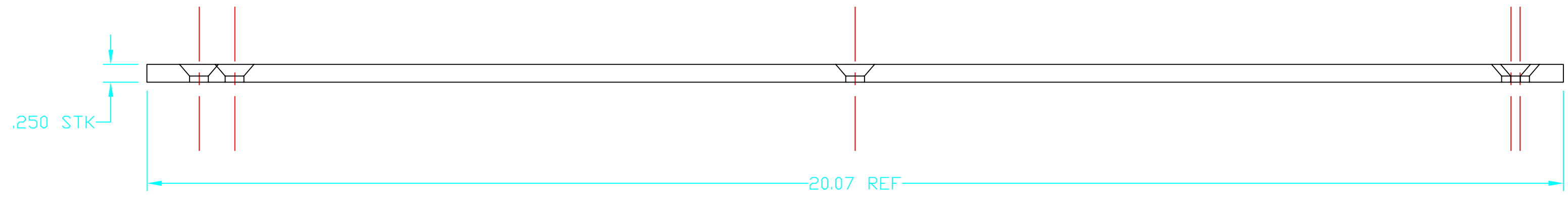
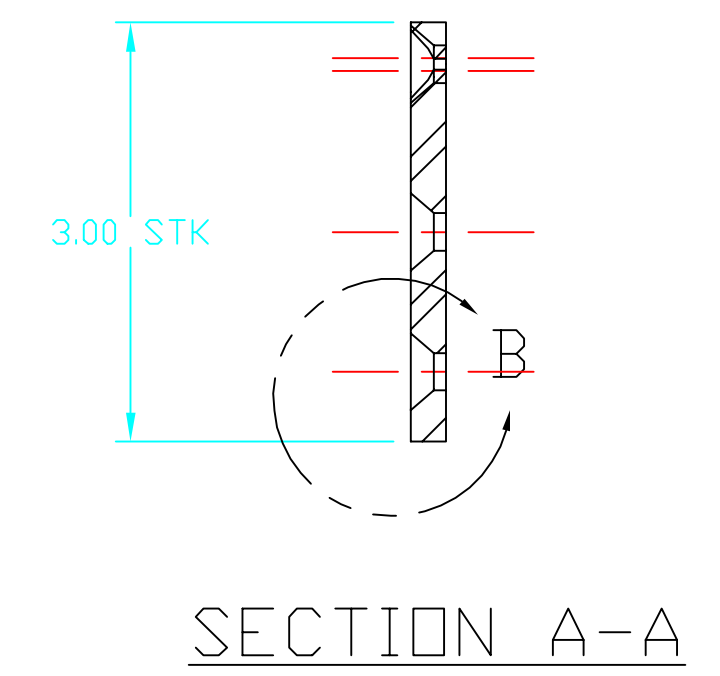
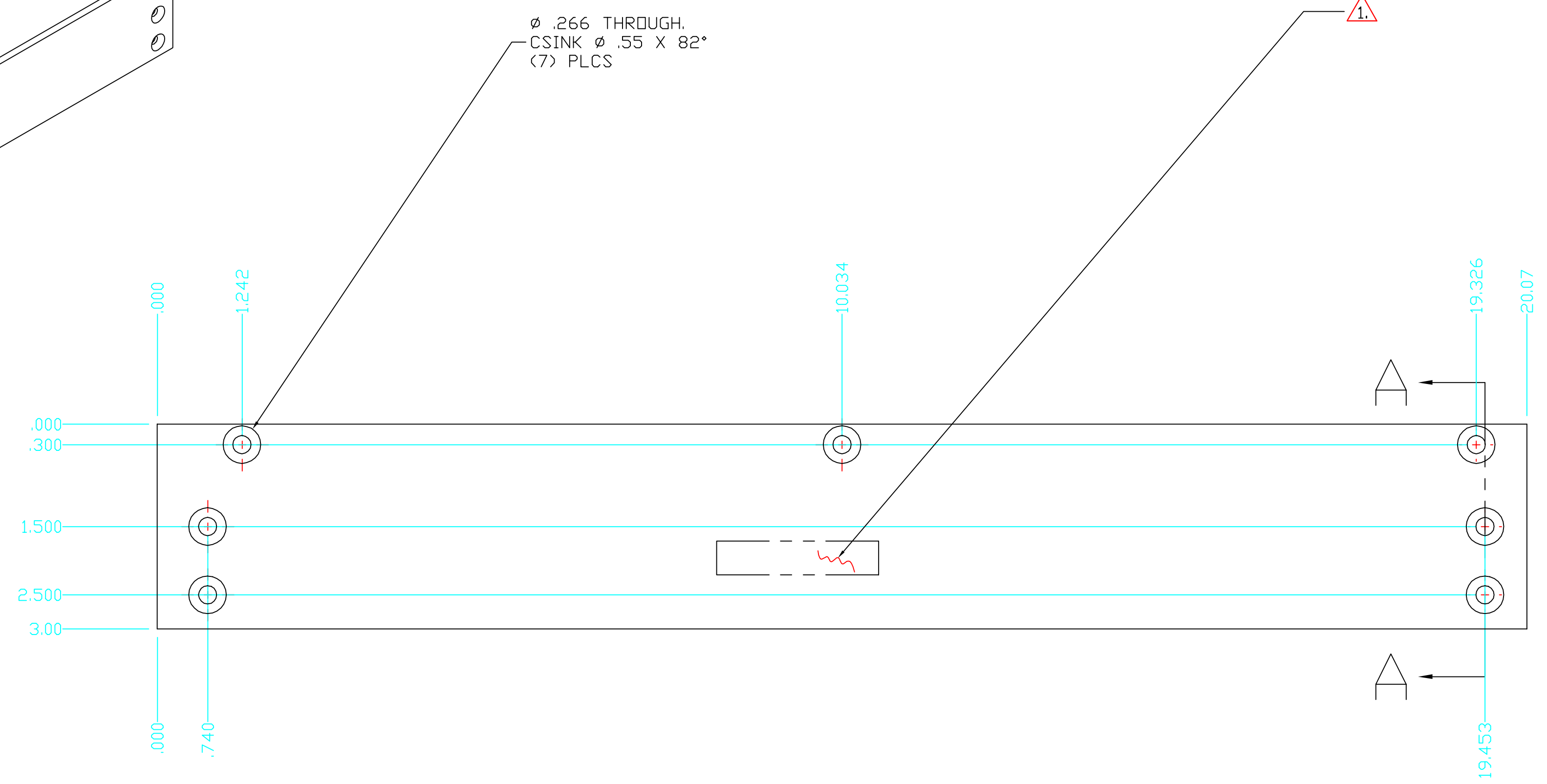
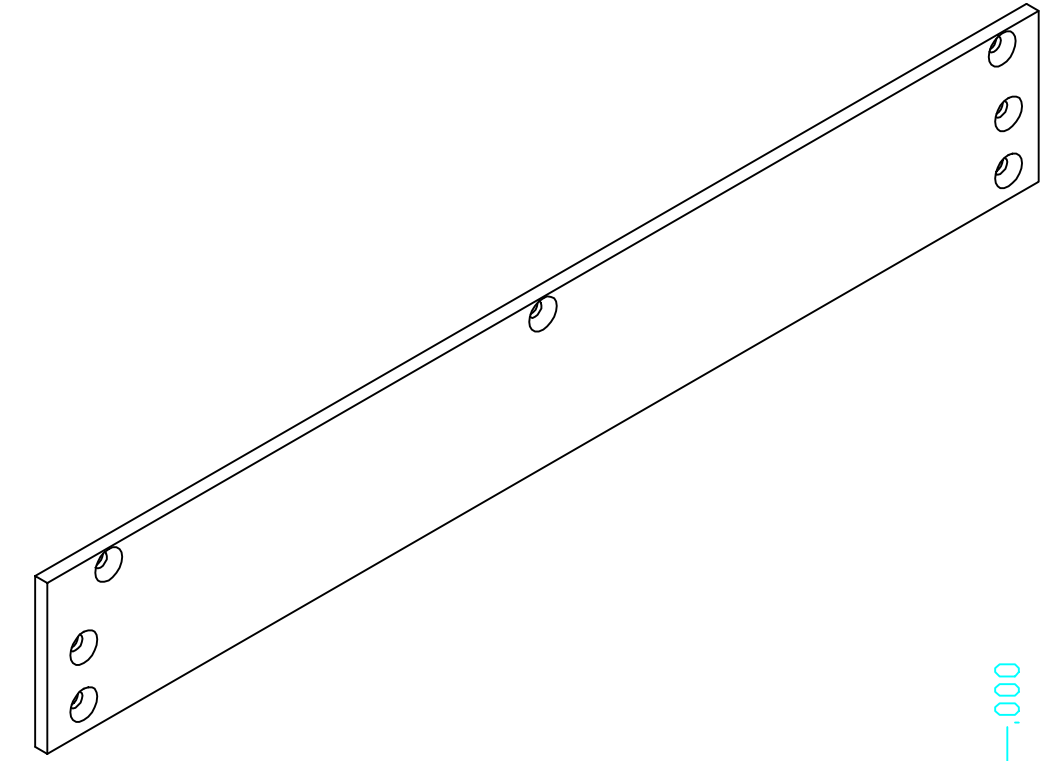


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY 'S/N', THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND 'DI' RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



.266 DIA THROUGH
C'SINK .55 X 82°
REF

VIEW B

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY						
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS												
		MATERIAL: TYPE 6061-T6 ALUMINUM BAR 1/4 X 3	HEAT TREAT:	FINISH:	A		RELEASE		E990232		-	-	-	KABOT	7-1-99	
DWG. NO.	DESCRIPTION	USED ON:		NEXT ASS'Y: D990341, D990350	REV		DESCRIPTION		DCN NUMBER		APPR'D	CHECK	DRWN	DATE	CAD FILE BDR_PLT5.dwg	SIZE/DWG. NO. D D990363-A
REFERENCE DRAWINGS							ISSUE DESCRIPTION								SCALE NTS	SHEET 1 OF 1