



NOTES: (UNLESS OTHERWISE SPECIFIED)

- CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.

▲ STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY 'S/N', THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		THREE PLACE DECIMAL ±.015 FINISHED SURFACE RNS BREAK CORNERS IN DUTY .005-.010 REMOVE ALL BURRS		E LIGD-E000995-00-3		Item 8-4-2000		LIGD CALIFORNIA INSTITUTE OF TECHNOLOGY INDUSTRY/RESEARCH INSTITUTE OF TECHNOLOGY	
TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR/HATCH ± BEND ± TWO PLACE DECIMAL ±.01		MATERIAL: 6061-T6 ALU TUBING 6" SQ 1/4" WALL		HEAT TREAT:		D CN E990244		Conley 6-7-99	
DRAWING NO.		DESCRIPTION		REV		D CN E990209		Conley 6-1-99	
REFERENCE DRAWINGS		USED ON		NEXT ASSY: 999042		C CN E990209		Conley 5-21-99	
						B CN E990209		Conley 5-19-99	
						A CN E990209		Conley 5-6-99	
						REV		DESCRIPTION	
						APPROV'D		CHECK	
						DRAWN		DATE	
						D990225-F.dwg		B	
						D990225-F		D990225-F	
						SHEET		1 OF 1	