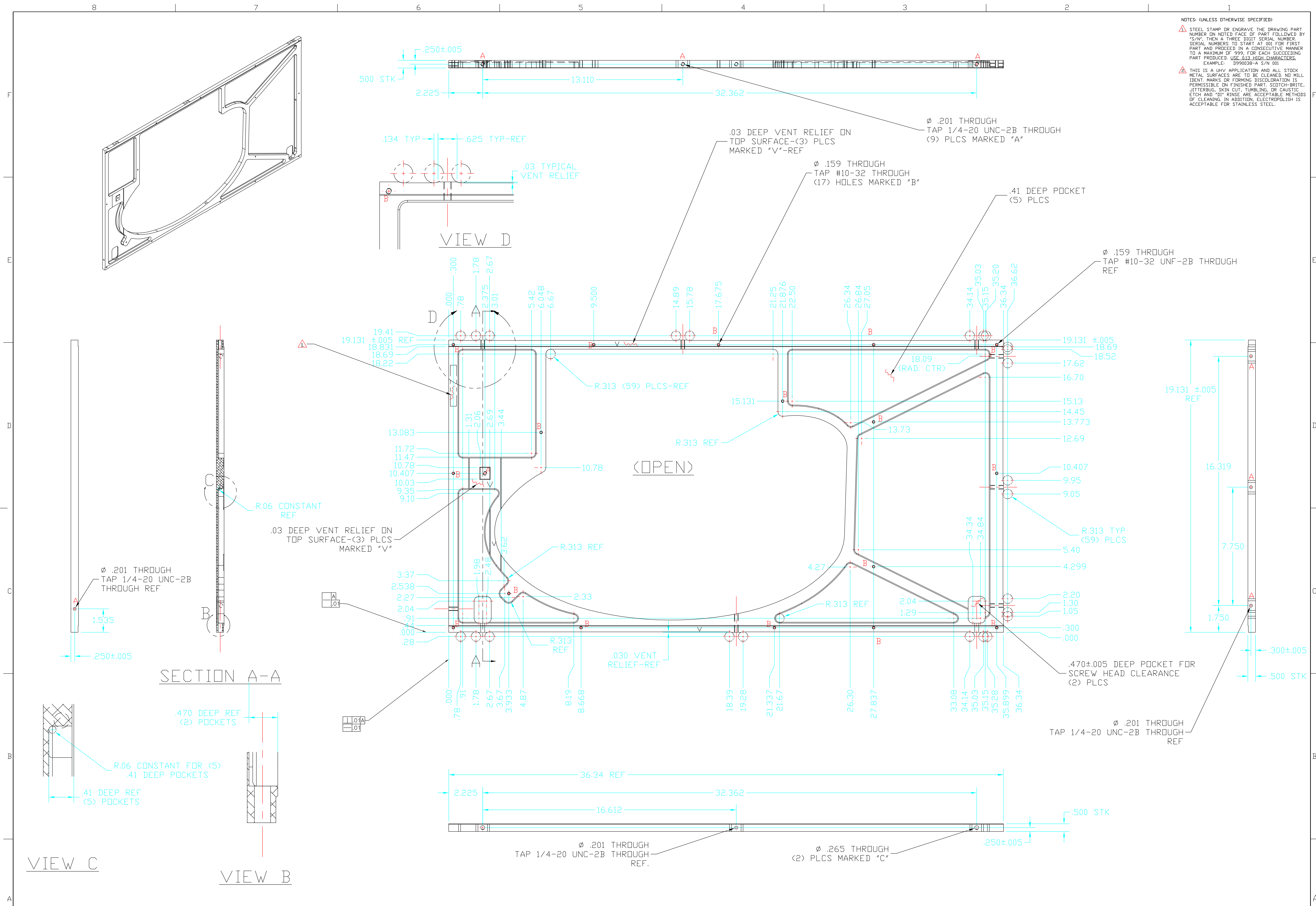


NOTES: (UNLESS OTHERWISE SPECIFIED)
 △ STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY S/N; THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999 FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS. EXAMPLE: D99039-A S/N 001
 THIS IS A URV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.

