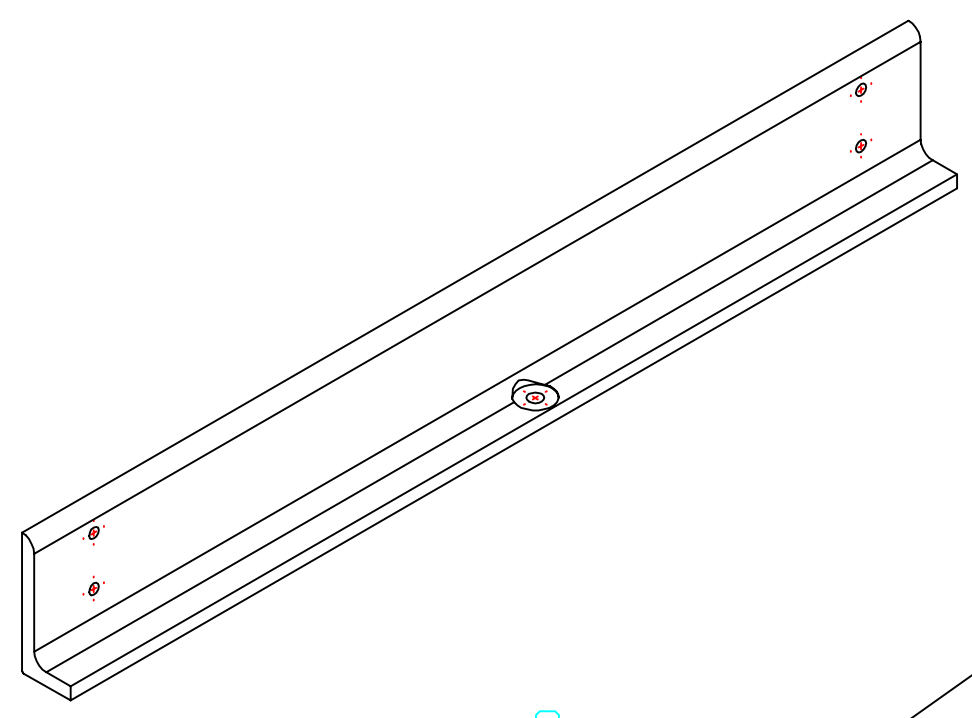


NOTES: (UNLESS OTHERWISE SPECIFIED)

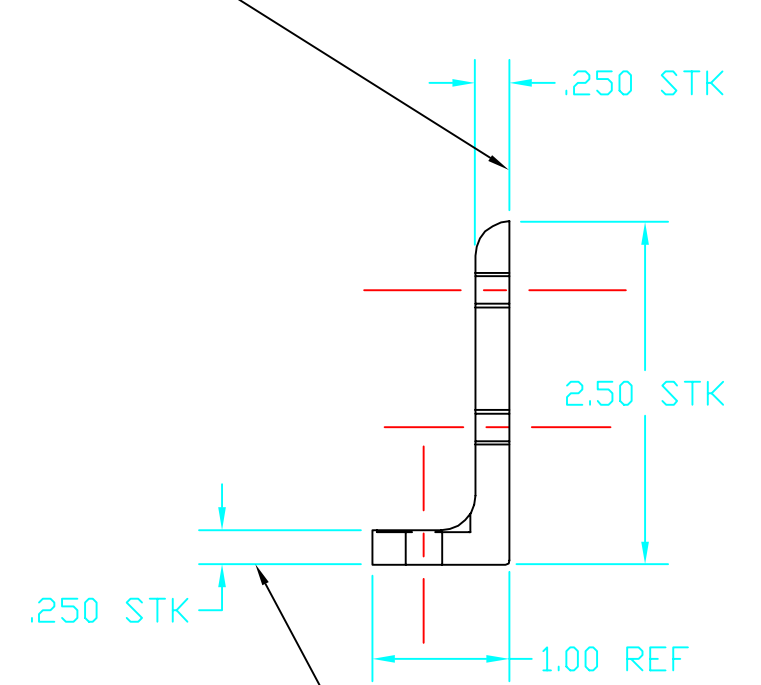
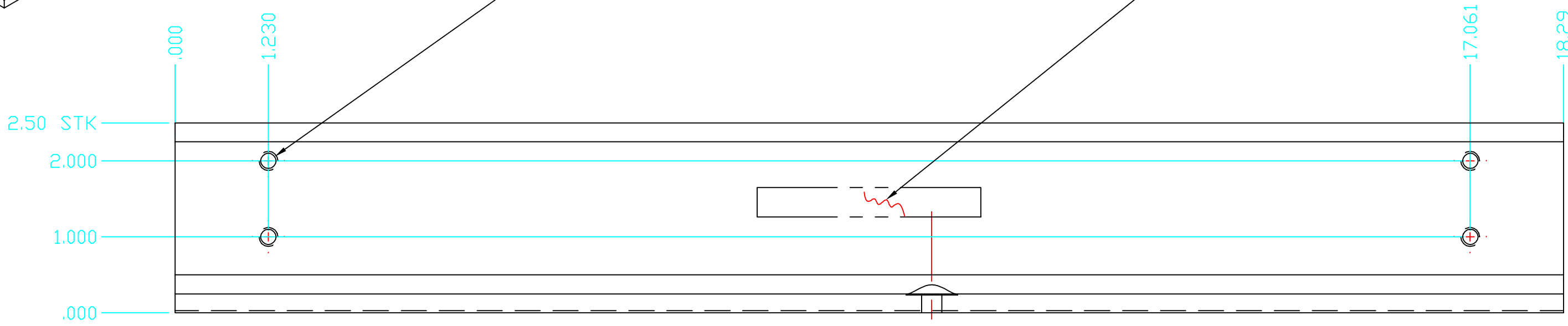
1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY 'S/N', THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND 'DI' RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



