

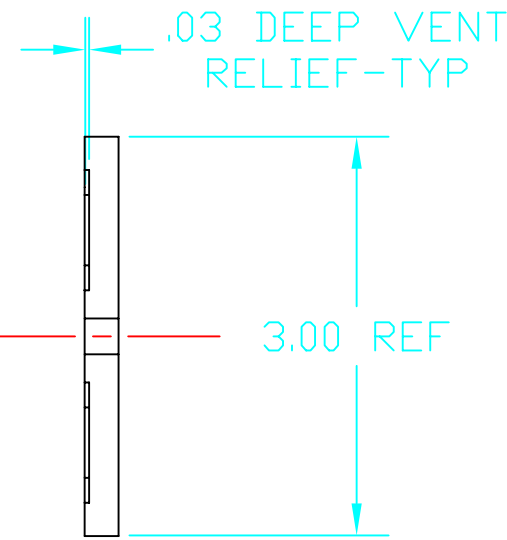
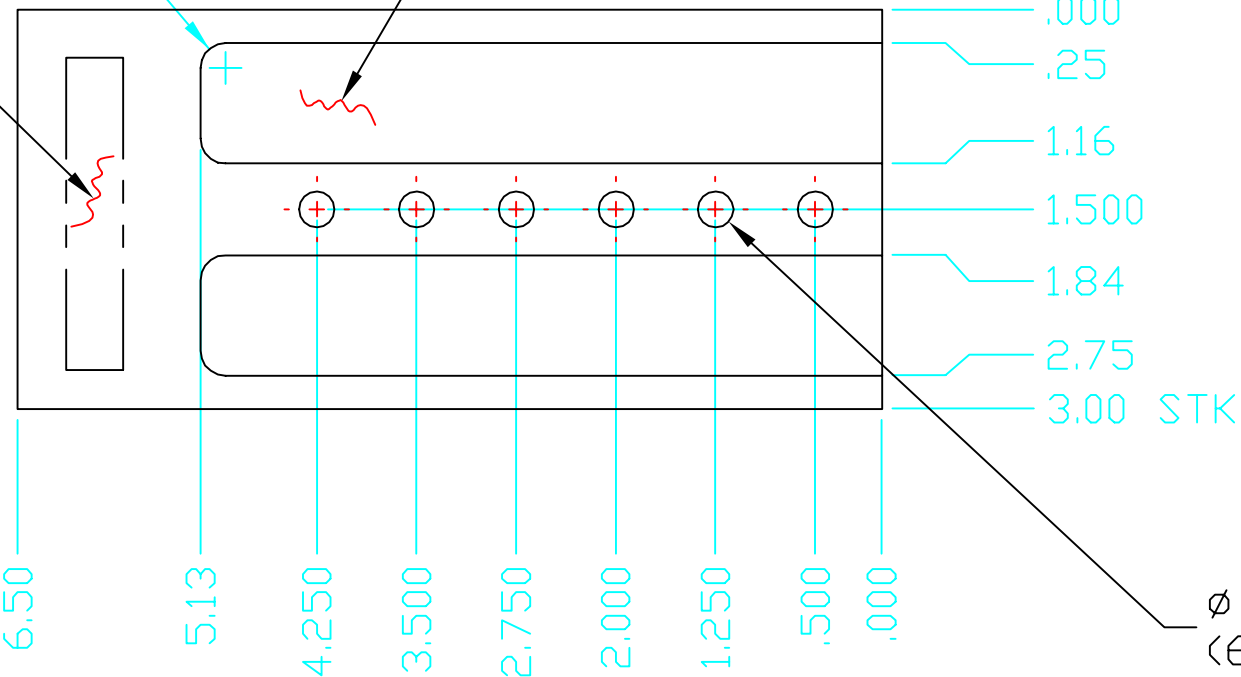
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.

R.19 MIN (4) PLCS

.03 DEEP VENT RELIEF (2) PLCS



Ø .266 THROUGH (6) PLCS

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS									
		MATERIAL: TYPE 6061-T6 ALUMINUM RECTANGULAR BAR .25 x 3.00		HEAT TREAT:		FINISH: 1. 2.		A		RELEASE		E990305	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990380, D990491, D990492		REV		DESCRIPTION		DCN NUMBER	
REFERENCE DRAWINGS										APPR'D		CHECK	
										KABOT		10-7-99	
										DATE		SCALE	
										ext_suppl.dwg		B	
										SIZE DWG. NO.		D990385-A	
										SHEET		1 OF 1	