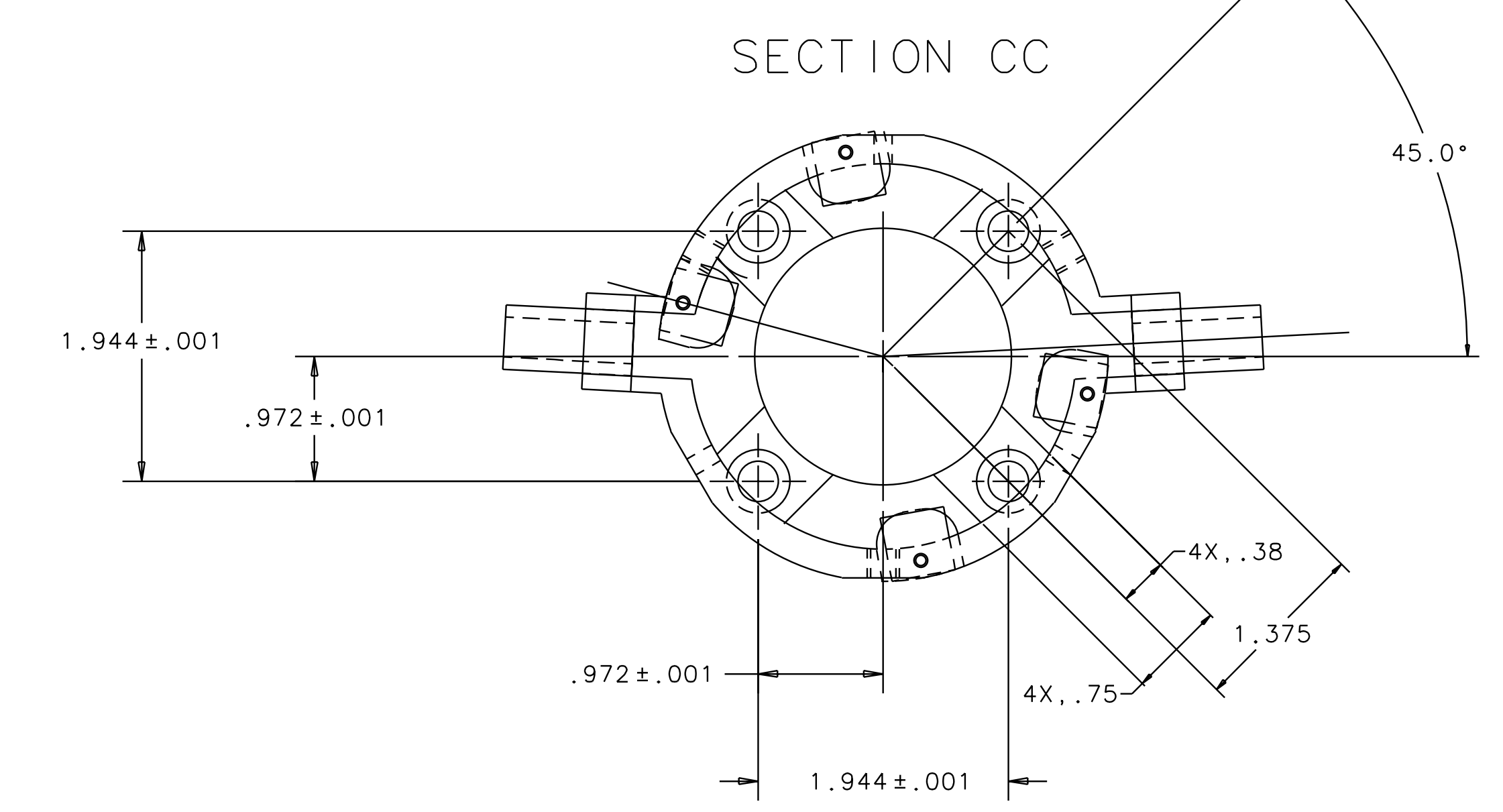
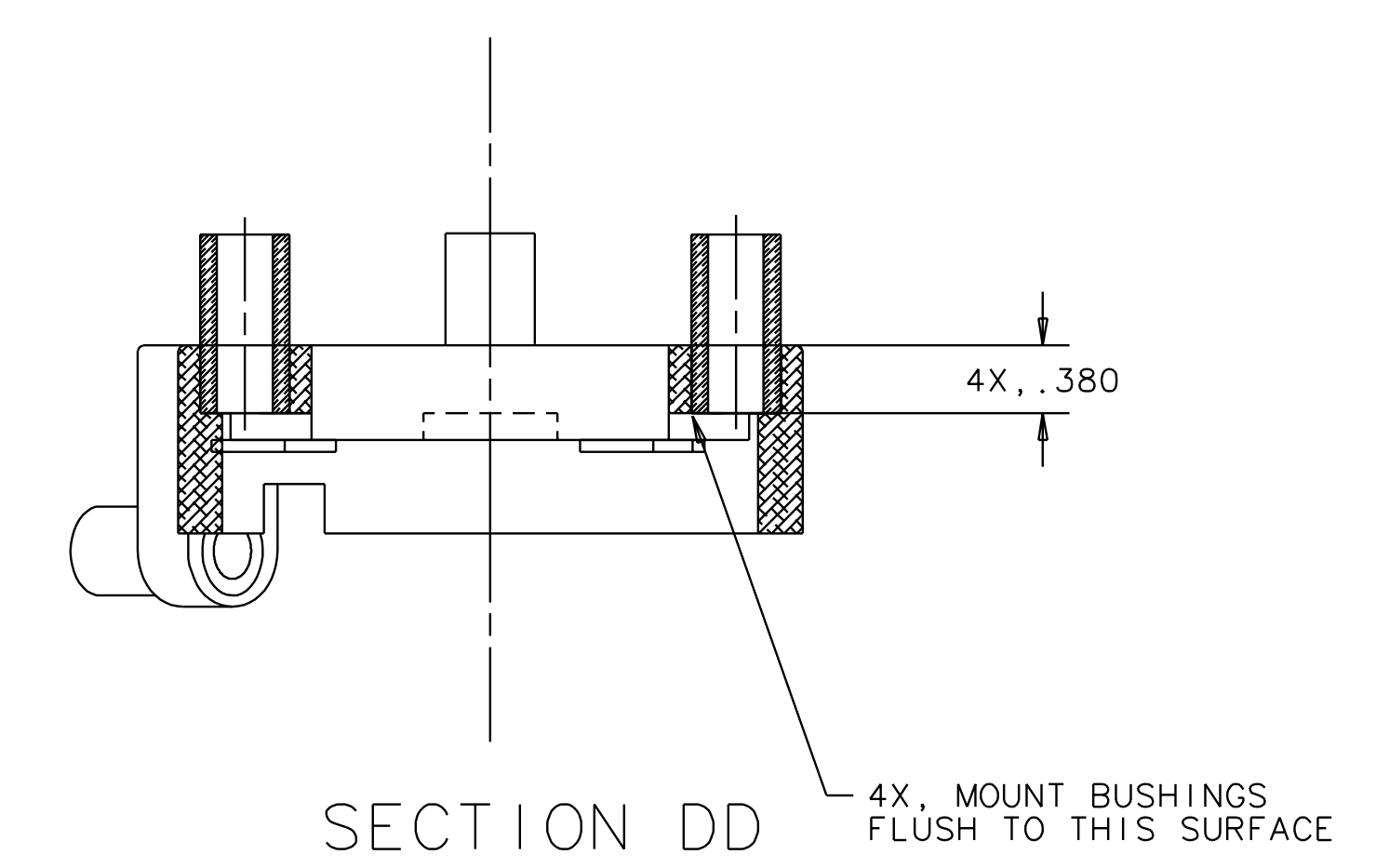
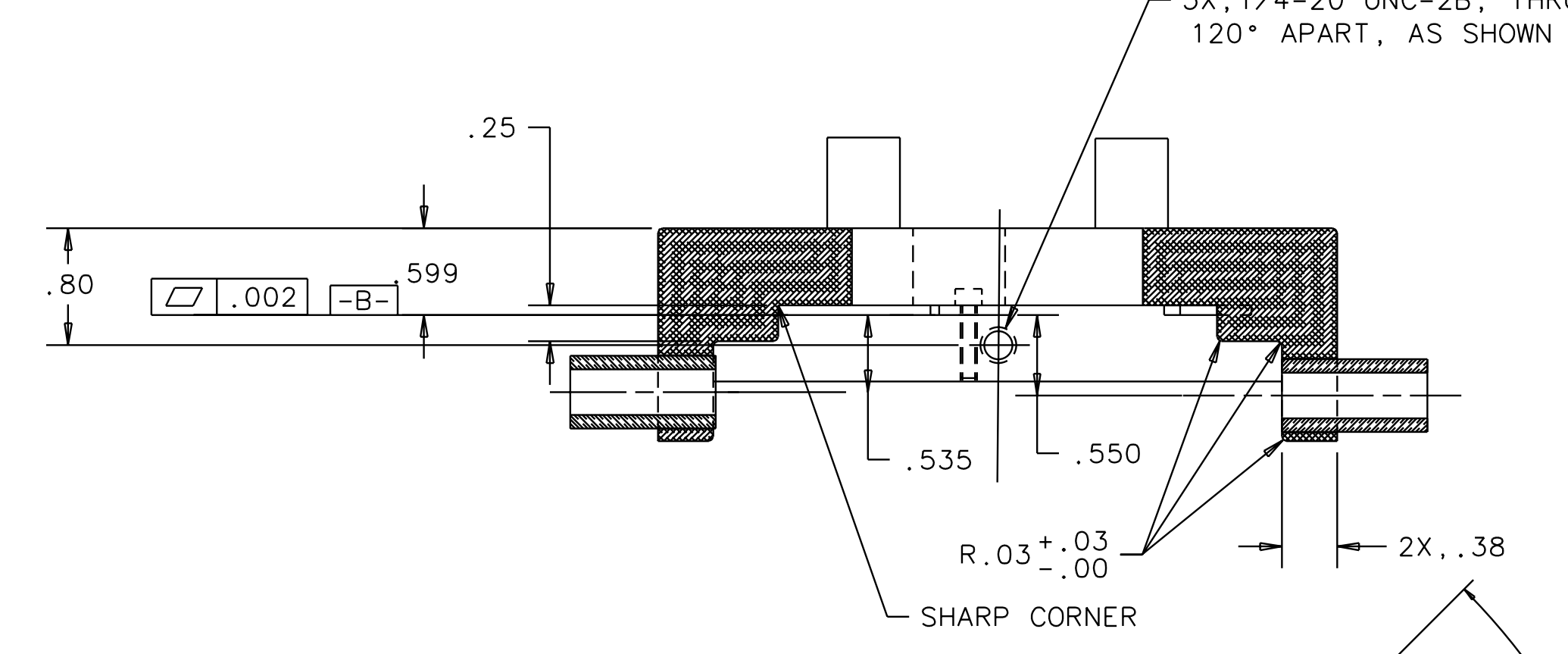