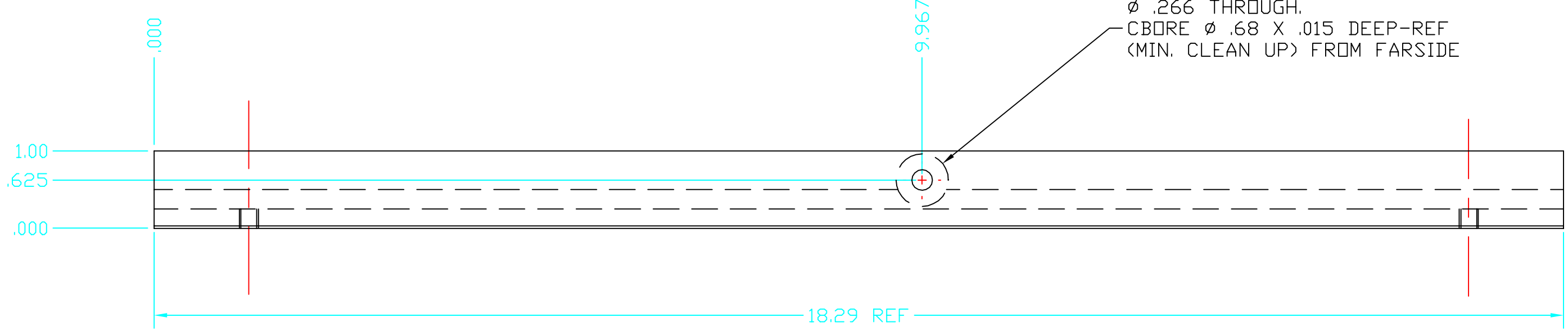
Ø .201 THROUGH  
TAP 1/4-20 UNC-2B THROUGH  
(4) PLCS

.015
.010A



A
.010

Ø .266 THROUGH,  
CBORE Ø .68 X .015 DEEP-REF  
(MIN. CLEAN UP) FROM FARSIDE



DWG. NO.	DESCRIPTION
	REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (IN)	
TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003	INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS
MATERIAL: TYPE 6061-T6 ALUMINUM ANGLE 2 1/2 x 2 1/2 x 1/4	HEAT TREAT: NEXT ASS'Y: D990350

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	RELEASE	E990232	-	-	KABOT	7-7-99

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
ARM CAVITY BAFFLE, GLASS SUPPORT, VERTICAL ANGLE, MIDDLE LEFT (ITM-Y/EYM)	
CAD FILE L_16_975.dwg	DWG. NO. D990368-A
SCALE NTS	SHEET 1 OF 1