

6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

*Liquid contaminants/Machining Lubricants*  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification Serial Number*

A serial number shall be etched, or scribed on the part see note drawing note.

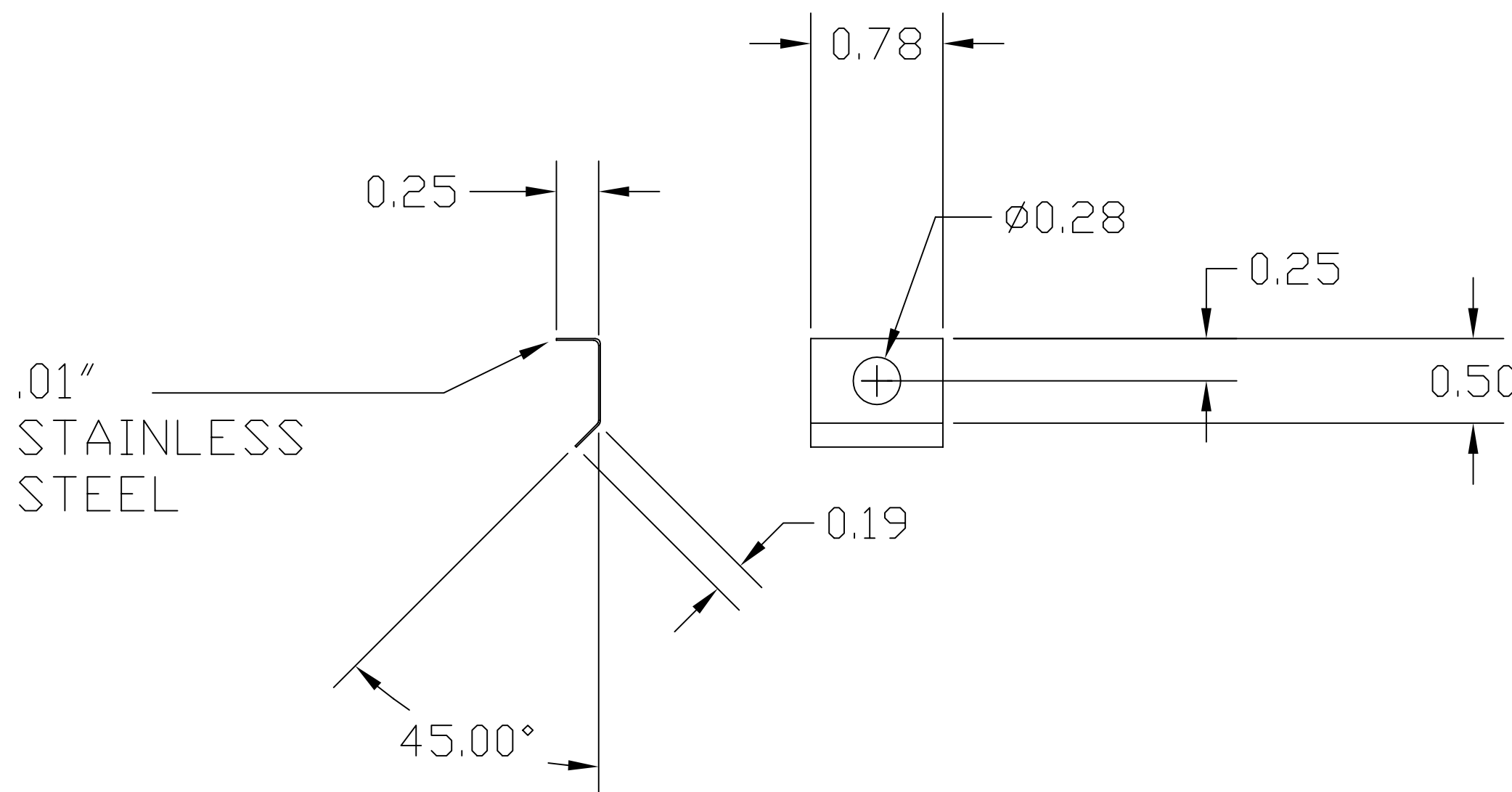
*Serial Number Format*

The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001

The drawing number, The revision number, The sequential part number

Bag and Tag parts



.01"  
 STAINLESS  
 STEEL

Qty: Make 4 Total Per Assembly

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
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PARTS and MATERIAL LIST

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
		TOLERANCES: FRACTIONAL ± / ANGULAR ± 2 deg. ANGULAR MACH ± BEND ± / TWO PLACE DECIMAL ± .02			THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS / BREAK CORNERS IN OUT. / REMOVE ALL BURRS /					CLAMP, ETM BEAM DUMP GLASS			
		MATERIAL: .01 Stainless Steel	HEAT TREAT: /	FINISH: /	A	FAB-RELEASE	-	-	kenm	8-4-99	CAD FILE D990446-A	SIZE DWG. NO. B D990446-A	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK	DRWN	DATE	SCALE	SHEET SHEET#
REFERENCE DRAWINGS				ISSUE DESCRIPTION									

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