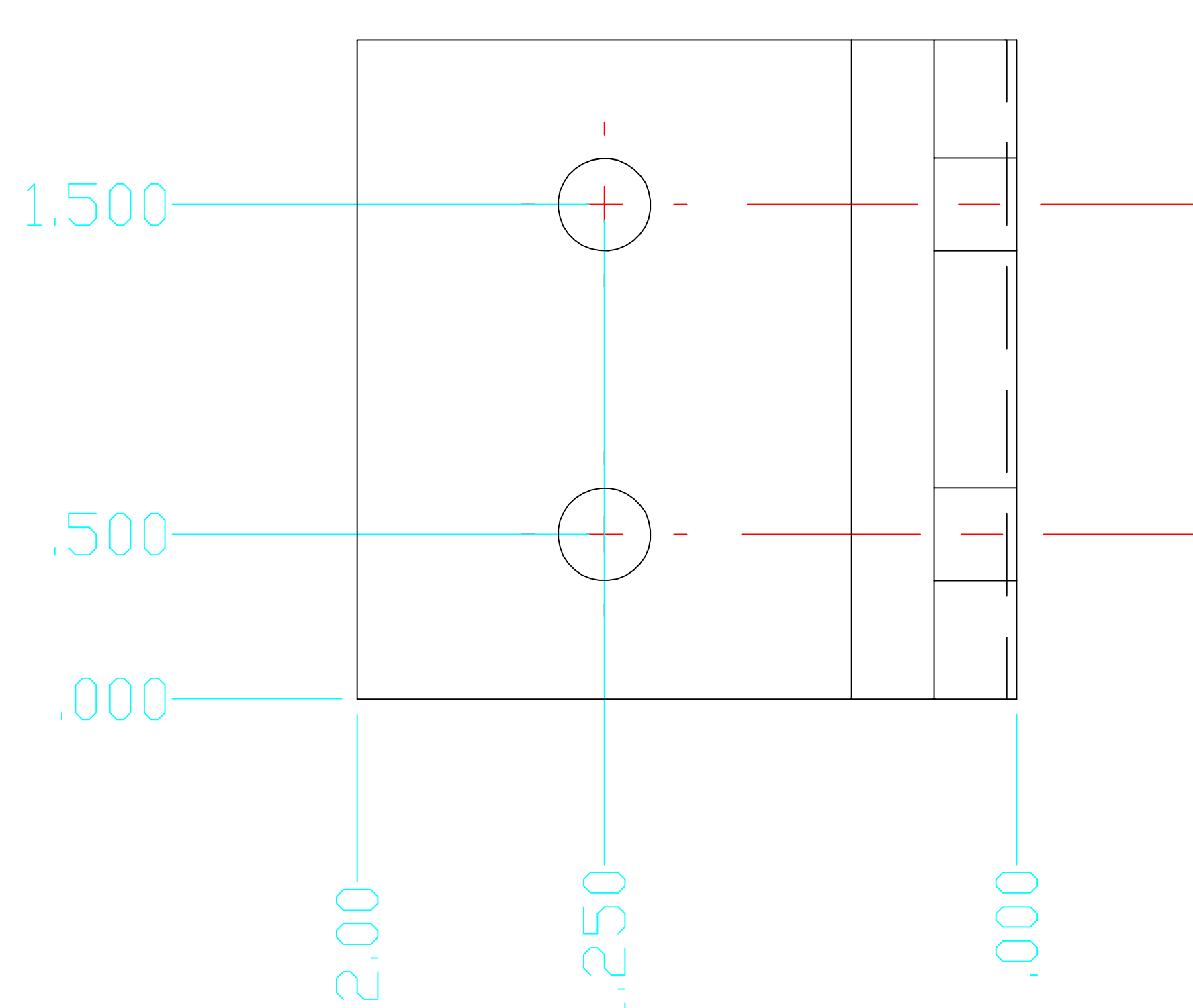
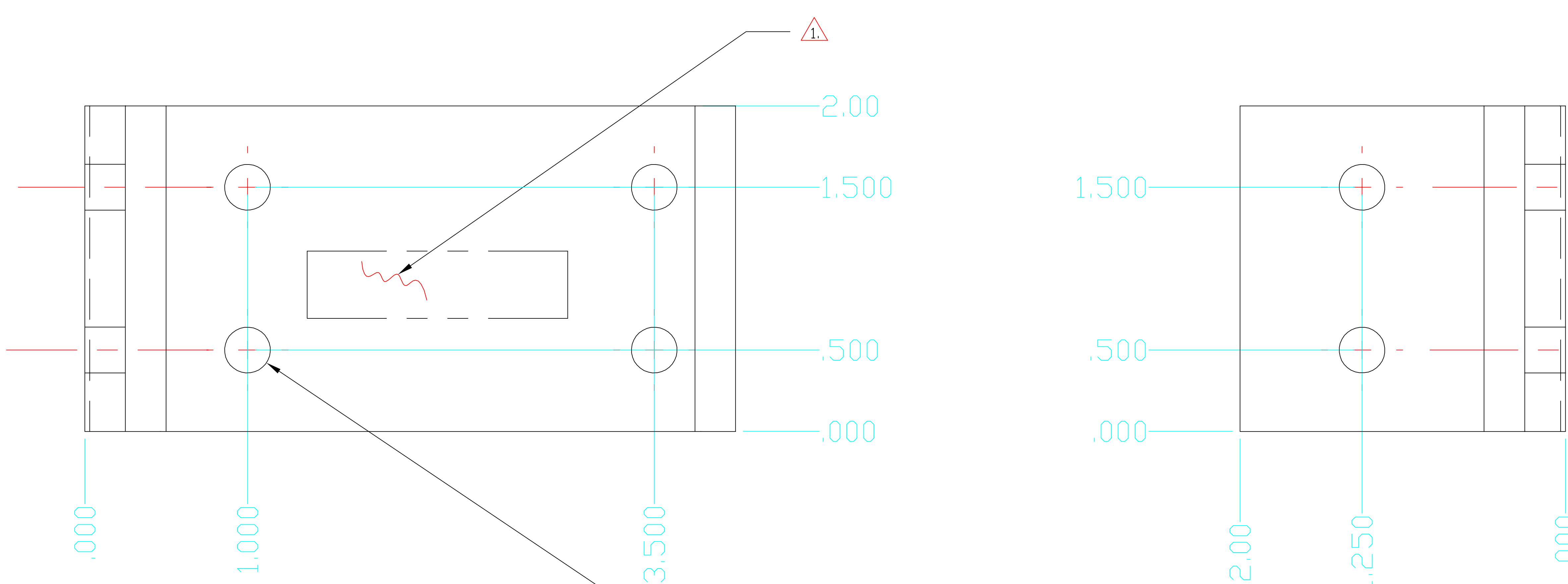


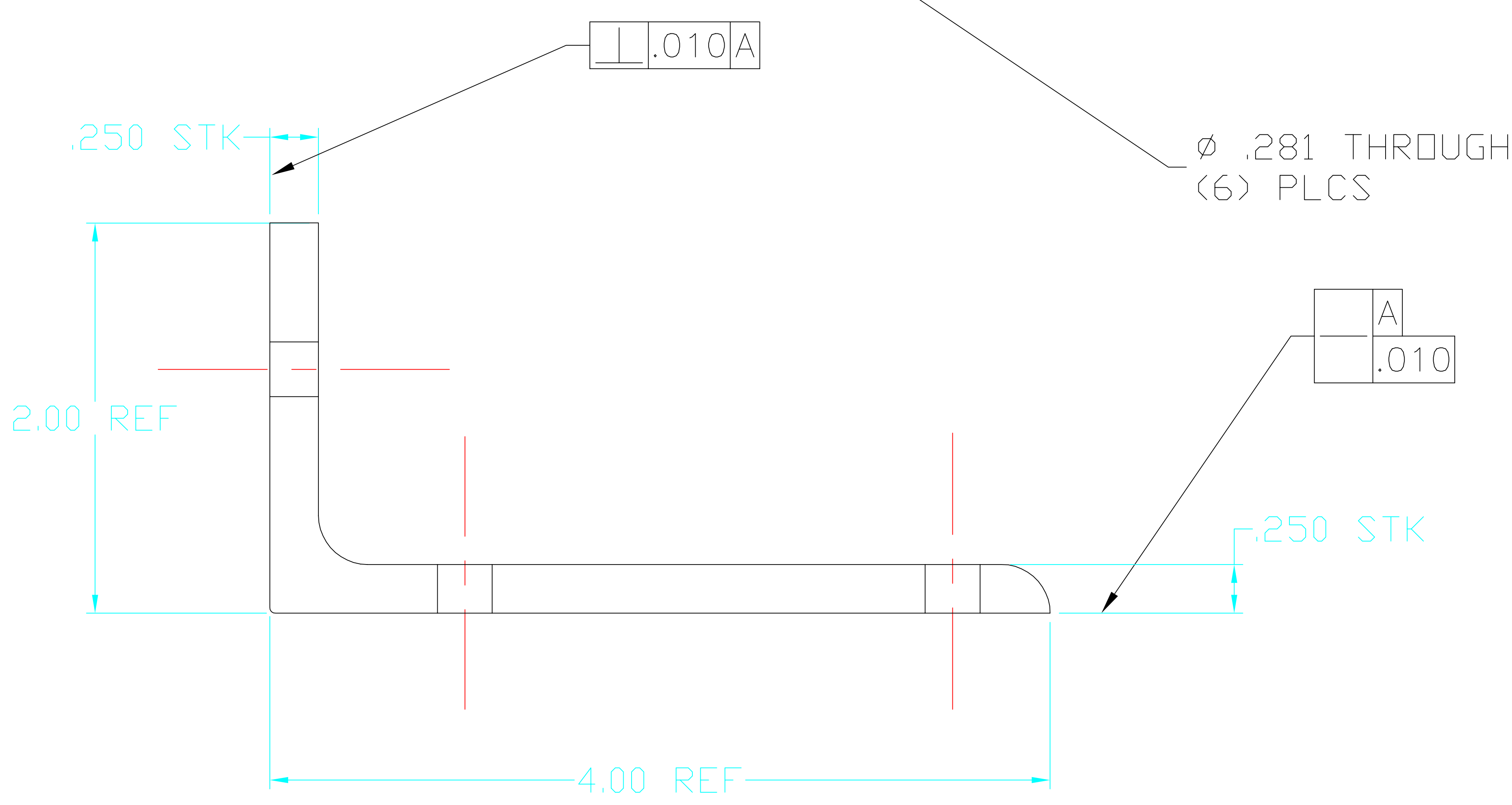
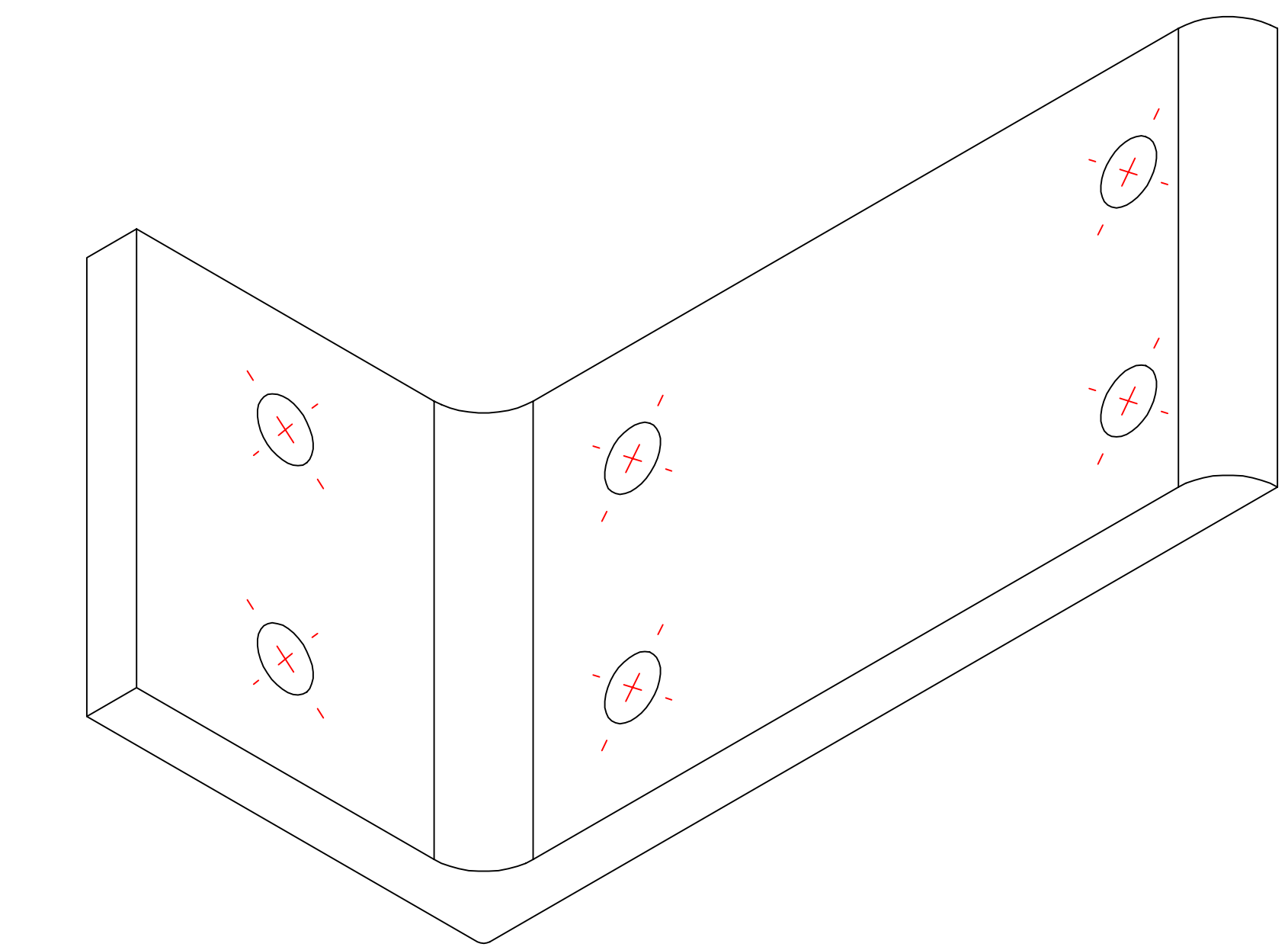
6 5 4 3 2 1



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL $\pm 1/64$ ANGULAR $\pm 1/2^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .003$		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS SUPPORT, CONNECTOR ANGLE, TOP SIDE		
DWG. NO.	DESCRIPTION	MATERIAL: TYPE 6061-T6 ALUMINUM ANGLE 4 x 3 x 1/4	HEAT TREAT:	FINISH: 1. 2.	A	RELEASE	E990232	-	KABOT	7-7-99	CAD FILE	
REFERENCE DRAWINGS		USED ON:	NEXT ASS'Y: D990341, D990350		REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK	DRWN	DATE
											SCALE	SIZE DWG. NO.
											NTS	B D990370-A
											SHEET	1 OF 1

6 5 4 3 2 1