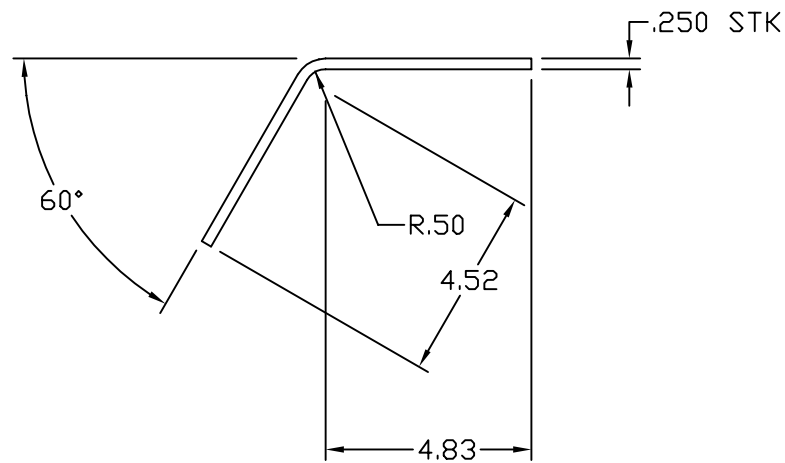
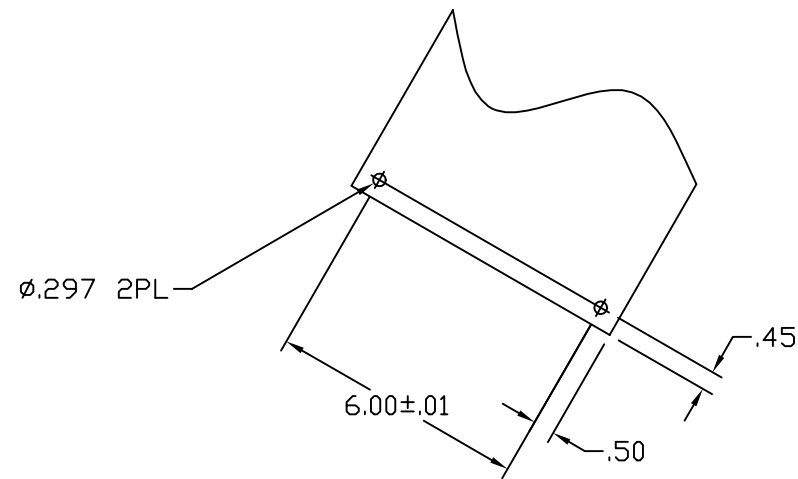
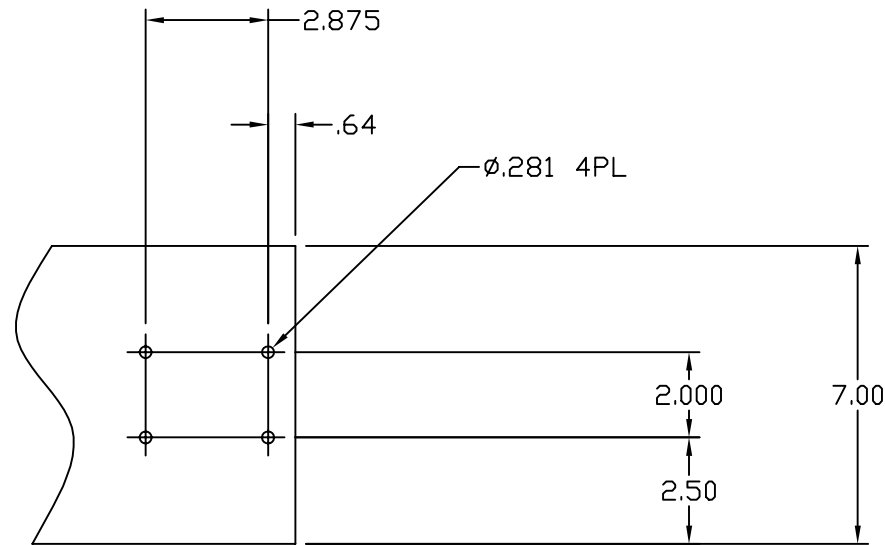


NOTES: (UNLESS OTHERWISE SPECIFIED)

- THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND 'DI' RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.03		THREE PLACE DECIMAL ±.010 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						ETM ALIGNMENT BRACKET	
		MATERIAL: 300 SERIES STAINLESS STEEL .250 THICK	HEAT TREAT:	FINISH:	A E990319			Conley	10-7-99		
DWG. NO.		DESCRIPTION	USED ON:	NEXT ASS'Y: D990230	00 PRE-RELEASE			Conley	8-23-99	CAD FILE D990523-Adwg	SIZE DWG. NO. B D990523-A
REFERENCE DRAWINGS					REV	DESCRIPTION	APPR'D	CHECK	DRWN	DATE	SCALE NTS
6		5	4	3	2	1					SHEET 1 OF 1