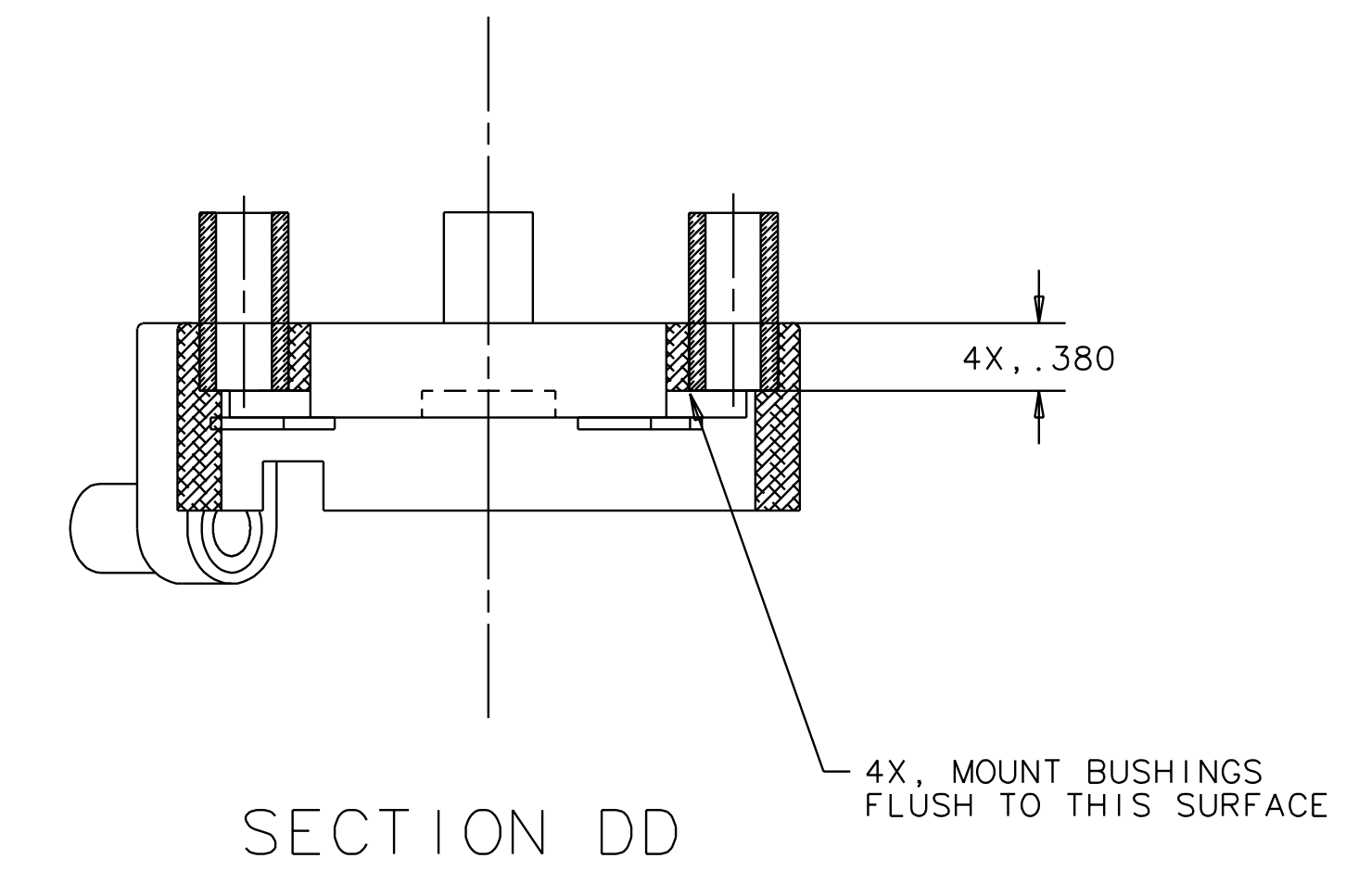
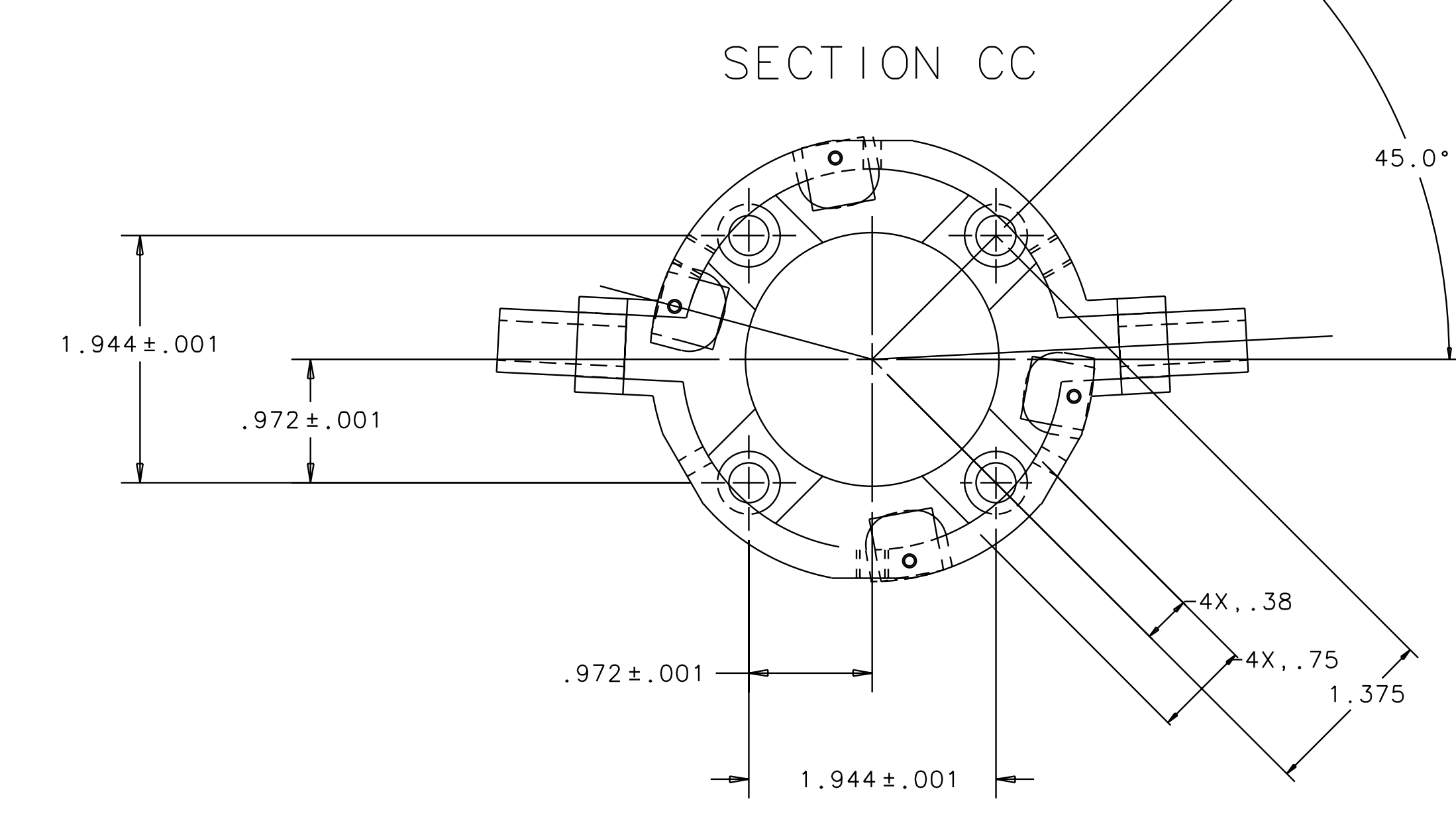
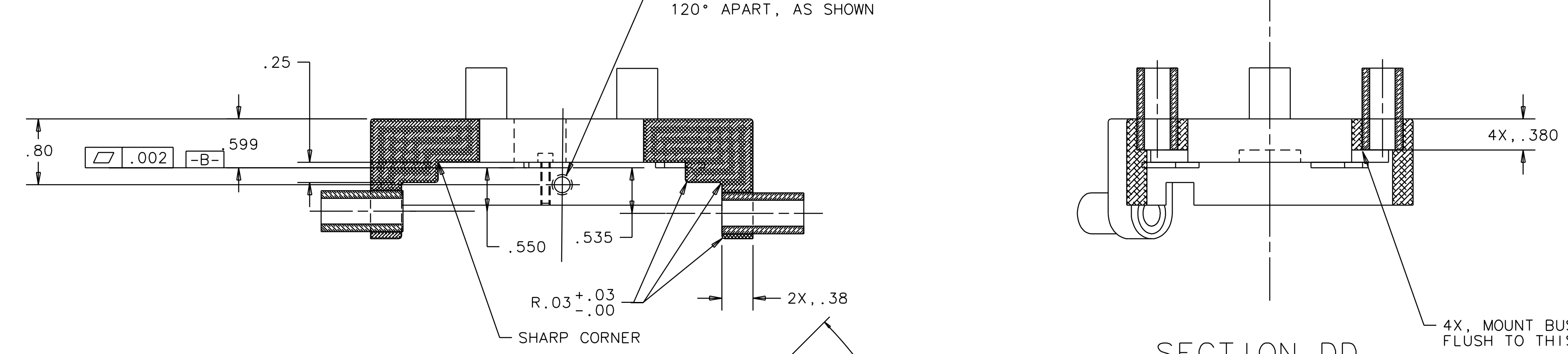
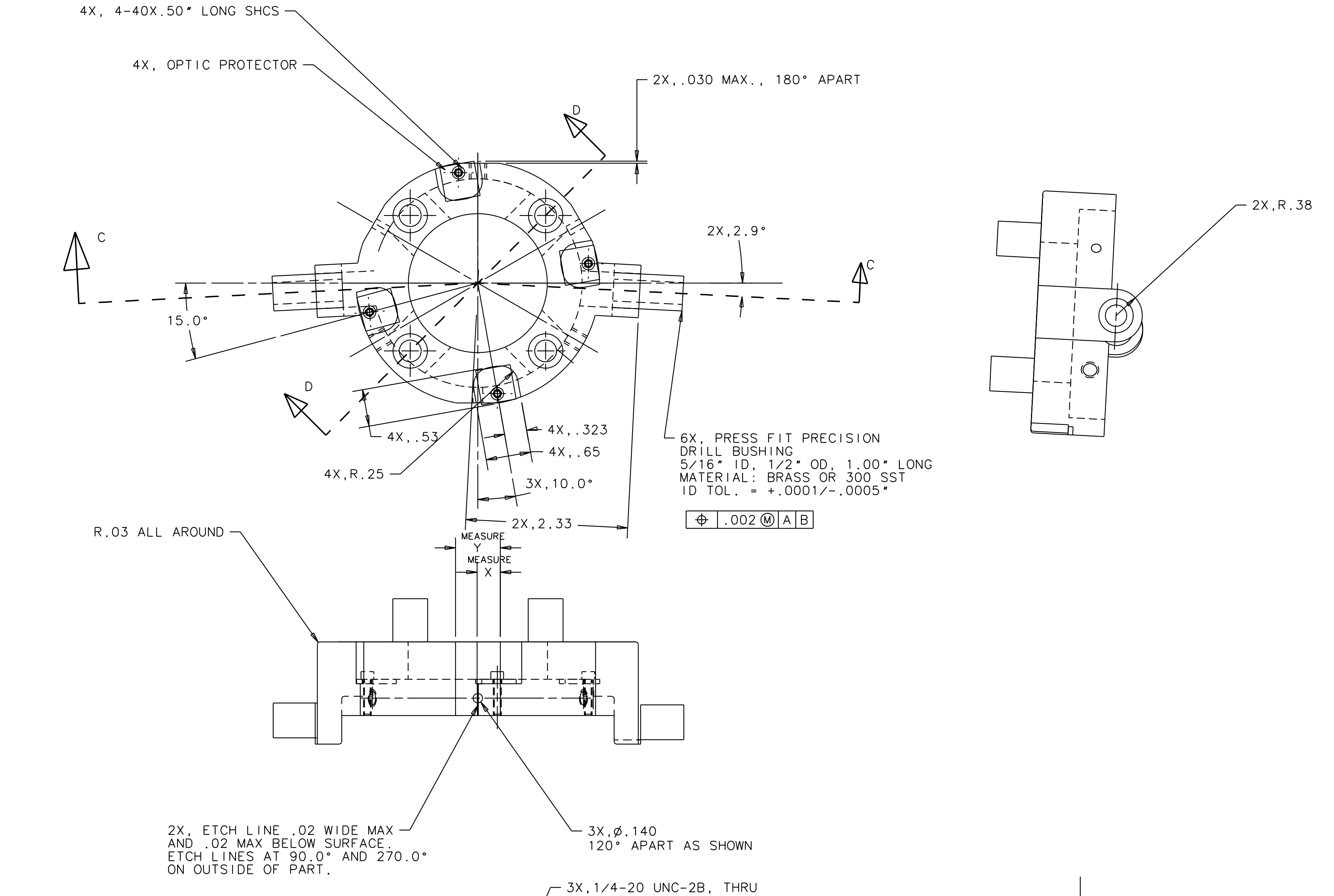
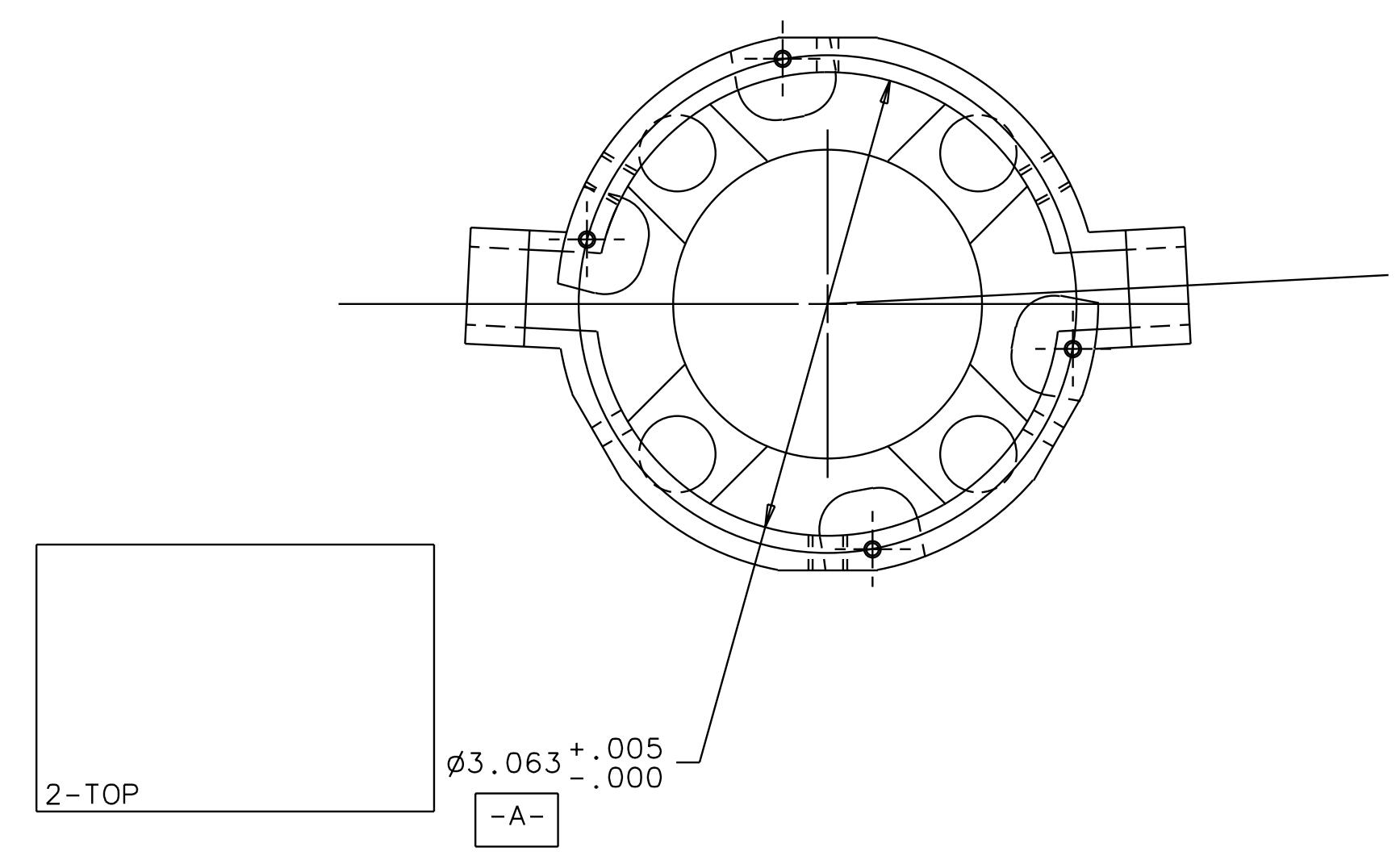
