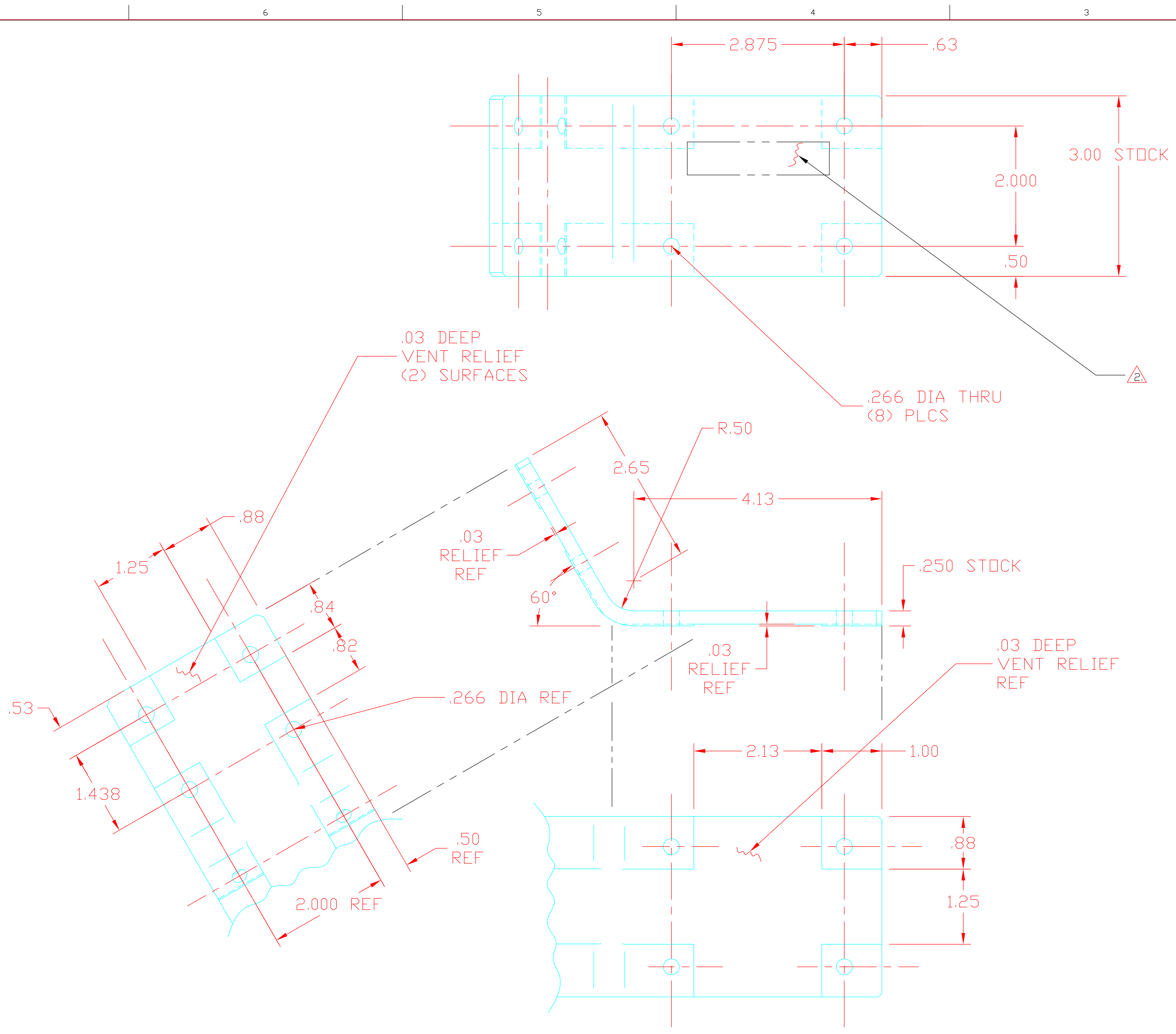


NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.  
 2. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)			
TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS .005 - .015 REMOVE ALL BURRS	
MATERIAL: 300 SERIES STAINLESS STEEL .250 X 3.00 BAR	HEAT TREAT:	FINISH:	
USED ON: XXX	NEXT ASS'Y: XXX		

00	RELEASE	D990198	-	-	-	KABOT	4-30-99
REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	
	ISSUE DESCRIPTION						

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
BEAM DUMP, FLEX HINGE, LOW STRAP	
CAD FILE: low_strap.dwg	SIZE DWG. NO. D990199-A
SCALE: NTS	SHEET: 1 OF 1

