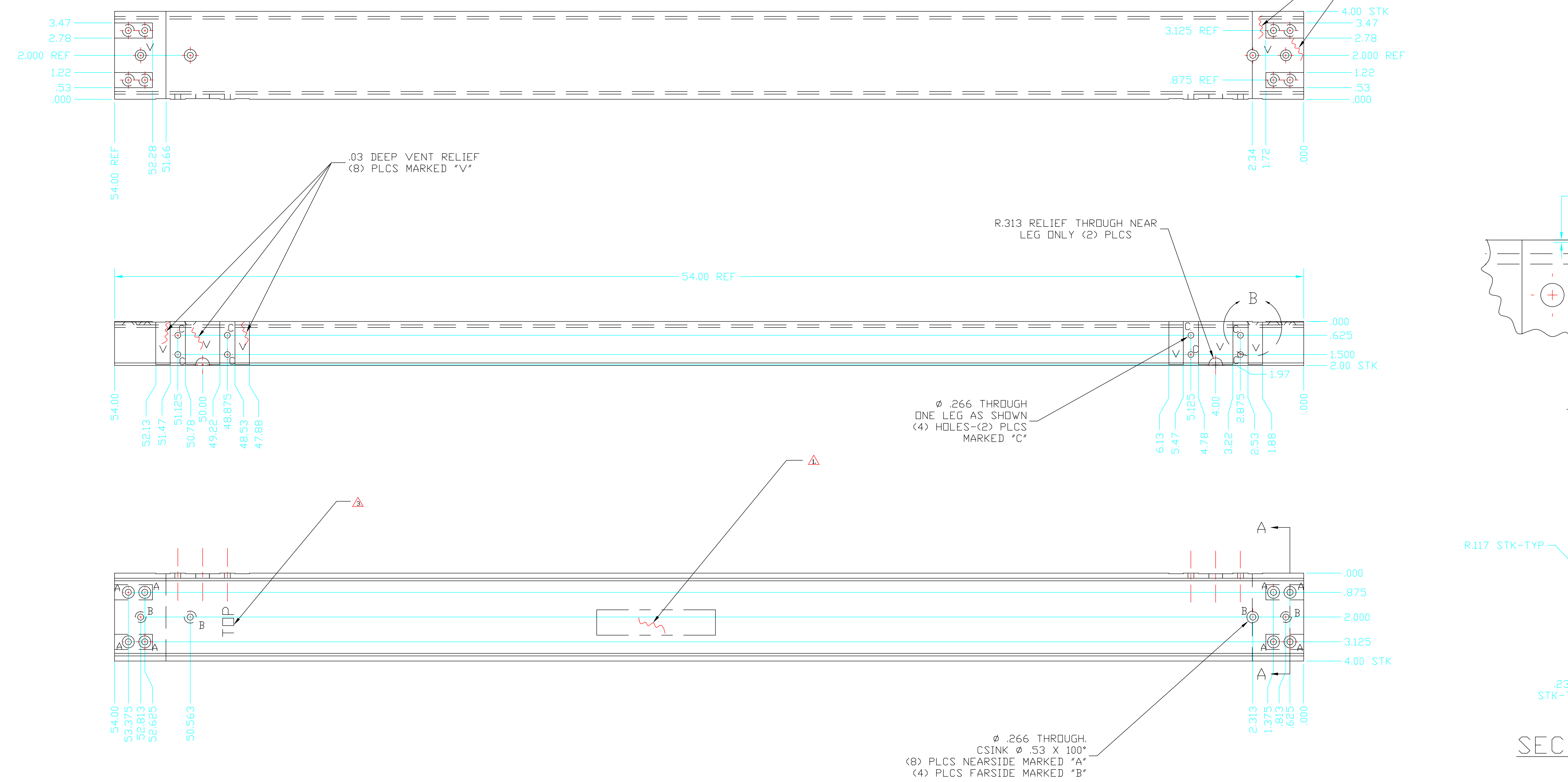
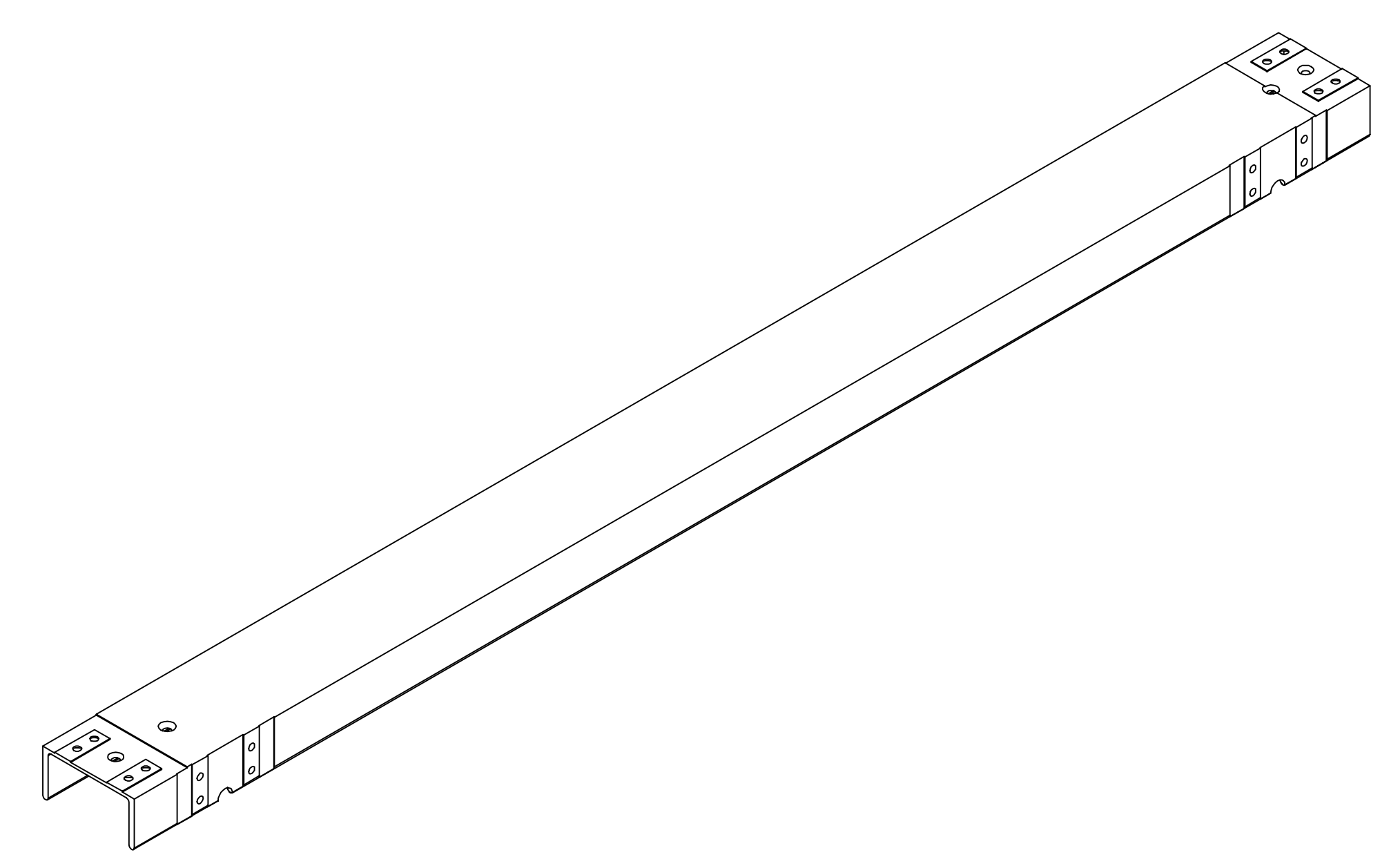