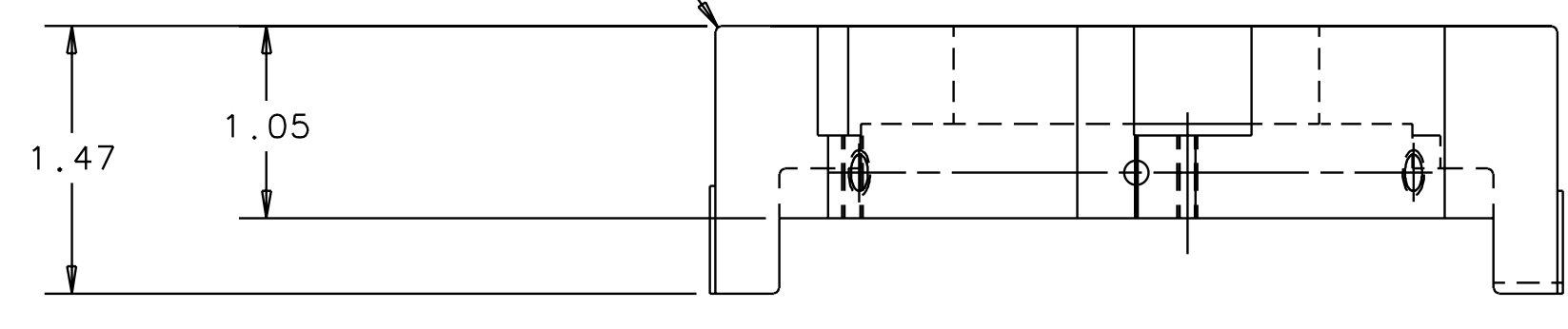
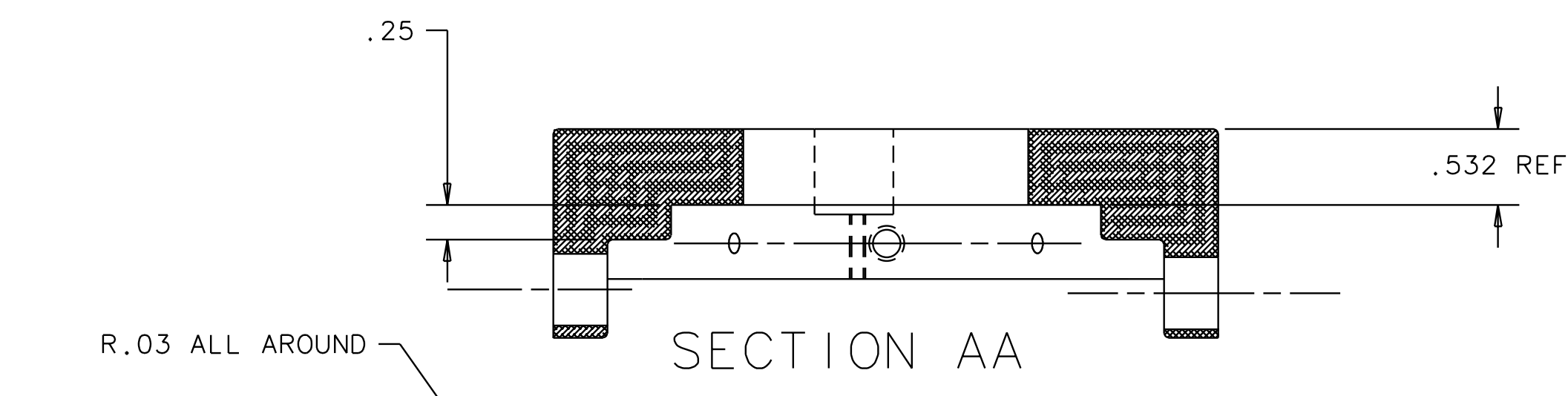
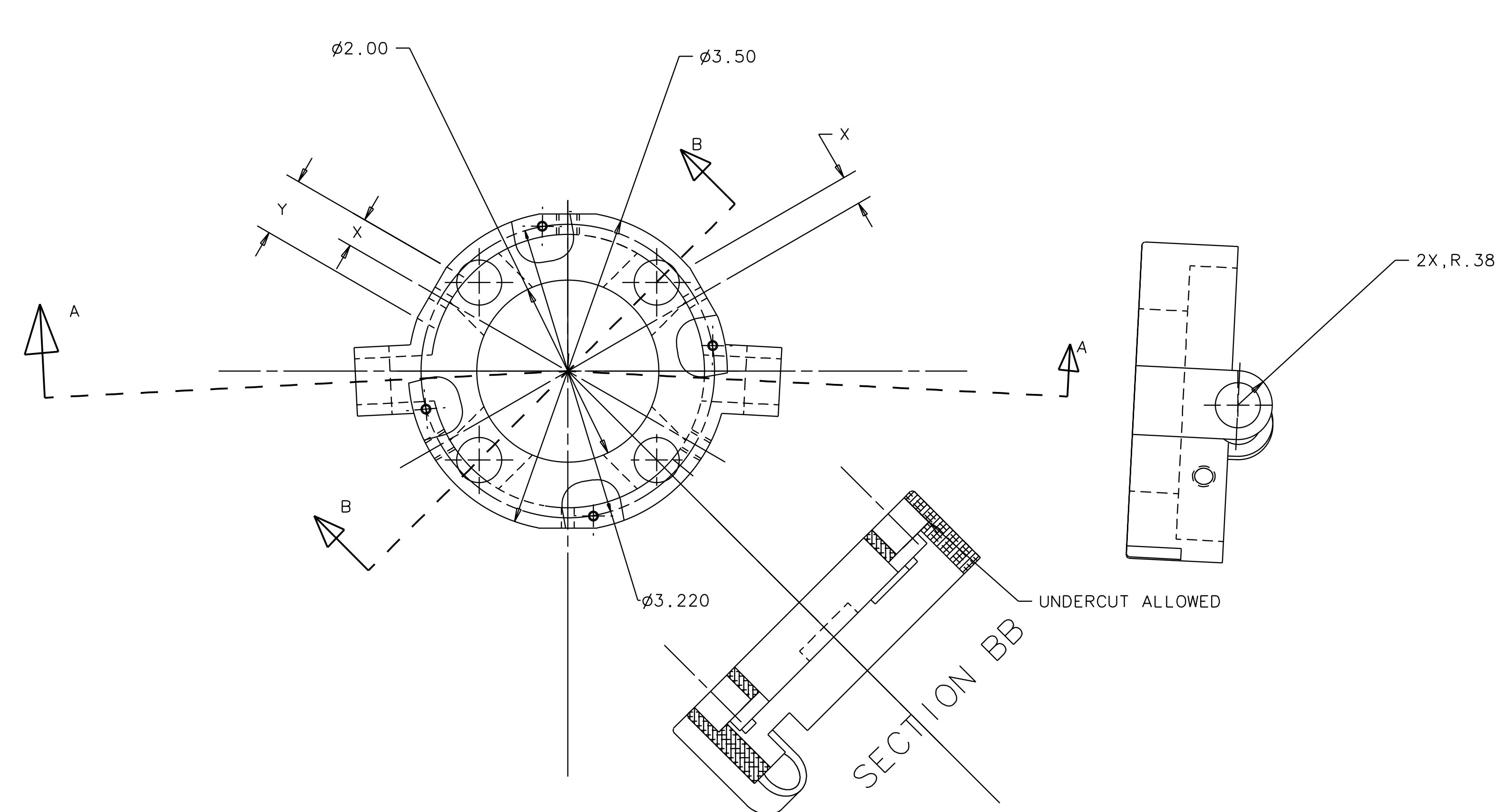


REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	1-24-01	J.Romie			E010018/INITIAL RELEASE
B	6-20-01	J.Romie			E010118/ADD DIMENSION

NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. DIMENSIONS IN INCHES.
 2. REMOVE ALL BURRS AND SHARP EDGES.
 3. MEASURE X AND Y ON FACE INDICATED AND MACHINE TWO MORE FLATS, 120° APART, TO MATCH X AND Y DIMENSION.



QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
		APPROVALS	DATE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES: .XX = .01 ± .5 .XXX = .005				
DO NOT SCALE DRAWING				
MATERIAL ALUM 6061-T6				
FINISH NONE				
NEXT ASSEMBLY				
FILE LOCATION /home/dcc/docs/D990168.pdf				
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			TITLE RING DETAIL, LEFT SIDE WEDGE	
DRAWN J. Romie			99	
CHECKED				
SCALE 1/1			SIZE E	
			D990168-B-D	
			SHEET 1 OF 1	