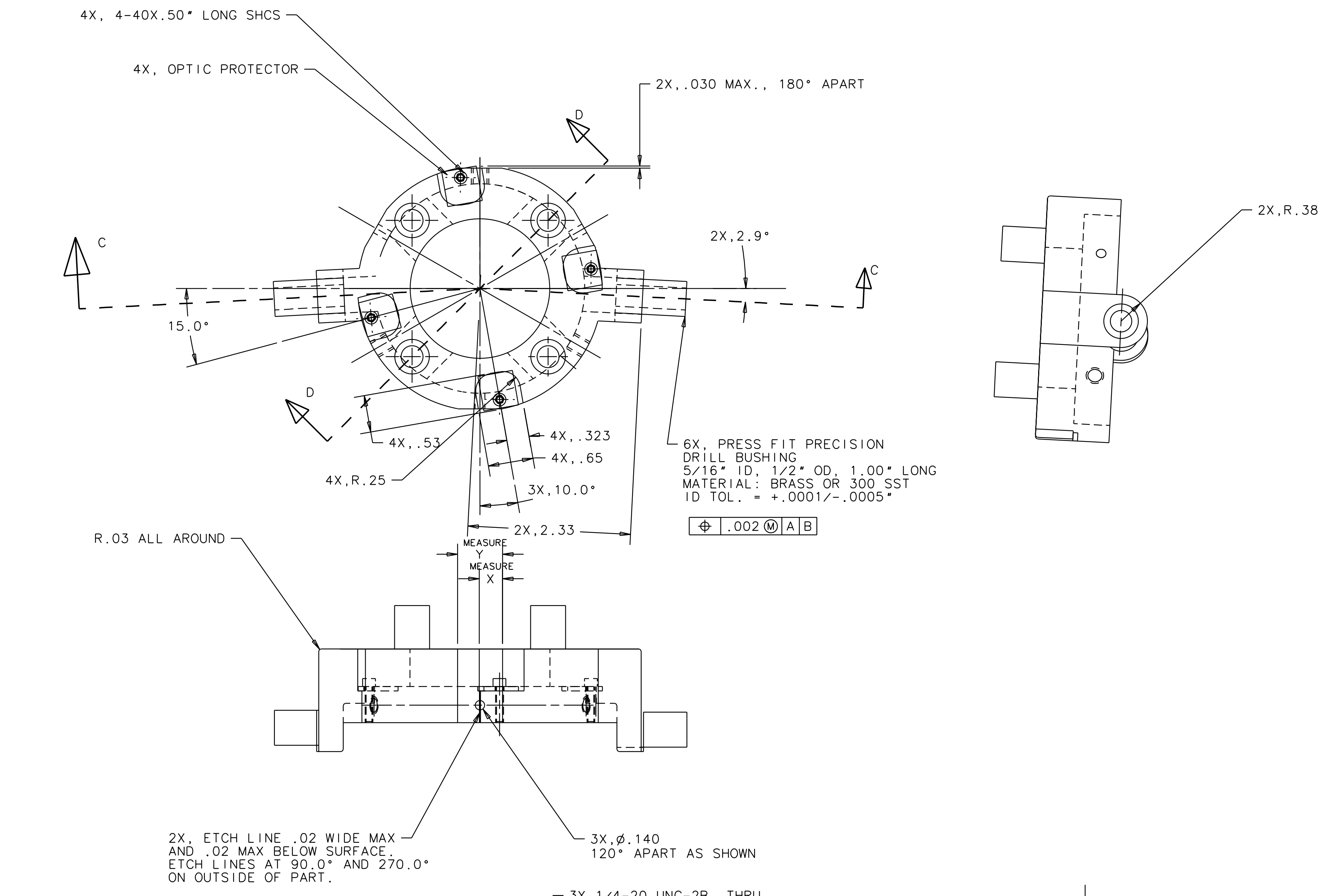
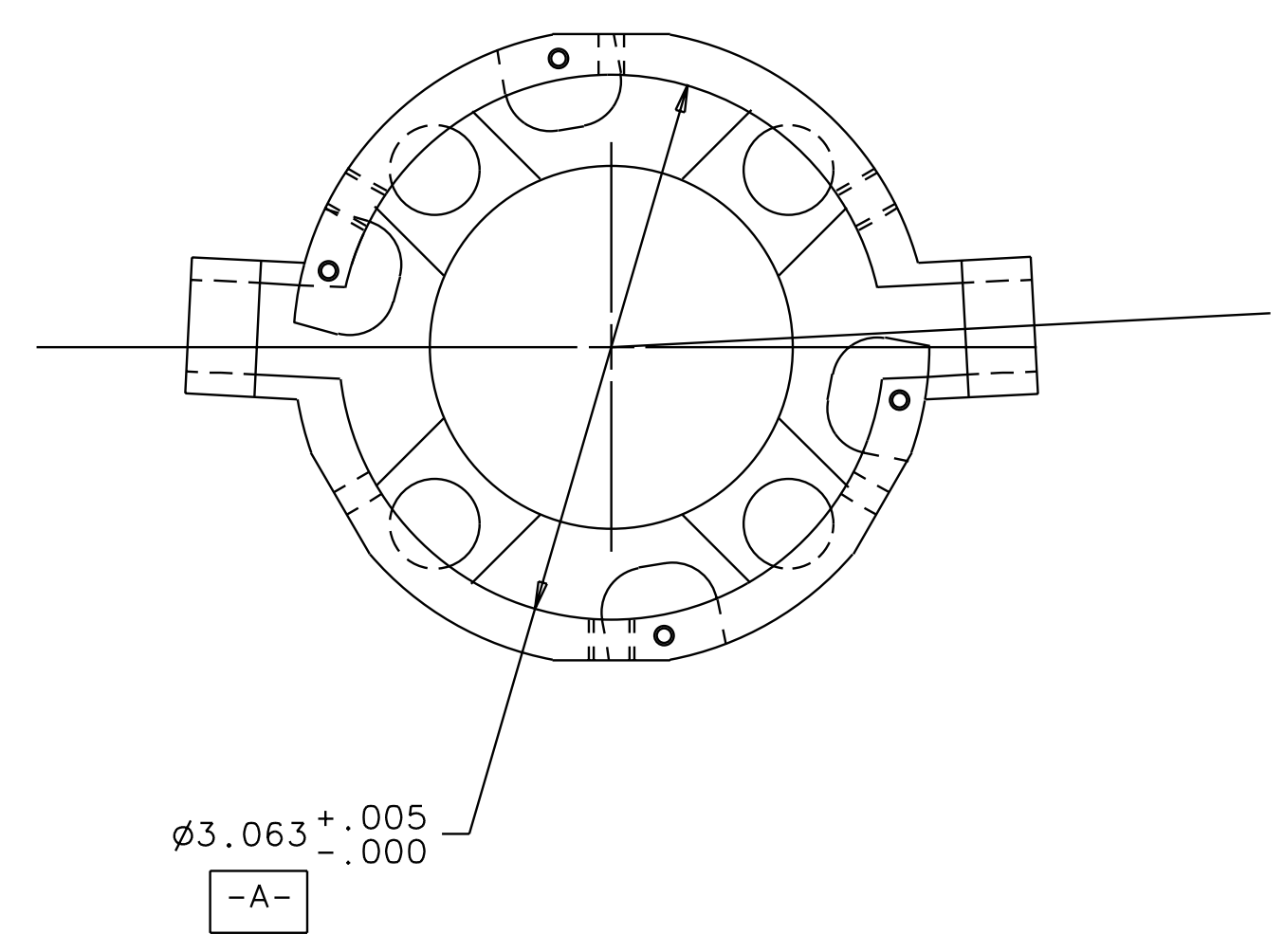
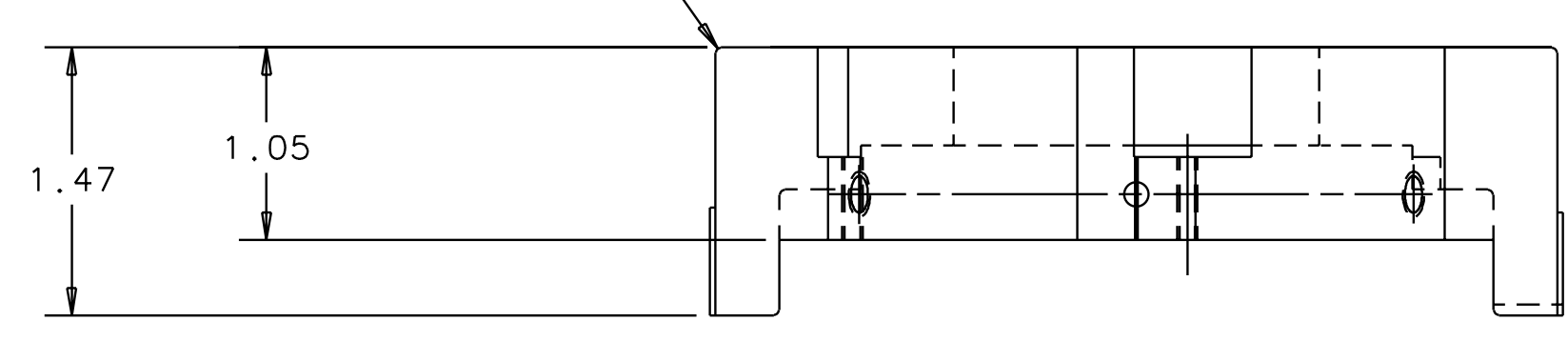
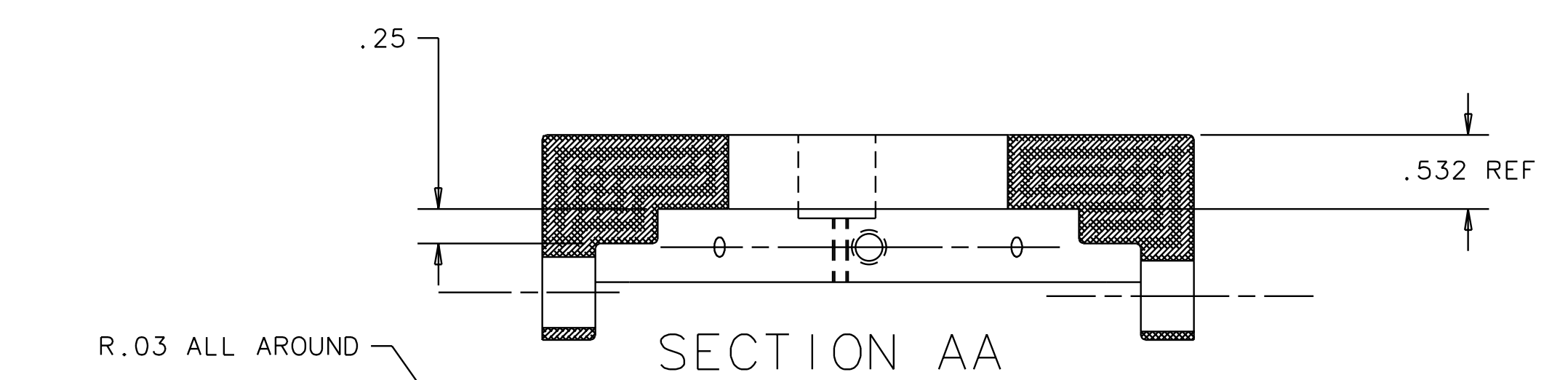
