



NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

CROSS DRILL TAPPED HOLES THRU WALL 4 PL.

DRIL AND TAP 8-32X .50 DEEP MIN. 4 PL ON 1.21 DIA BC

REF. QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST			
			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
			TITLE
			POST, ETM Beam Dump
			CAD FILE D990447-B SIZE DWG. NO. B D990447-B
			SCALE FULL SHEET SHEET#

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES:	FRACTIONAL ±	THREE PLACE DECIMAL ±	FINISHED SURFACE RMS
	ANGULAR ±	BREAK CORNERS IN "OUT"	REMOVE ALL BURRS
	ANGULARMACH ± BEND ±		
	TWO PLACE DECIMAL ±	+/- .02	
MATERIAL:	HEAT TREAT:	FINISH:	
1.5" DIA X .25 WALL			
6061-T6 ALUM			
USED ON: XXX	NEXT ASS'Y: XXX		

DWG. NO.	DESCRIPTION	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
	REFERENCE DRAWINGS							