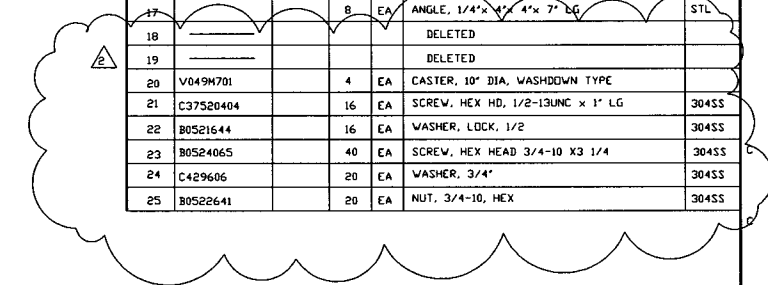
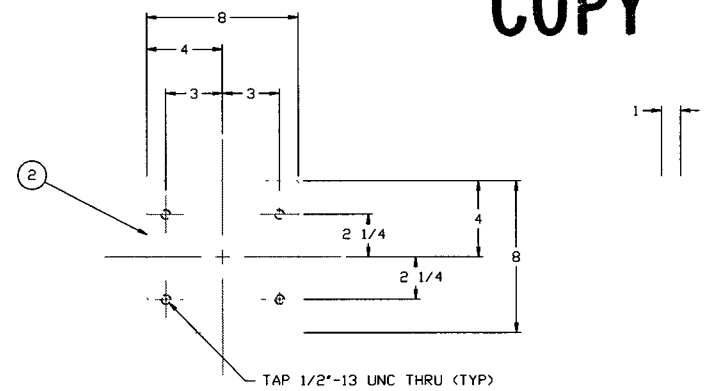
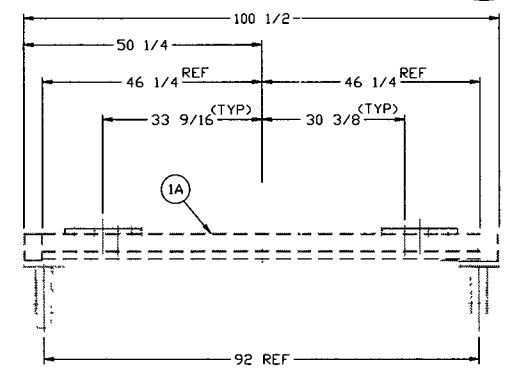


ITEM	PART NUMBER	SUFFIX	QTY	UM	DESCRIPTION	MAT'L
1	CB48504-04x06		55	FT	TUBE, RECT 1/4"x 4"x 6"	CS
1A	CB48504-04x06		4	EA	TUBE, RECT 1/4"x 4"x 6"	CS
2	C388316-08		4	EA	PLATE, 1"x 8"x 8"	A36
3	C388312-08		4	EA	BAR, FLAT, 3/4"x 8"x 15 1/2" LG	A36
4	C388308-08		4	EA	PLATE, 1/2"x 8"x 20 11/32"	A36
4A	C388308-08		8	EA	BAR, FLAT, 1/2"x 3 13/32"x 9"	CS
5			8	EA	PLATE, 1/2"x 13"x 13"	A36
5A			4	EA	PLATE, 1/2"x 13"x 13"	A36
6			2	EA	PLATE, 1/2"x 12"x 16"	A36
7			1	EA	ANGLE, 3/8"x 4"x 6"x 92 1/2" LG	CS
8			4	EA	PLATE, 1/2"x 9"x 9 1/2"	A36
9			2	EA	PLATE, 1"x 12"x 16"	A36
10			2	EA	ROUND, 1" DIA x 6" LG	304 SST
11			2	EA	BAR, 6" DIA x 2" THK	ALUM
12			4	EA	SHAFT COLLAR, 1" DIA OMC/H/CARR #6436K1B)	STL
13			32	EA	BOLT, HEX HD, 5/8-11UNC x 2" LG	STL
14			8	EA	BOLT, HEX HD, 5/8-11UNC x 3" LG	STL
15			40	EA	NUT, HEX, 5/8-11UNC	STL
16			80	EA	WASHER, FLAT, 5/8	STL
17			8	EA	ANGLE, 1/4"x 4"x 4"x 7" LG	STL
18					DELETED	
19					DELETED	
20	V049M701		4	EA	CASTER, 10" DIA, WASHDOWN TYPE	
21	C37520404		16	EA	SCREW, HEX HD, 1/2-13UNC x 1" LG	304SS
22	B0521644		16	EA	WASHER, LOCK, 1/2	304SS
23	B0524065		40	EA	SCREW, HEX HEAD 3/4-10 X3 1/4	304SS
24	C429606		20	EA	WASHER, 3/4"	304SS
25	B0522641		20	EA	NUT, 3/4-10, HEX	304SS



ELECTRONIC COPY

Mar 2



DETAIL '3'
QTY: 4

NOTE
1) ALL CONNECTIONS TO BE SEAL WELDED.
2) WELD 1/4" FILLET ALL AROUND

LIGO-D990301-02-V

DWG NO	DESCRIPTION	DWG NO	DESCRIPTION
7	REFERENCE DRAWINGS	6	

REV	DESCRIPTION	CHKD	DRWN	DATE	DESN
2	MODIFIED TO MAKE WASH CART			03/24/96	0451
1	RELEASED FOR FAB & MAT'L PURCHASE	DMW	PEF	REC DA 7/11/96	0220
0	FOR FABRICATION			7/2/96	0216

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL # ANGULAR/RADIUS 1/8"-20" BEHD "2" TWO PLACE DECIMAL # 01 THREE PLACE DECIMAL # 001 FINISHED SURFACE RNS BREAK CORNERS OR REMOVE ALL BURRS

DO NOT SCALE THIS DRAWING
USED ON
NEXT ASSY:

PROCESS SYSTEMS INTERNATIONAL, INC.
20 WALKUP DR WESTBOROUGH MASSACHUSETTS 01581 USA

CRYOPUMP / SPOOL WASH CART
LIGO

CAD FILE 49112S1
SIZE D
DWG NO V049-4-112
REV 2

SCALE 3/4"=1'-0"
SHEET 1 OF 2

JUN 17 1996 - 13:41:50