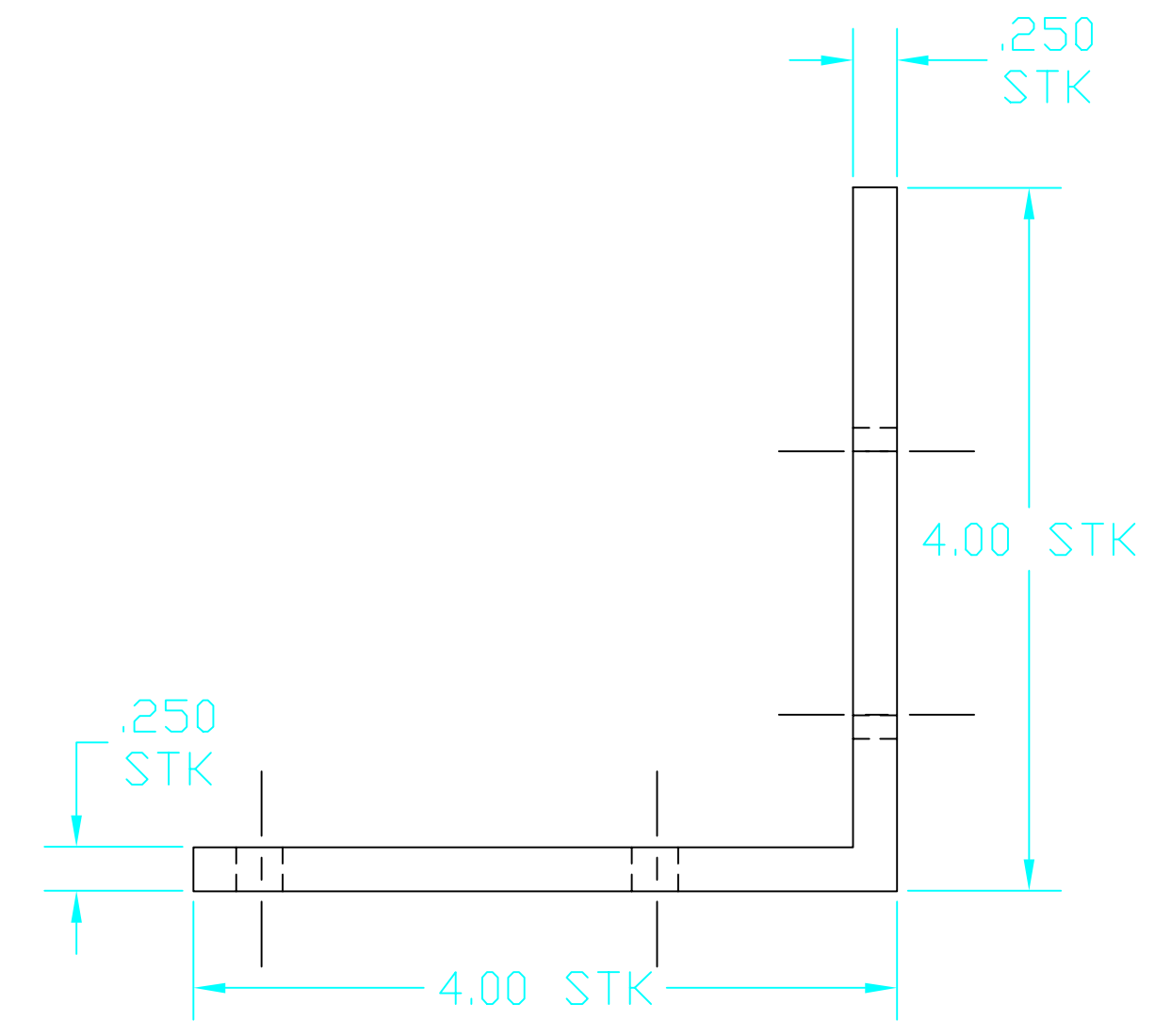
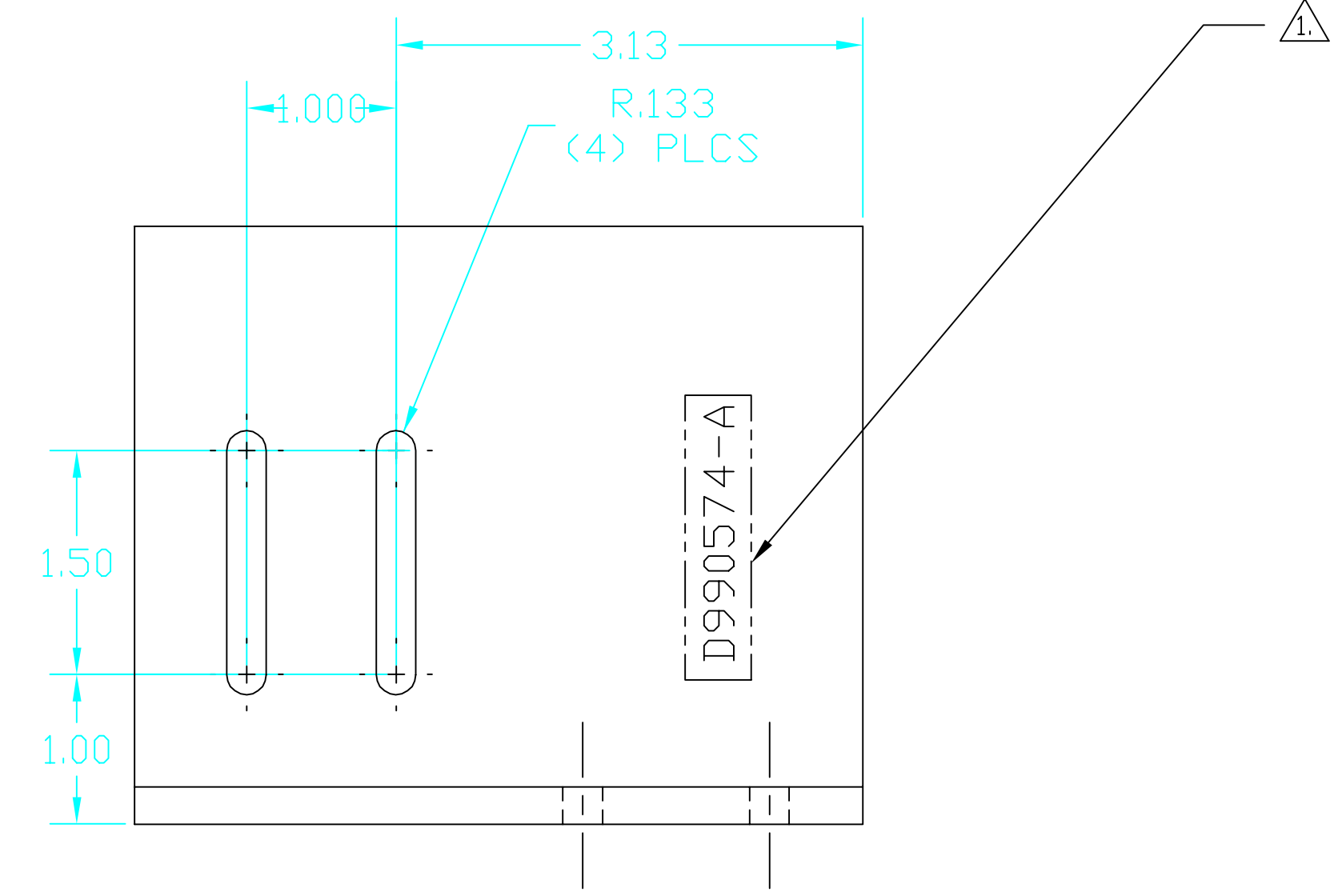
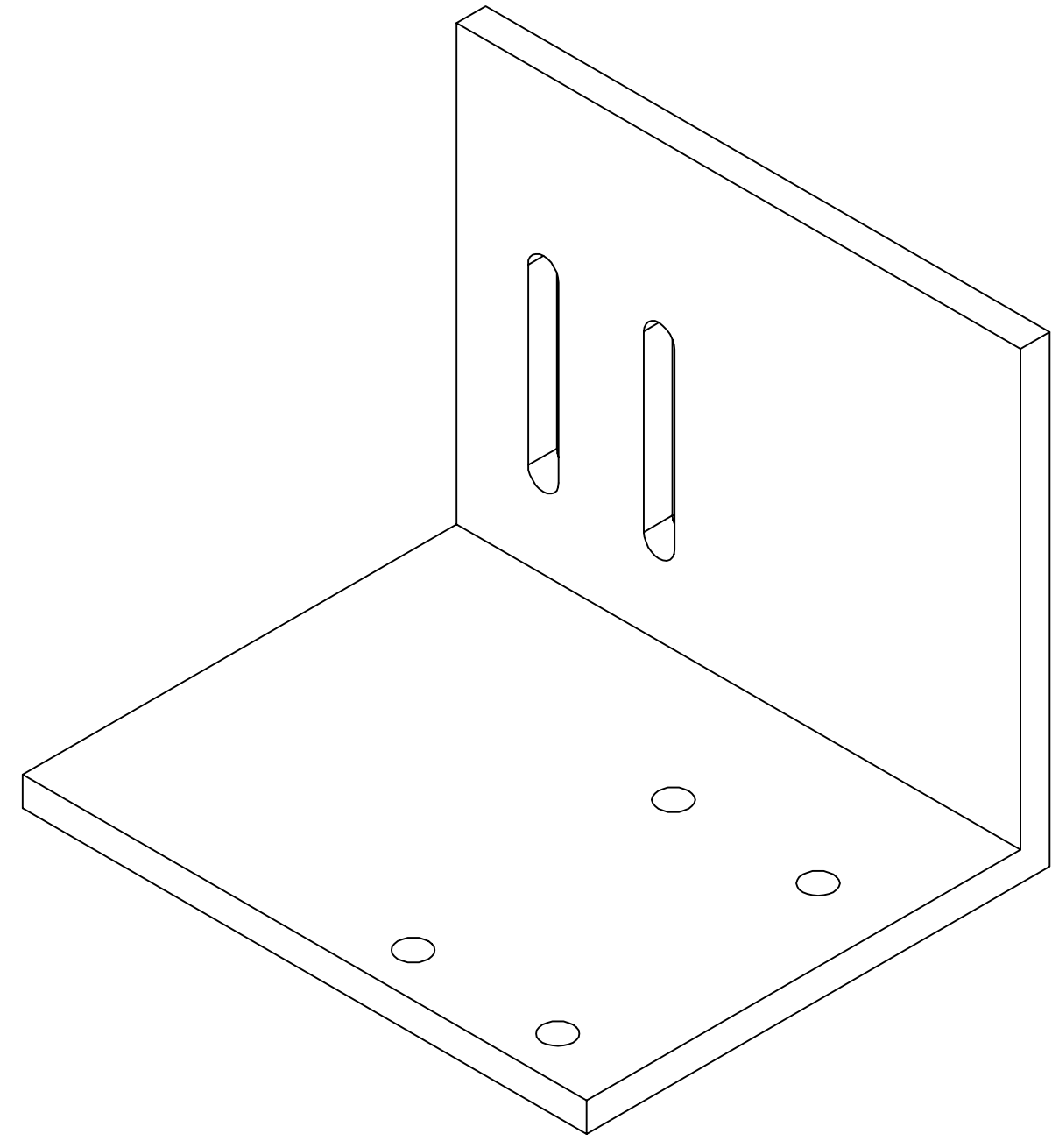
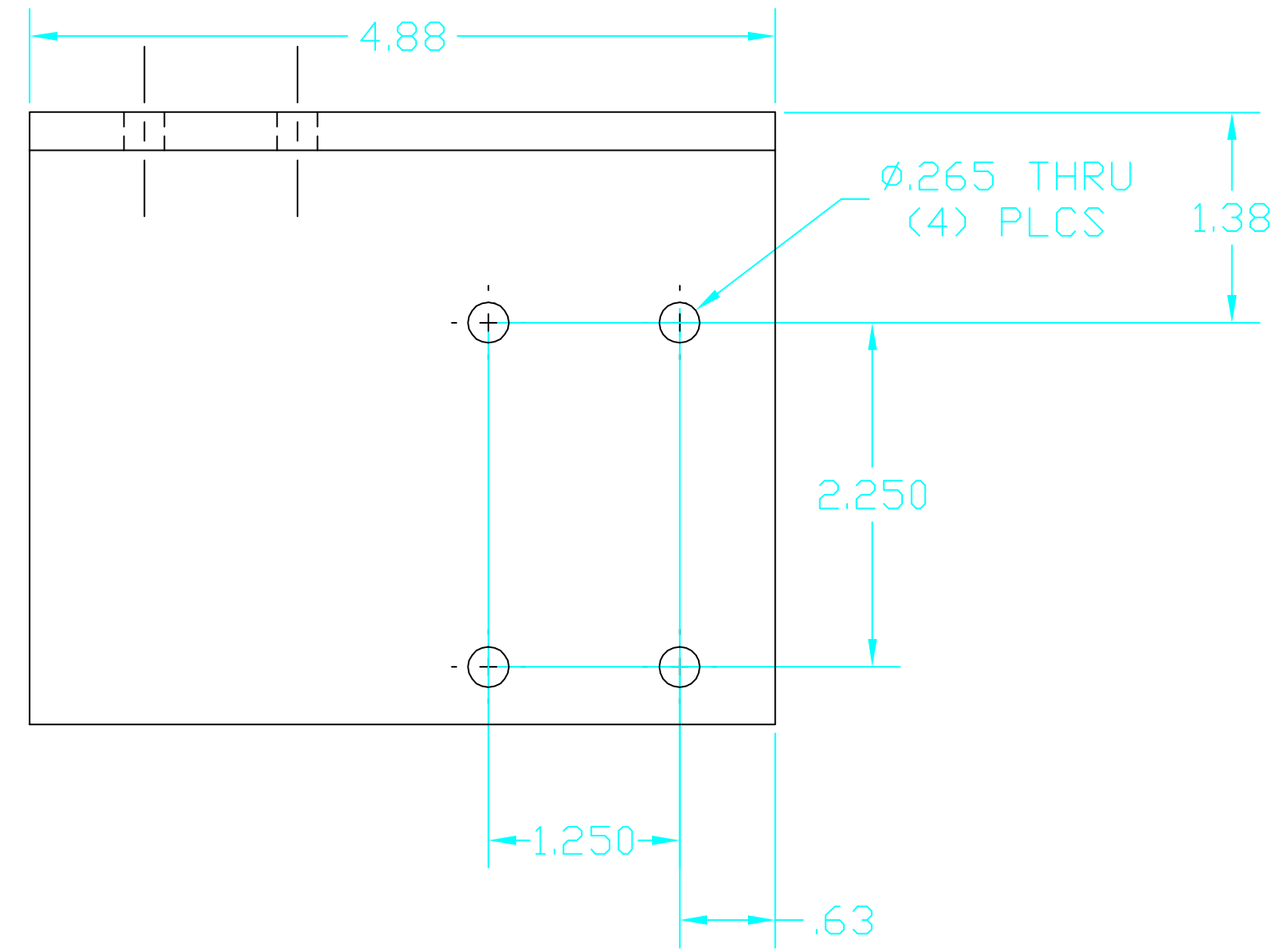


- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001
 - 2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2 ° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS: .005-.015 REMOVE ALL BURRS						I. Q. BAFFLE, LEFT CLIP	
		MATERIAL: TYPE 302-304 STAINLESS STEEL 4 x 4 x 1/4 x 5.0 LONG		HEAT TREAT:		FINISH:				CAD FILE: 4x4-4_75.DWG	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990589		REV		SIZE/DWG. NO. D D990574-A	
REFERENCE DRAWINGS								A		SCALE NTS SHEET 1 OF 1	
								00		DATE 12-28-98	
								A		DCN NUMBER E990036	
								A		APPR'D CHECK DRWN DATE	
								A		KABDT 3-10-99	
								A		A. RDSA 12-28-98	
								A		PRE-RELEASE	
								A		RELEASE	
								A		ISSUE DESCRIPTION	