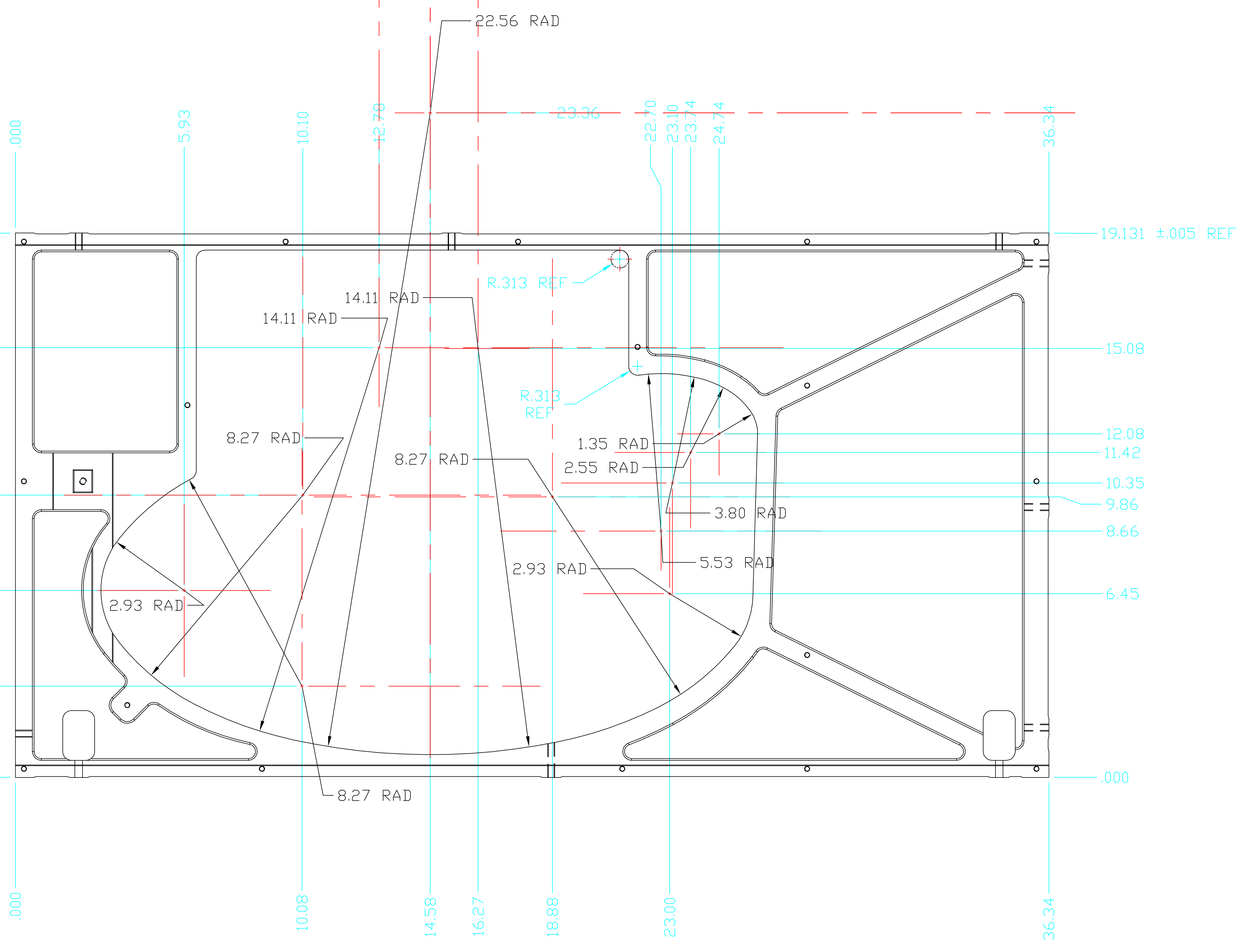
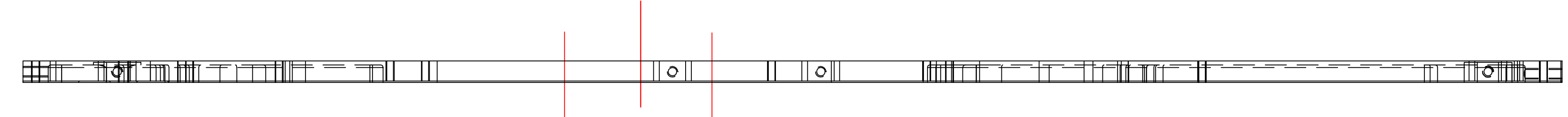
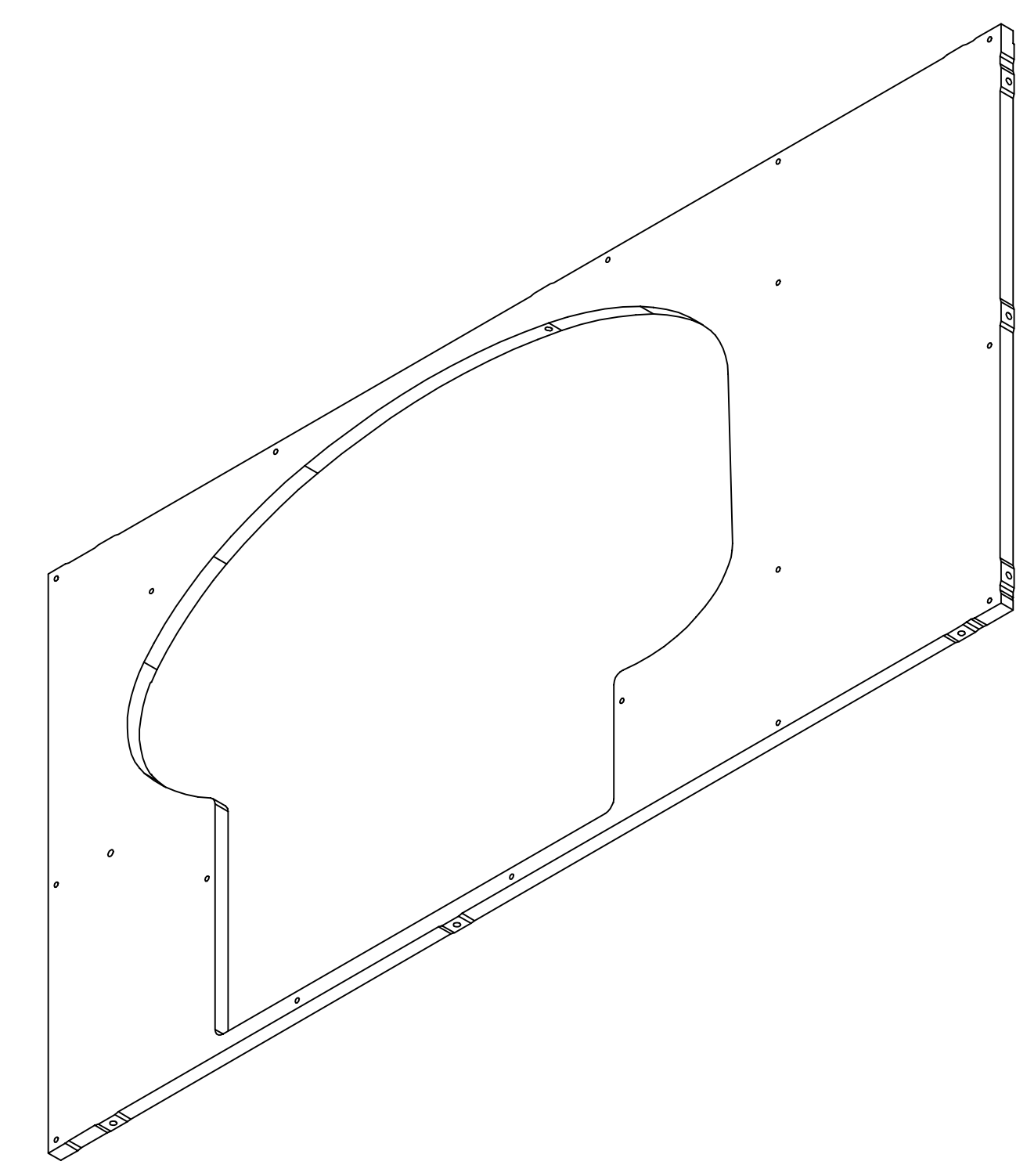
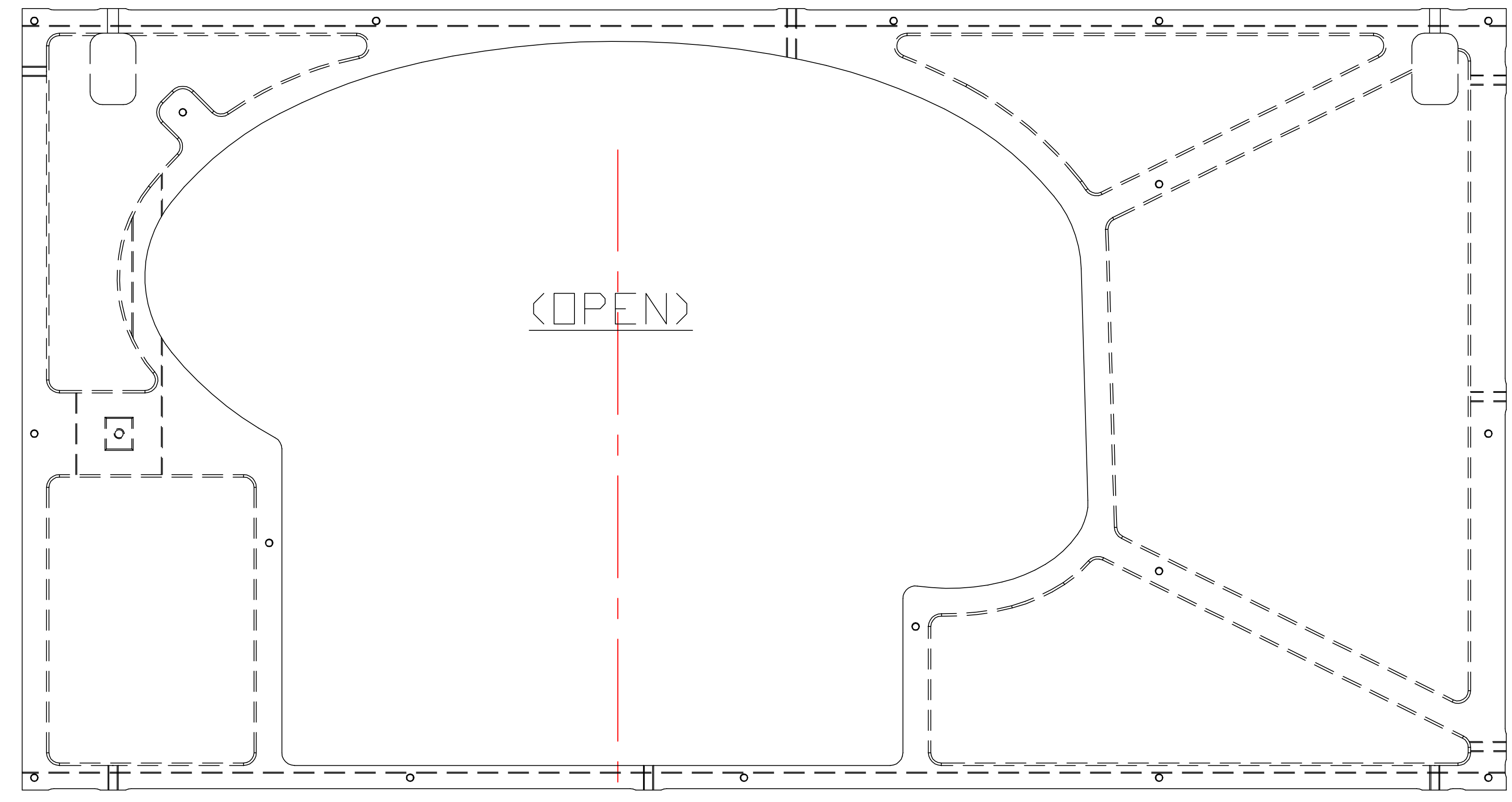


UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .003		INSIDE RADI: .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS		MATERIAL: .500 THICK ALUMINUM CAST TOOLING PLATE		HEAT TREAT:		FINISH: △ △		A REV		RELEASE DESCRIPTION		E990232 DCN NUMBER		- APPR'D		- CHECK		KABOT DRWN		6-15-99 DATE		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		ARM CAVITY BAFFLE, GLASS SUPPORT, MIDDLE RIGHT PLATE		CAD FILE mrrn.dwg		SIZE E		DWG. NO. D990359-A		SCALE NTS		SHEET 1 OF 2									
