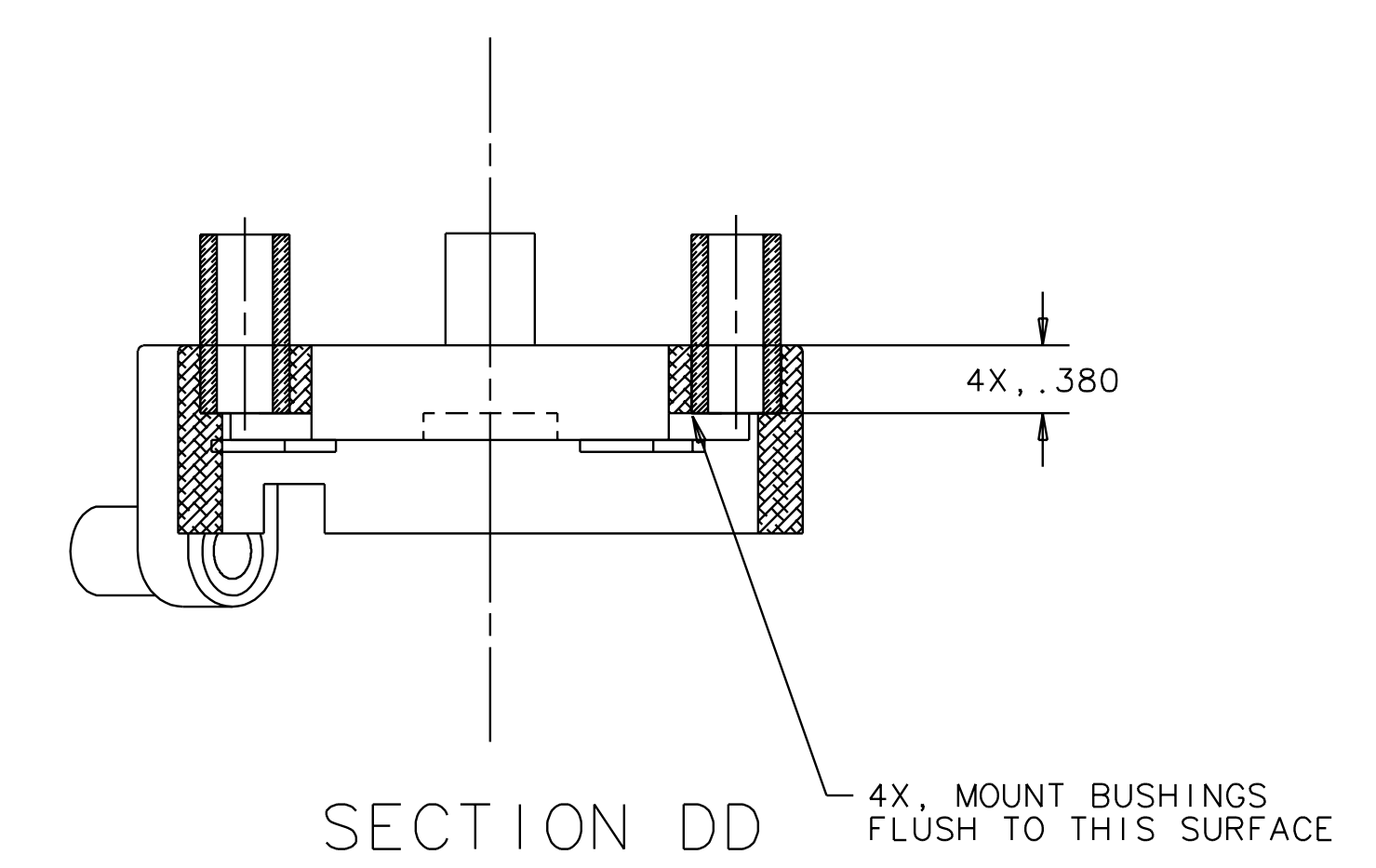
