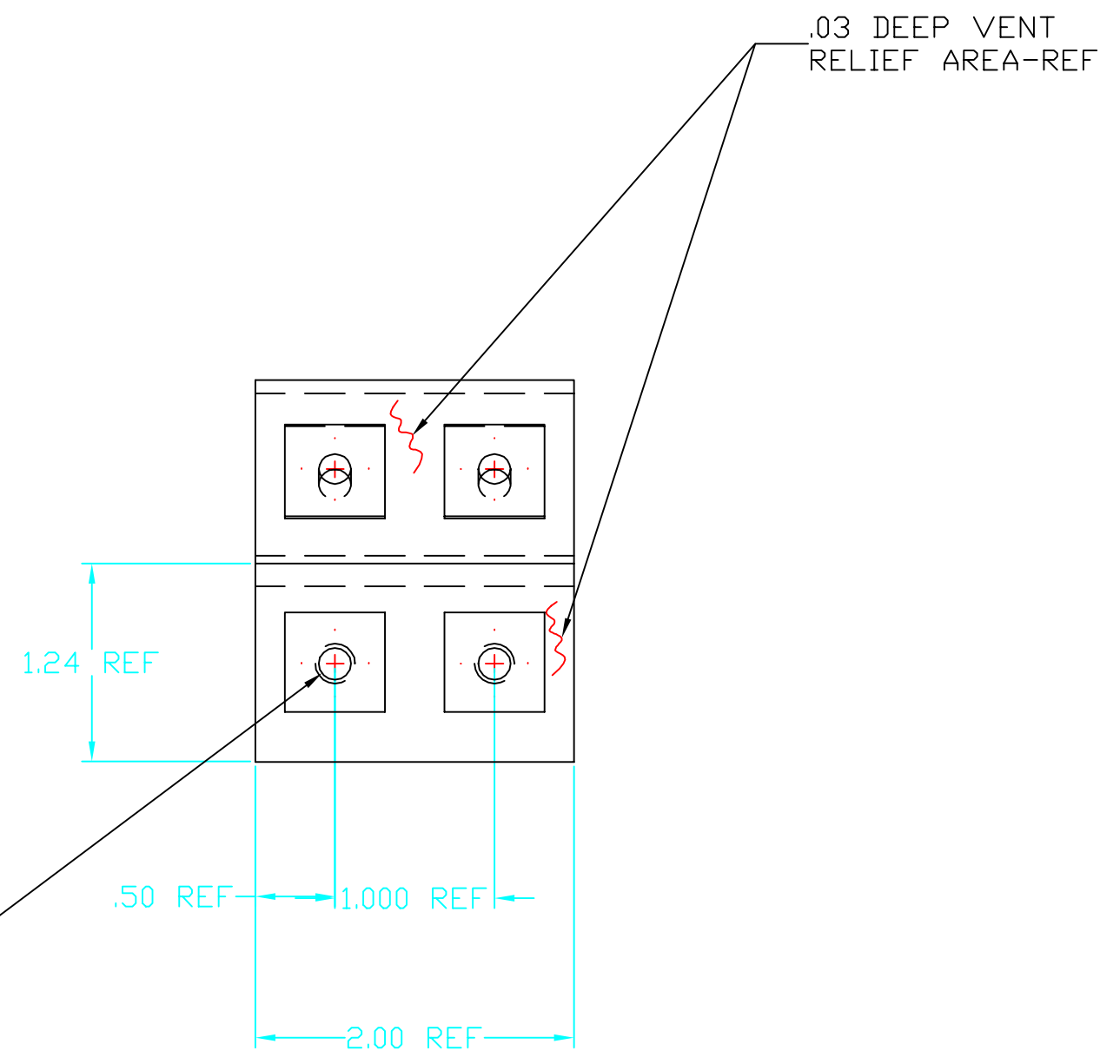
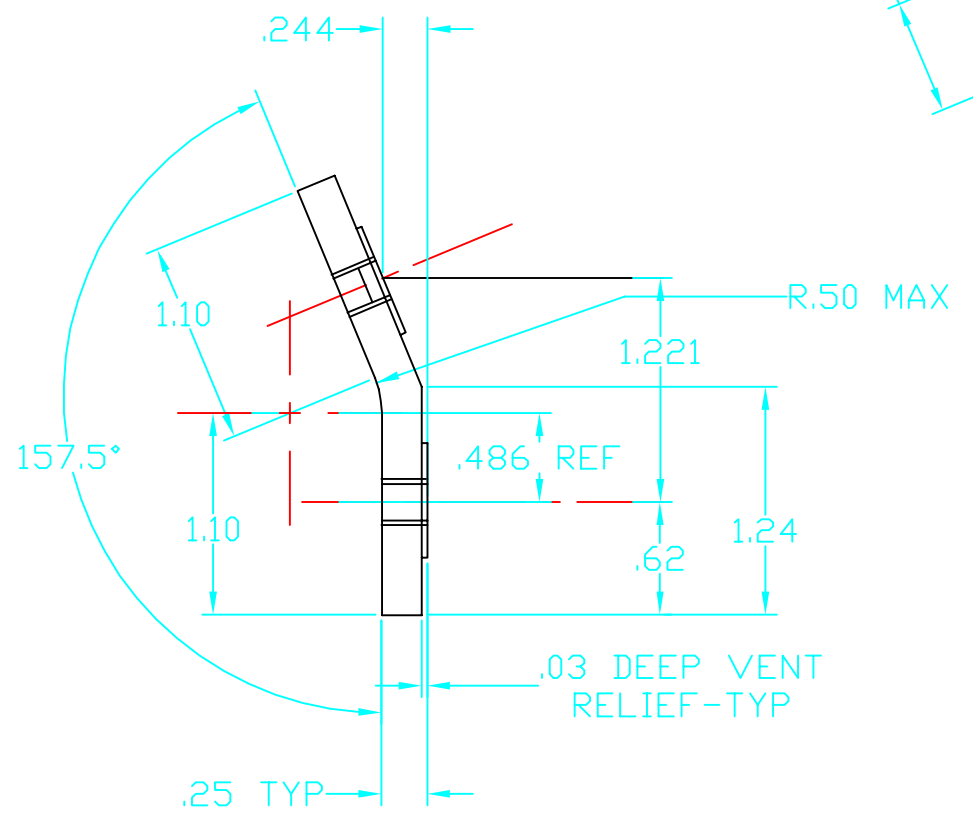
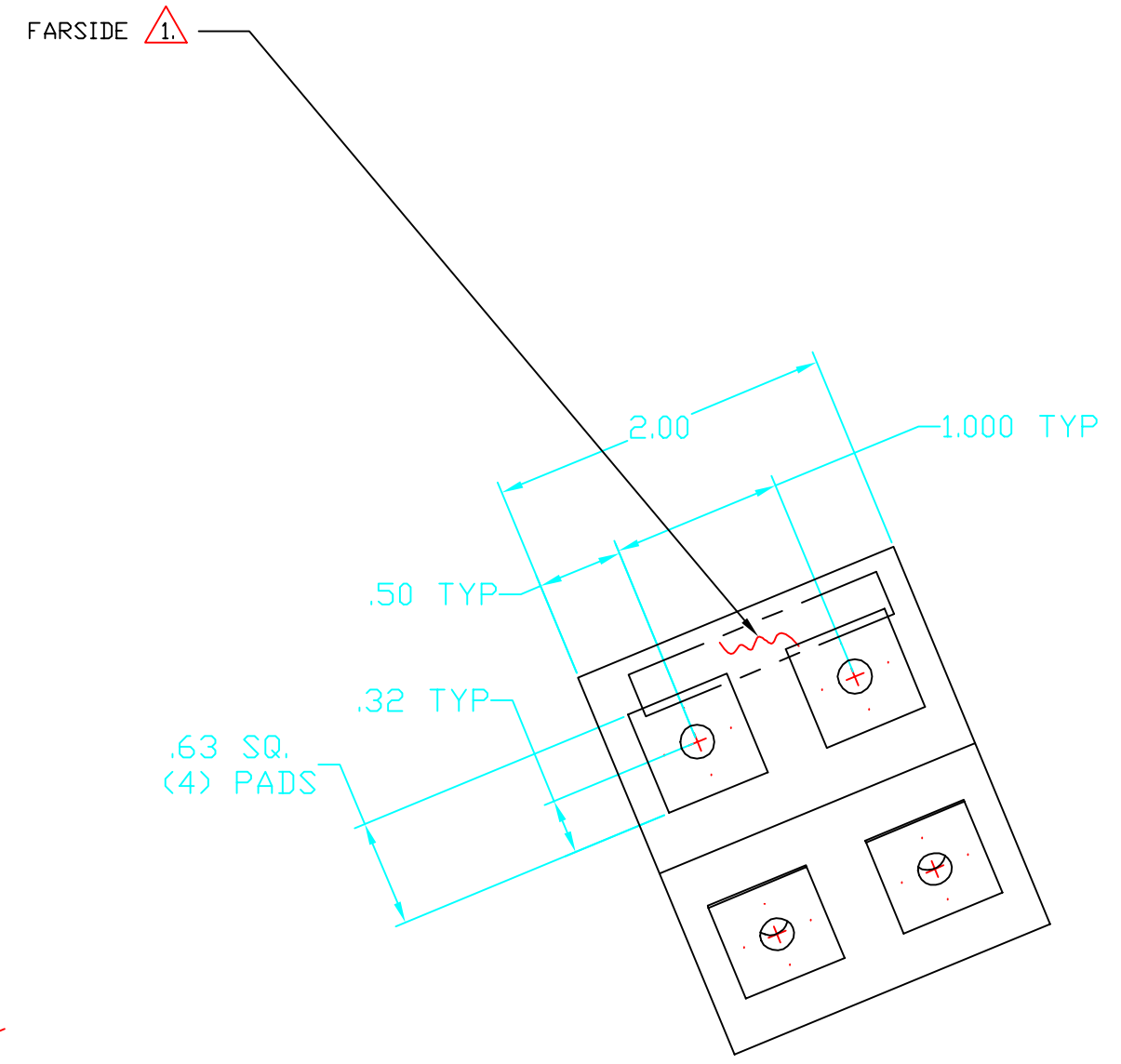
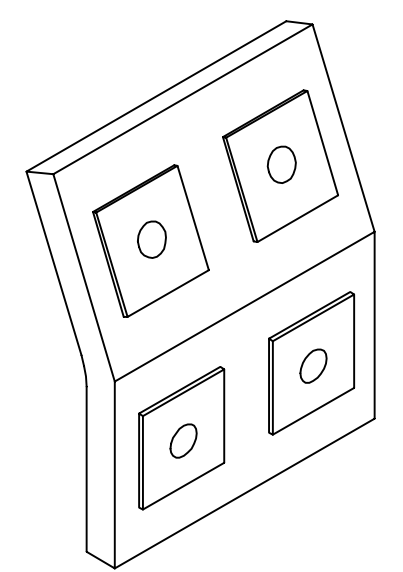


6 5 4 3 2 1

- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001
 - 2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



Ø .201 THROUGH
TAP 1/4-20 UNC-2B THROUGH
(4) PLCS

NET FLAT LENGTH APPROX.= 2.44

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS SUPPORT, SPlice CLIP, FLAT ANGLE	
		MATERIAL: TYPE 6061-T6 ALUMINUM BAR 1/4 x 2		HEAT TREAT:		FINISH: 1, 2		REV		CAD FILE 04.dwg	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990341, D990350		DESCRIPTION		DCN NUMBER	
REFERENCE DRAWINGS								E990232		DATE	
								- - -		KABOT 10-14-99	
								- - -		KABOT 7-7-99	
								- APPR'D		SHEET	
								CHECK		1 OF 1	
								DRWN		SCALE	
								DATE		NTS	

6 5 4 3 2 1