DWG. NO.		DESCRIPTION		MATERIAL		HEAT TREAT		FINISH		A		RELEASE		E990232		-		-		-		KABOT		6-15-99		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		ARM CAVITY BAFFLE, GLASS SUPPORT, MIDDLE RIGHT PLATE		CAD FILE mrrn.dwg		SIZE E		DWG. NO. D990359-A		SCALE NTS		SHEET 1 OF 2									
8		7		6		5		4		3		2		1		8		7		6		5		4		3		2		1		8		7		6		5		4		3		2		1	

NOTES: UNLESS OTHERWISE SPECIFIED

▲ STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 012 HIGH CHARACTERS. EXAMPLE: D99038-A S/N 001

▲ THIS IS A UVF APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED, NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE IN FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)										LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS								ARM CAVITY BAFFLE, GLASS SUPPORT, MIDDLE RIGHT PLATE	
		MATERIAL: .500 THICK ALUMINUM CAST TOOLING PLATE		HEAT TREAT:		FINISH: ▲ ▲		A		RELEASE		E990232	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990341, D990350		REV		DESCRIPTION		DCN NUMBER	
8		7		6		5		4		3		2	
REFERENCE DRAWINGS								ISSUE DESCRIPTION				SCALE NTS	
										APPR'D		KABOT 6-17-99	
										CHECK		DRWN	
										DATE		DATE	
										SHEET		2 OF 2	
										D990359-A		D990359-A	