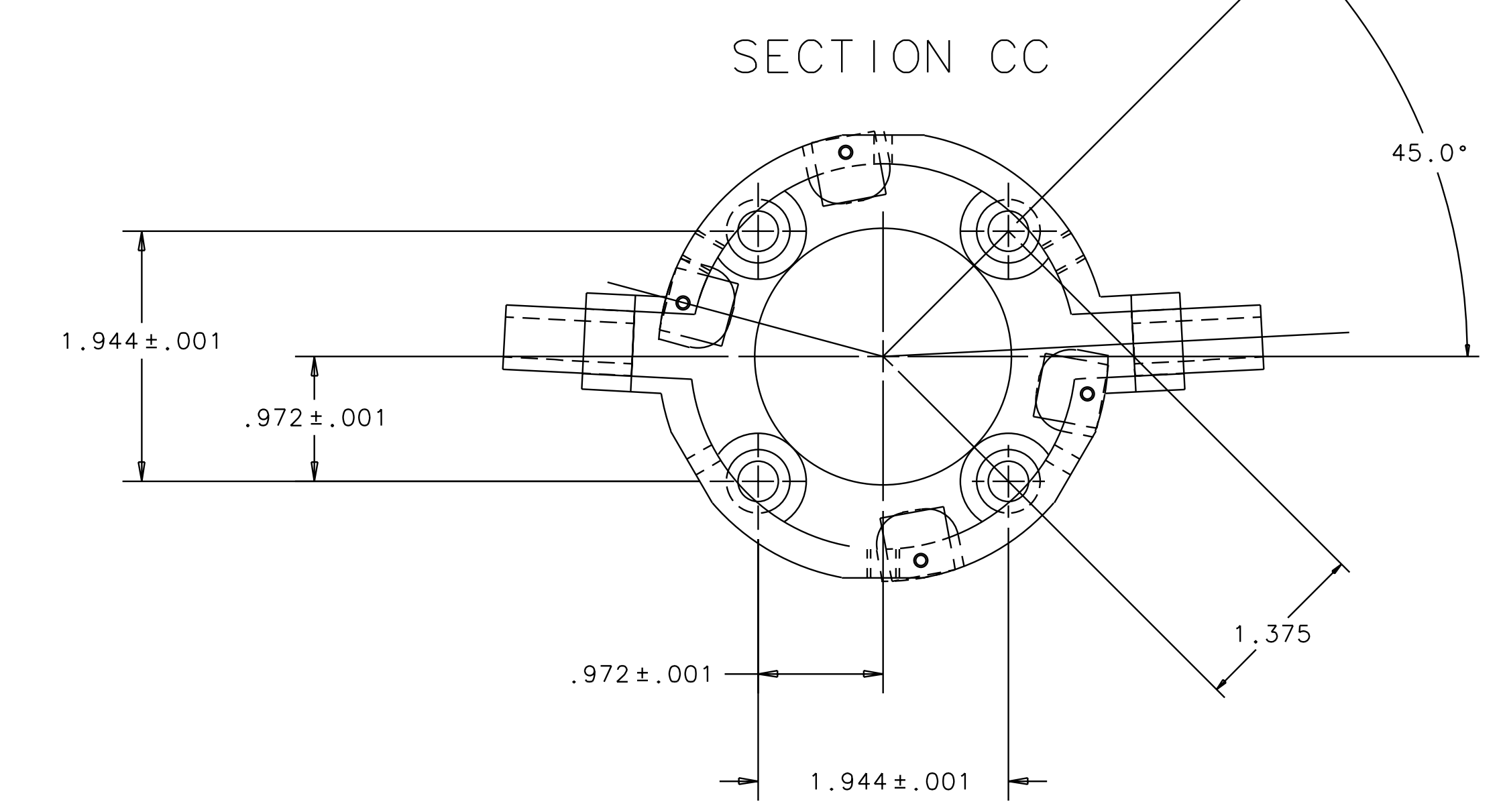
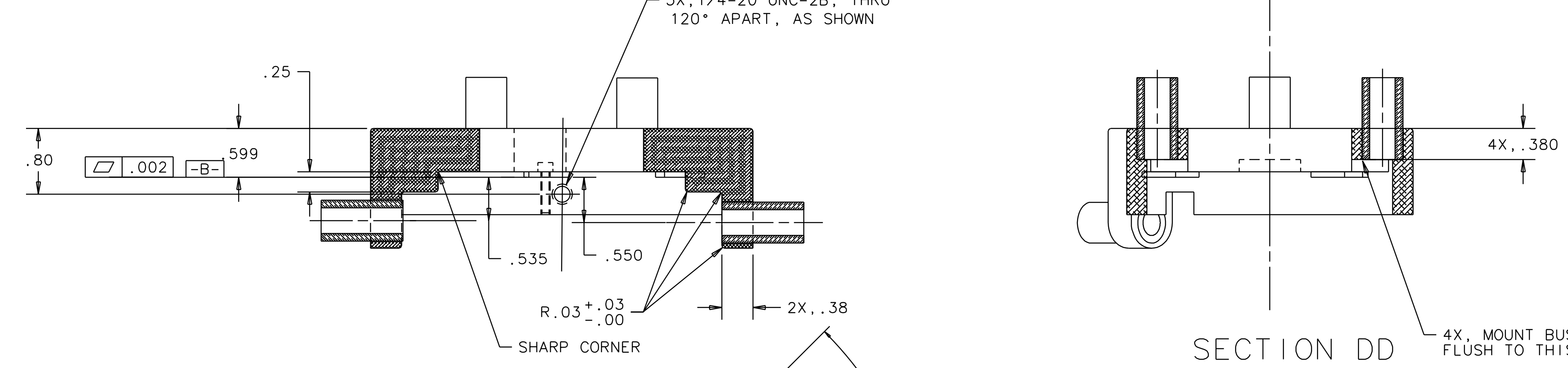
