



REF	QTY	PART OR DRWG NO.	DESCRIPTION	MATERIAL
30	8	McMaster-Carr #92196A540	SHCS 1/4-20 x 3/4 LG.	STAINLESS STEEL
29	2	D990370-B	CONNECTOR ANGLE, TOP SIDE	ALUMINUM
28	2	D990371-B	CONNECTOR ANGLE, UNDERSIDE	ALUMINUM
27	1	D990358-A	TOP LEFT PLATE	ALUMINUM
26	2	D990363-A	SLANT EDGE STRIP, TOP LEFT/ BTM RIGHT	ALUMINUM
25	1	D990361-A	MIDDLE LEFT PLATE	ALUMINUM
24	1	D990365-A	VERTICAL EDGE STRIP, LEFT END	ALUMINUM
23	2	D990377-A	HORIZ. ANGLE, TOP RIGHT/BOTTOM LEFT	ALUMINUM
22	1	D990378-B	VERTICAL ANGLE, MIDDLE RIGHT	ALUMINUM
21	2	D990364-A	SLANT EDGE STRIP, TOP RIGHT/BTM LEFT	ALUMINUM
20	1	D990360-A	BOTTOM LEFT PLATE	ALUMINUM
19	1	D990372-A	VERTICAL ANGLE, BOTTOM RIGHT	ALUMINUM
18	8	McMaster-Carr #92141A030	FLAT WASH 5/16 NOM id	STAINLESS STEEL
17	8	McMaster-Carr #92196A580	SHCS 5/16-18 x 5/8 LG.	STAINLESS STEEL
16	4	D990379-B	CONNECTOR PLATE	ALUMINUM
15	1	D990356-A	BOTTOM RIGHT PLATE	ALUMINUM
14	2	D990376-A	HORIZ. ANGLE, TOP LEFT/BOTTOM RIGHT	ALUMINUM
13	1	D990359-A	MIDDLE RIGHT PLATE	ALUMINUM
12	1	D990366-A	VERTICAL EDGE STRIP, RIGHT END	ALUMINUM
11	4	D990375-A	SPLICE CLIP, CORNER ANGLE	ALUMINUM
10	15	McMaster-Carr #98437A029	HI-COLLAR LOCKWASHER 1/4 NOM id	STAINLESS STEEL
9	15	McMaster-Carr #92196A544	SHCS 1/4-20 x 1 1/4 LG.	STAINLESS STEEL
8	1	D990357-A	TOP RIGHT PLATE	ALUMINUM
7	16	McMaster-Carr #92210A537	SOC FL HD SCREW 1/4-20 x 1/2 LG.	STAINLESS STEEL
6	4	D990374-B	SPLICE CLIP, FLAT ANGLE	ALUMINUM
5	47	U-C COMPONENTS #WV-25	VENTED FL WASH .26id x .46od x .03THK	STAINLESS STEEL
4	39	McMaster-Carr #92196A539	SHCS 1/4-20 x 5/8 LG.	STAINLESS STEEL
3	1	D990369-A	VERTICAL ANGLE, TOP RIGHT	ALUMINUM
2	36	McMaster-Carr #92210A540	SOC FLAT HD SCREW 1/4-20 x 3/4 LG.	STAINLESS STEEL
1	2	D990362-A	HORIZ. EDGE STRIP, TOP & BTM	ALUMINUM

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±
ANGULAR ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

INSIDE RADII
FINISHED SURFACE RMS
BREAK OUTSIDE CORNERS
REMOVE ALL BURRS

MATERIAL: _____ HEAT TREAT: _____ FINISH: _____

USED ON: _____ NEXT ASS'Y: D990342, D990349

DESCRIPTION		DATE	BY	APP'D	CHECK	DRWN	DATE
A							
REV							
DESCRIPTION							
ISSUE DESCRIPTION							
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: FRACTIONAL ± ANGULAR ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±</p> <p>INSIDE RADII FINISHED SURFACE RMS BREAK OUTSIDE CORNERS REMOVE ALL BURRS</p> <p>MATERIAL: _____ HEAT TREAT: _____ FINISH: _____</p> <p>USED ON: _____ NEXT ASS'Y: D990342, D990349</p>							

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

**ARM CAVITY BAFFLE,
ITM-X,
GLASS SUPPORT ASSEMBLY**

CAD FILE: 990341A.dwg
SCALE: NTS
SIZE: DWG. NO. D
SHEET: 1 OF 1
DWG. NO. D990341-A