NOTES: (UNLESS OTHERWISE SPECIFIED)

▲ STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "/S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D99038-A S/N 001

▲ THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.

▲ STEEL STAMP OR ENGRAVE THIS: "TOP" APPROXIMATELY WHERE SHOWN. USE .25 TO .38 HIGH CHARACTERS.



|  |  |   |  |   |  |   |  |             |  |               |  |          |  |             |  |                   |  |                                 |  |        |  |                   |  |            |  |          |  |         |  |      |  |       |  |        |  |     |  |       |  |        |  |
|--|--|---|--|---|--|---|--|-------------|--|---------------|--|----------|--|-------------|--|-------------------|--|---------------------------------|--|--------|--|-------------------|--|------------|--|----------|--|---------|--|------|--|-------|--|--------|--|-----|--|-------|--|--------|--|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |  | TOLERANCES:<br>FRACTIONAL ± 1/64<br>ANGULAR ± 1/2°<br>TWO PLACE DECIMAL ±.01<br>THREE PLACE DECIMAL ±.003 |  | INSIDE RADII .06<br>FINISHED SURFACE RMS<br>BREAK OUTSIDE CORNERS .005 - .015<br>REMOVE ALL BURRS |  | MATERIAL: TYPE 6061-T6<br>ALUMINUM CHANNEL<br>ALUM. ASSOC. SIZE 4x2x.15x.23 |  | HEAT TREAT: |  | FINISH: ▲ ▲ ▲ |  | DWG. NO. |  | DESCRIPTION |  | USED ON:          |  | NEXT ASS'Y: D990380, 0491, 0492 |  | REV    |  | ISSUE DESCRIPTION |  | DCN NUMBER |  | APPR'D   |  | CHECK   |  | DRWN |  | DATE  |  | SCALE  |  | NTS |  | SHEET |  | 1 OF 1 |  |
|  |  |   |  |   |  |   |  |             |  |               |  | B        |  | RELEASE     |  | E990305           |  |                                 |  |        |  |                   |  | KABDT      |  | 10-21-99 |  |         |  |      |  |       |  |        |  |     |  |       |  |        |  |
|  |  |   |  |   |  |   |  |             |  |               |  | A        |  | PRE-RELEASE |  |                   |  |                                 |  |        |  |                   |  |            |  | KABDT    |  | 10-7-99 |  |      |  |       |  |        |  |     |  |       |  |        |  |
|  |  |   |  |   |  |   |  |             |  |               |  | REV      |  | DESCRIPTION |  | ISSUE DESCRIPTION |  | DCN NUMBER                      |  | APPR'D |  | CHECK             |  | DRWN       |  | DATE     |  | SCALE   |  | NTS  |  | SHEET |  | 1 OF 1 |  |     |  |       |  |        |  |

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ARM CAVITY BAFFLE,  
OUTER SUPPORT,  
FAR VERTICAL,  
ITM/ETM LEG

CAD FILE: leg2.dwg  
SIZE: E  
DWG. NO.: D990381-B  
SHEET: 1 OF 1