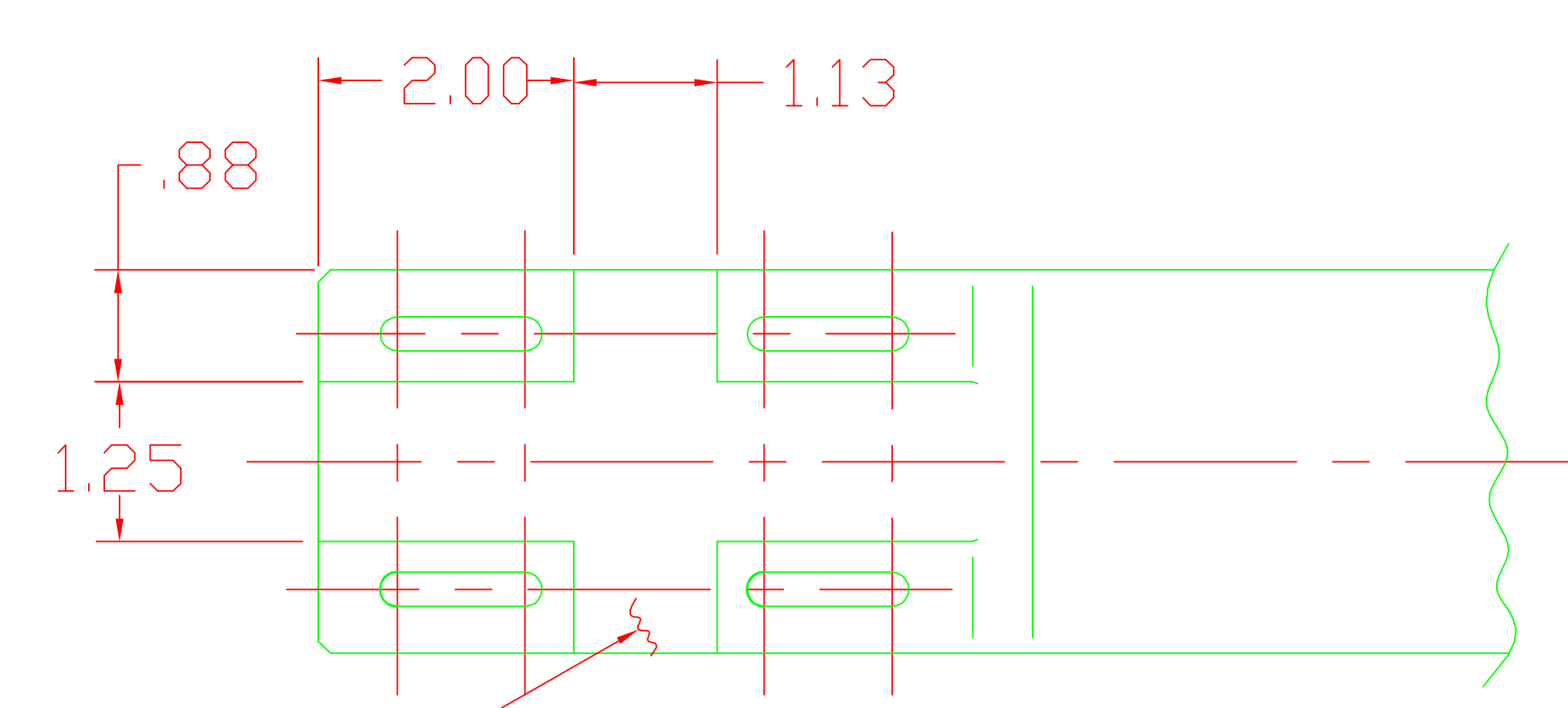
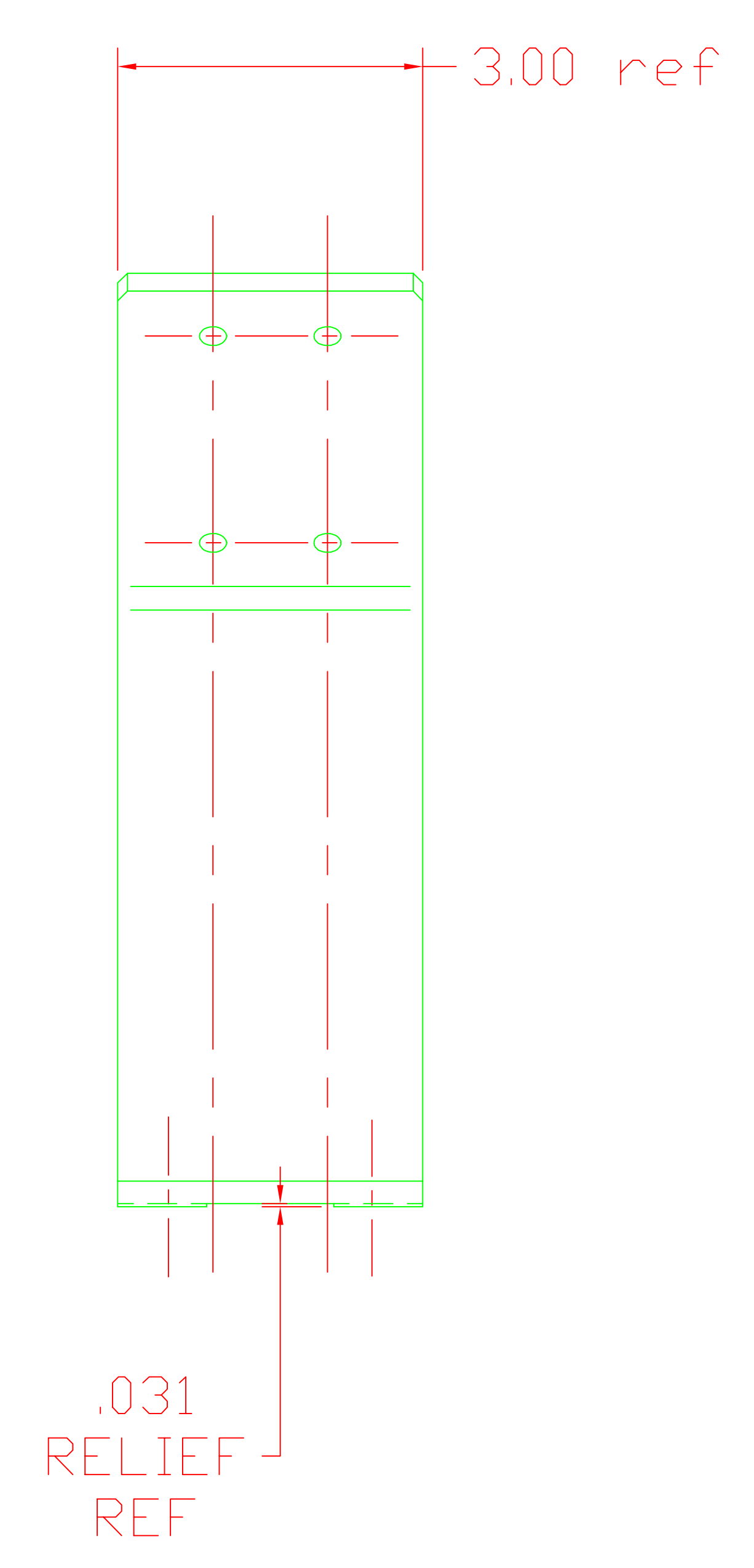
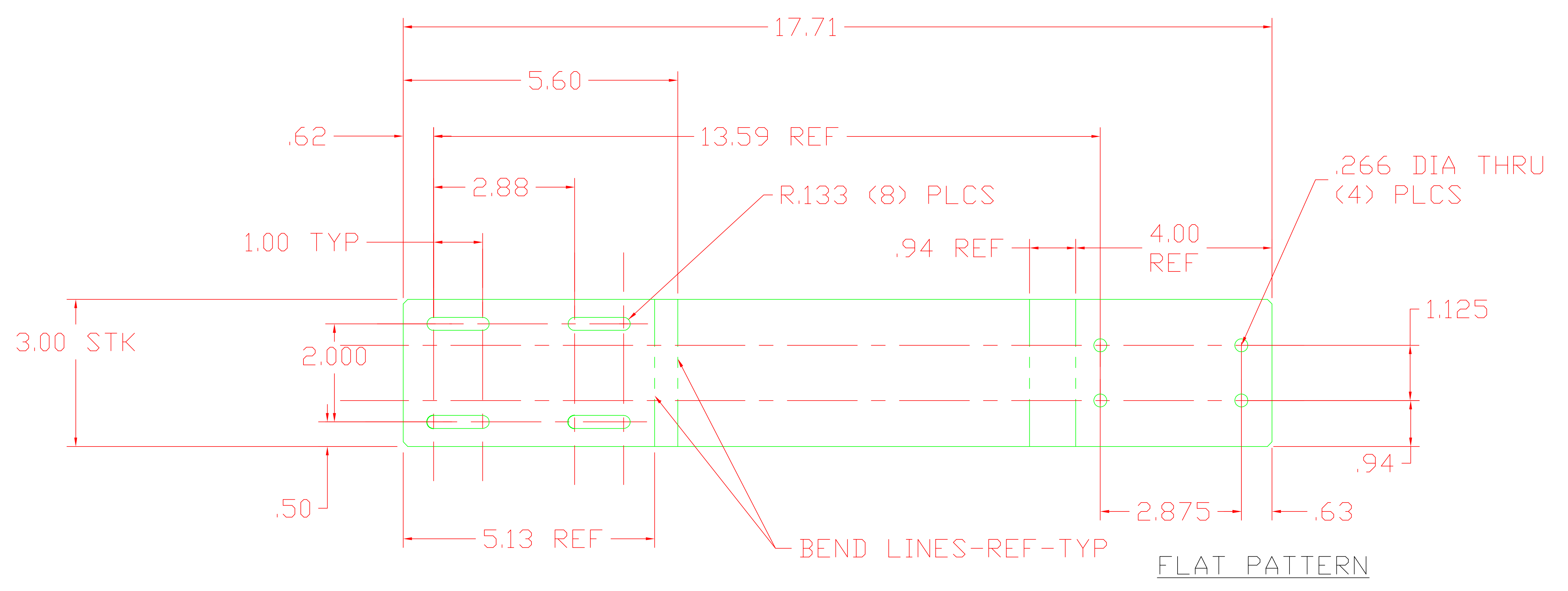
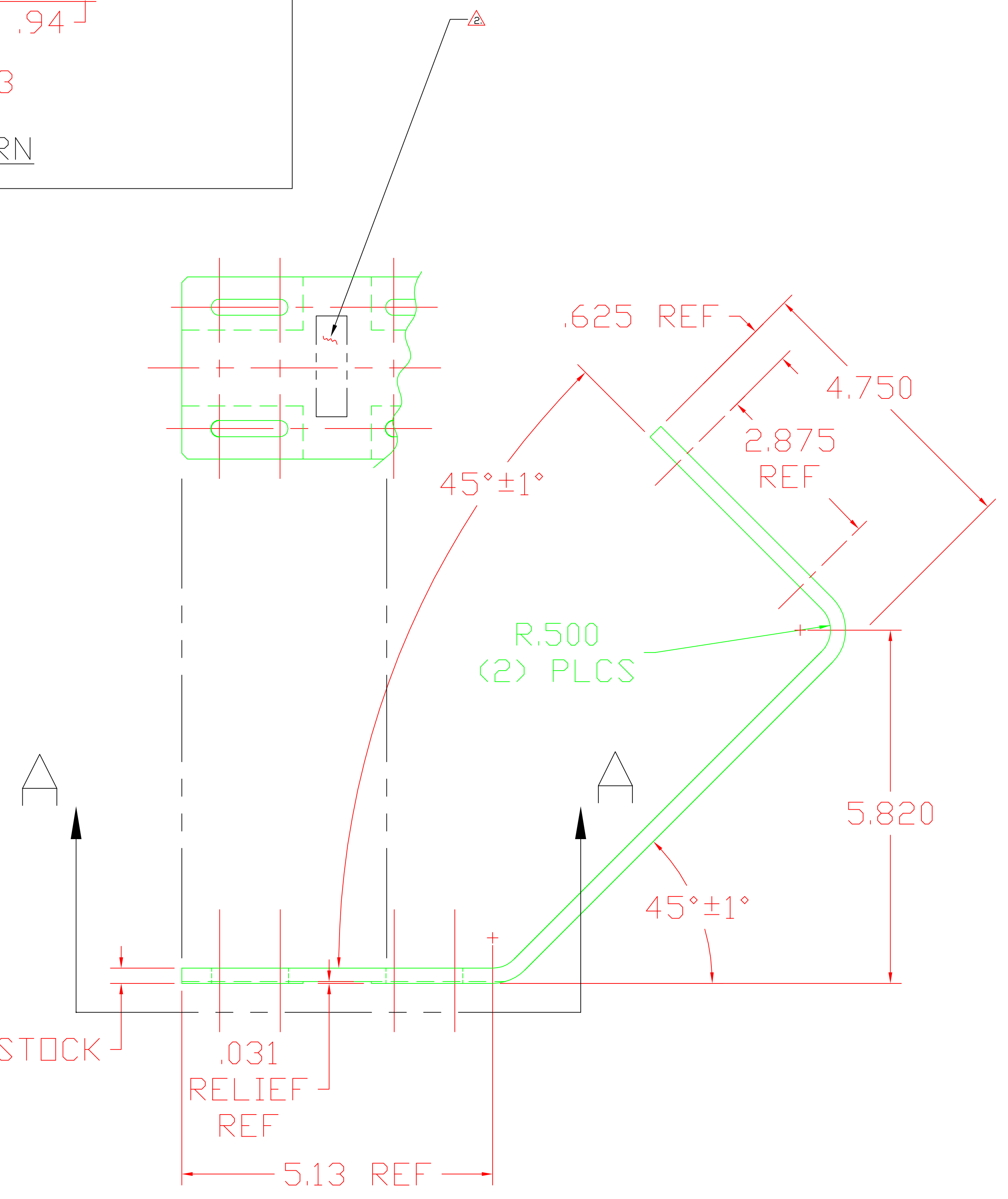


NOTES: UNLESS OTHERWISE SPECIFIED:  
 1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE  
 STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON INTED FACE OF PART FOLLOWED BY \*S/N\*, THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001



VIEW A-A SHOWING .03 DEEP VENT RELIEF



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm]		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS .005 - .015 REMOVE ALL BURRS		MATERIAL: 300 SERIES STAINLESS STEEL .250 X 3.00 BAR		HEAT TREAT:		FINISH:		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
A		RELEASE		E990198		KABOT		4-30-99		CAD FILE top_strap.dwg		SIZE E DWG NO. D990202-A	
REV		DESCRIPTION		DCN NUMBER		APPR'D		CHECK		DRWN		DATE	
REFERENCE DRAWINGS		USED ON: XXX		NEXT ASS'Y: XXX		ISSUE DESCRIPTION		SCALE		NTS		SHEET 1 OF 1	