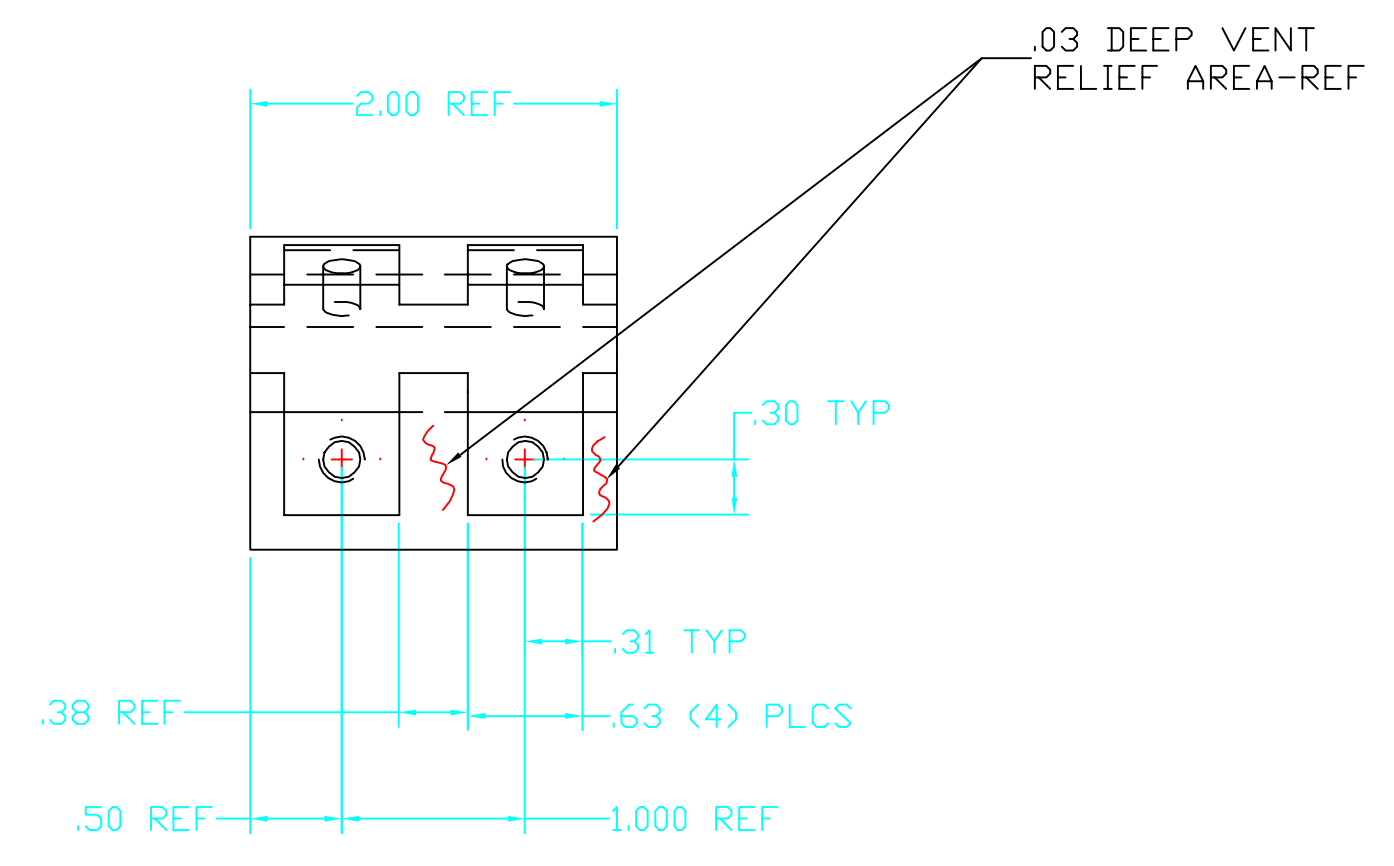
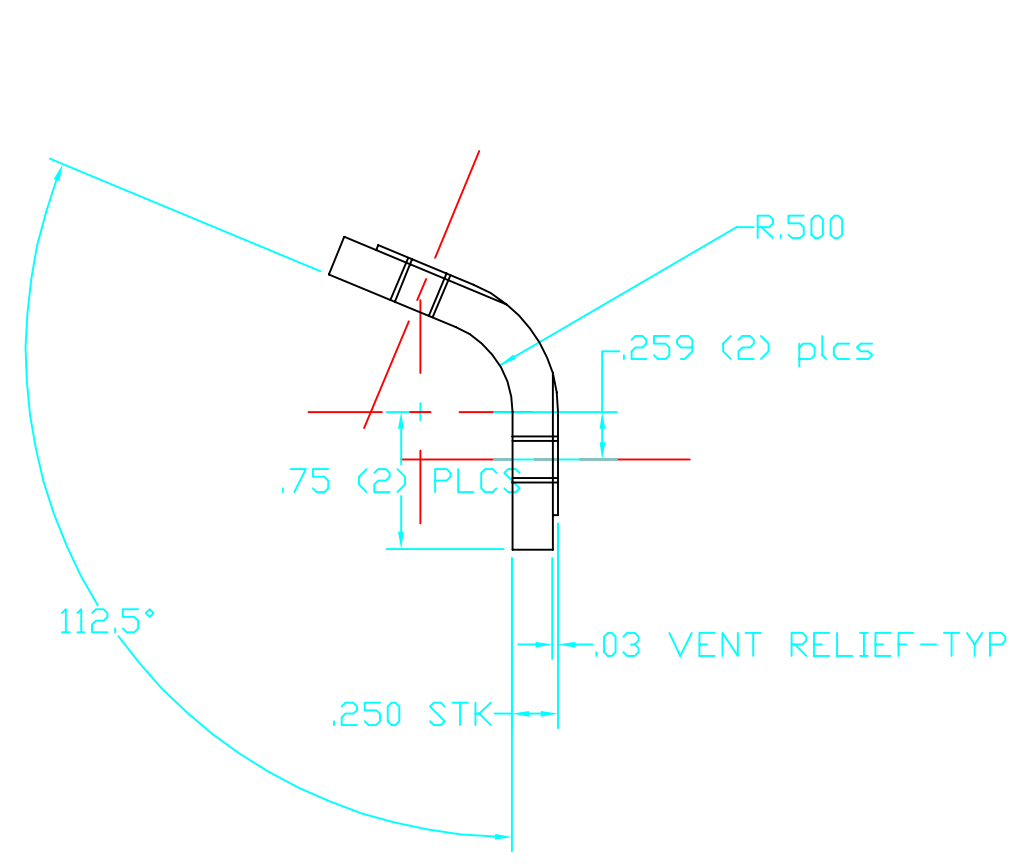
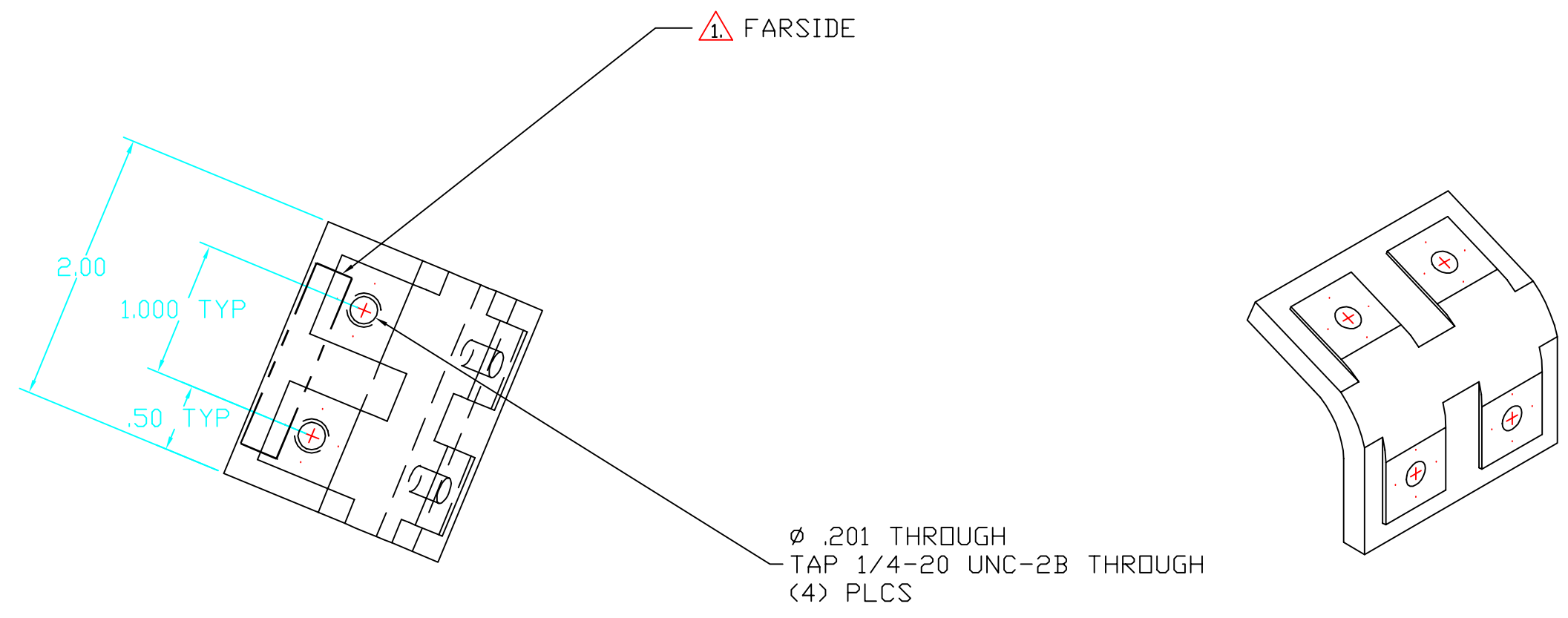


6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



NET FLAT LENGTH APPROX.= 2.21

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS SUPPORT, SPLICE CLIP, CORNER ANGLE	
		MATERIAL: TYPE 6061-T6 ALUMINUM BAR 1/4 x 2		HEAT TREAT:		FINISH: 1. 2.		A		RELEASE	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990341, D990350		REV		DESCRIPTION	
REFERENCE DRAWINGS								E990232		DCN NUMBER	
								-		APPR'D	
								-		CHECK	
								-		DRWN	
								KABDT		DATE	
								7-7-99		SCALE	
								NTS		SHEET	
								05.dwg		D990375-A	
								C		1 OF 1	

6 5 4 3 2 1