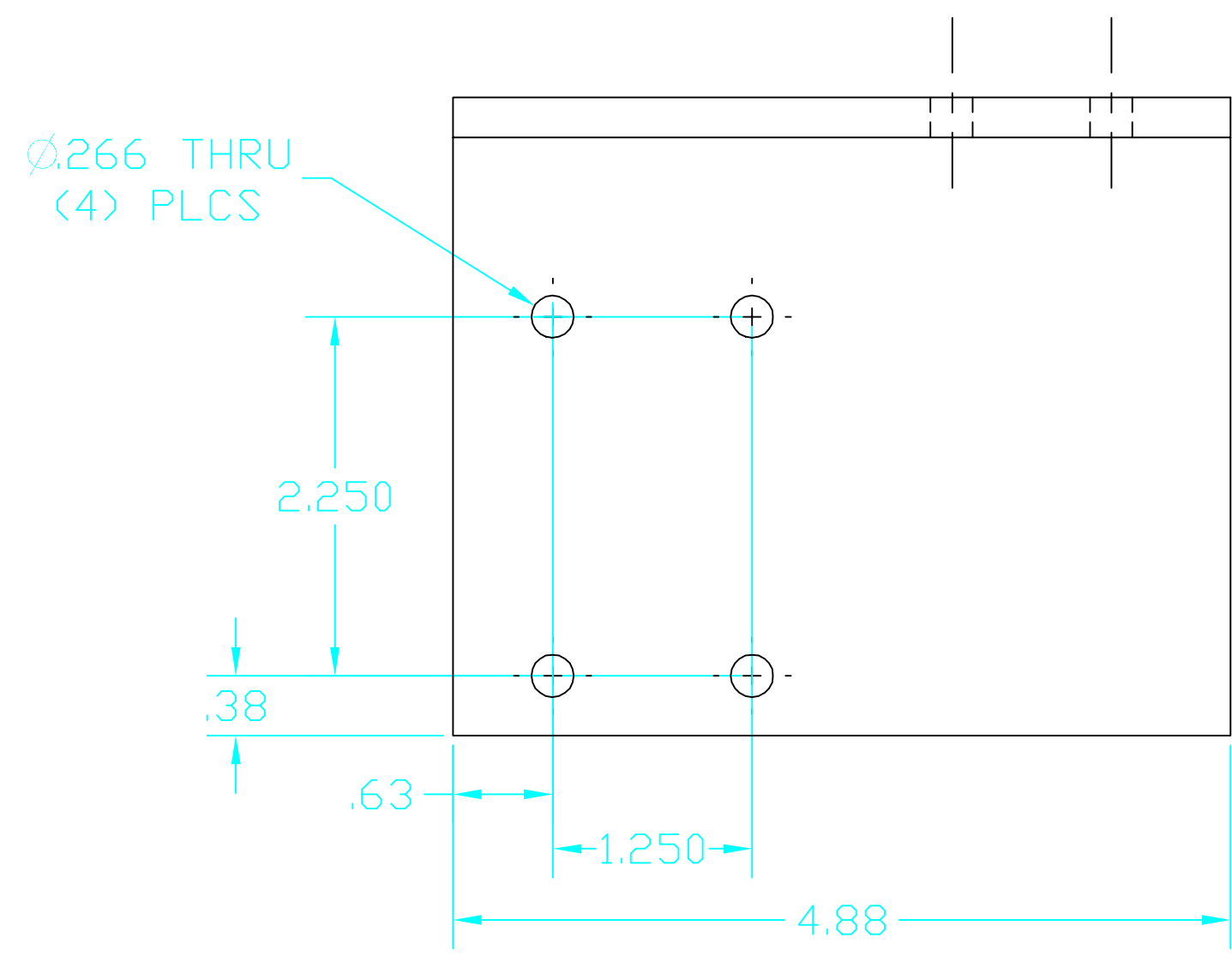


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.  
 EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS: .005-.015 REMOVE ALL BURRS						I. O. BAFFLE, RIGHT CLIP	
		MATERIAL: TYPE 302-304 STAINLESS STEEL 4 x 4 x 1/4 x 5.0 LONG		HEAT TREAT:		FINISH: 1 2		A 00 REV		RELEASE PRE-RELEASE DESCRIPTION	
DWG. NO.		DESCRIPTION REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y: D990590		DCN NUMBER		APPR'D CHECK DRWN DATE	
								D990036 -		KABDT 3-10-99 A. ROSA 12-28-98	
								4x4x5-2.DWG		SIZE DWG. NO. D D990575-A	
								SCALE NTS		SHEET 1 OF 1	