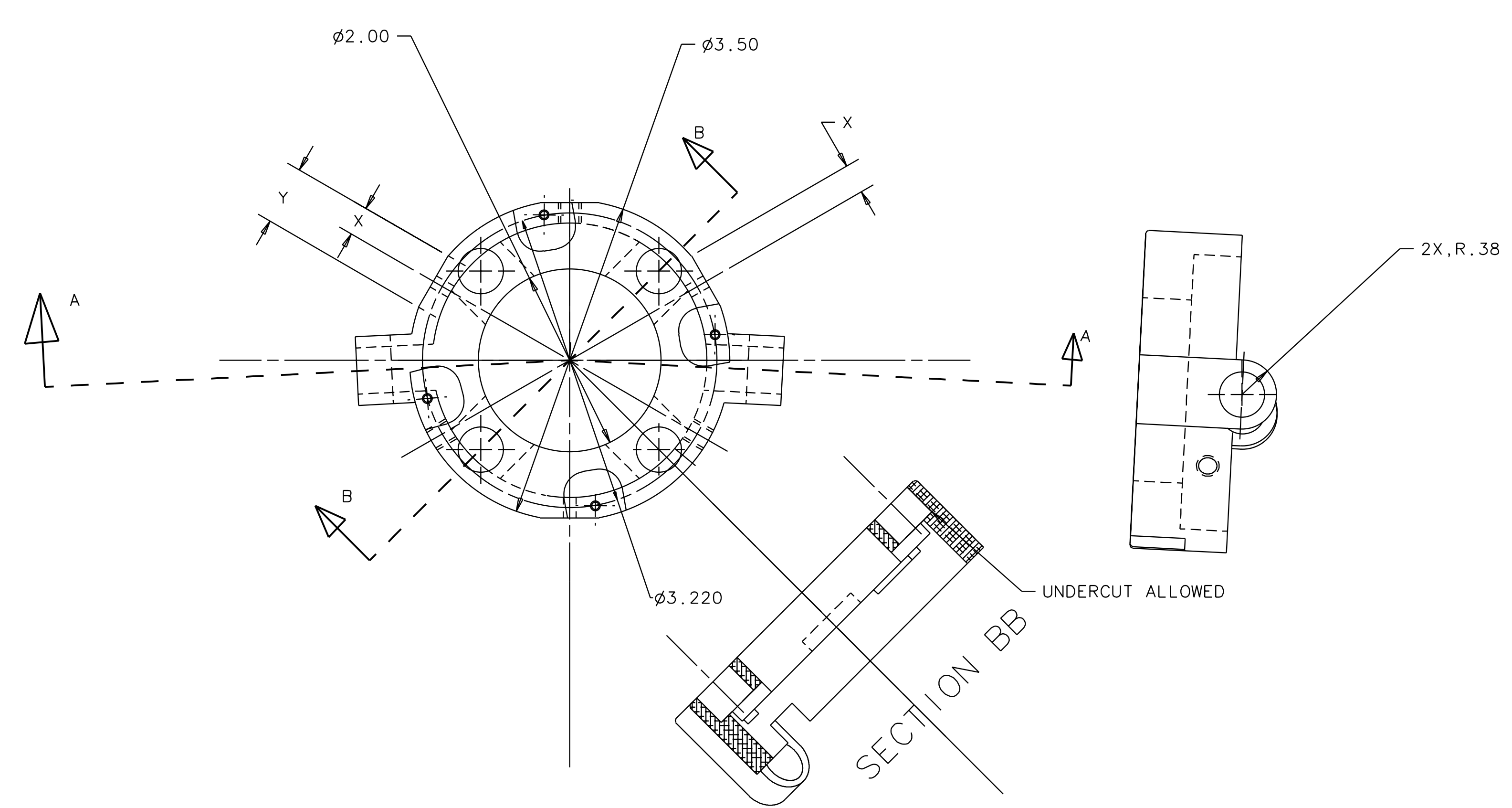


NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. DIMENSIONS IN INCHES.
 2. REMOVE ALL SHARP EDGES.
 3. MEASURE X AND Y ON FACE INDICATED AND MACHINE TWO MORE FLATS, 120° APART, TO MATCH X AND Y DIMENSION.

REV	DATE	DRAWN BY	CHECKED	DC	DCN/DESCRIPTION
A	1-31-01	J. Romie			E010018/INITIAL RELEASE
B	6-20-01	J. Romie			E010118/ADD DIMENSION



QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
		APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
		DRAWN	4/99	TITLE
		CHECKED		RING DETAIL, RIGHT SIDE WEDGE
		MATERIAL	ALUM. 6061-T6	SIZE
		FINISH	NONE	E D990167-B-D
		SCALE	1/1	SHEET 1 OF 1