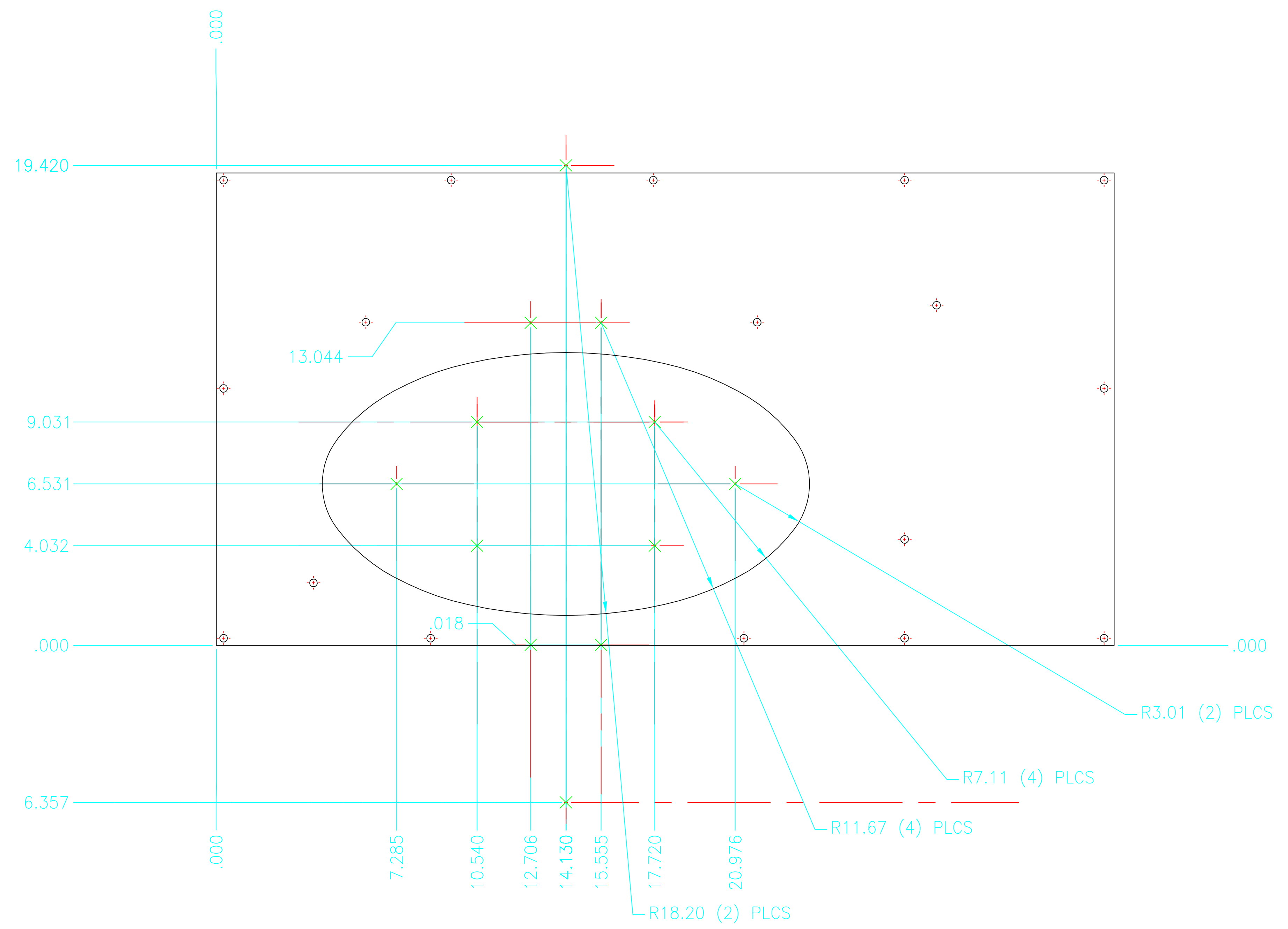




- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
  2. GLASS TO BE COVERED BY VINYL MASK ON BOTH SIDES PRIOR TO START OF MACHINING, AND REMOVED BEFORE SHIPMENT.
  3. MAKE FROM: #12 WELDERS FILTER GLASS (SCHOTT) 0.12" THICK.
  4. ETCH OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES:  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

INSIDE RADII  
FINISHED SURFACE RMS  
BREAK OUTSIDE CORNERS .002 - .010  
REMOVE ALL BURRS

MATERIAL: 3 HEAT TREAT: FINISH: 1 2 4

USED ON: NEXT ASS'Y: D980174, D980175, D980176

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MASSACHUSETTS INSTITUTE OF TECHNOLOGY

ARM CAVITY BAFFLE,  
GLASS 3L

CAD FILE: D990502-A.dwg SIZE: D DWG. NO.: D990502-A  
SCALE: NTS SHEET: 2 OF 2

A		RELEASE		E990389		-		-		-		KABOT		1-14-00	
DWG. NO.		DESCRIPTION		DCN NUMBER		APPR'D		CHECK		DRWN		DATE			
REFERENCE DRAWINGS		ISSUE DESCRIPTION													