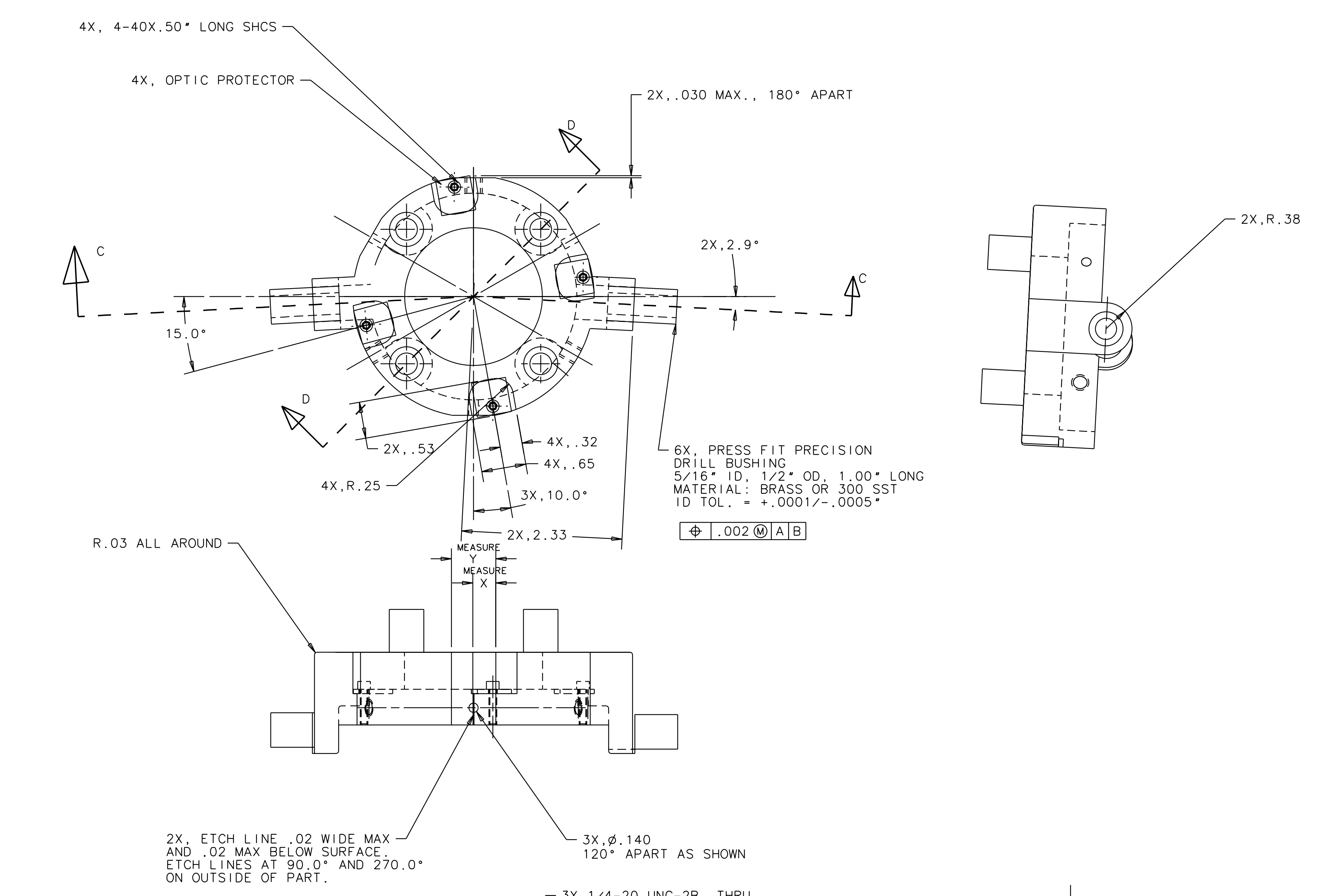
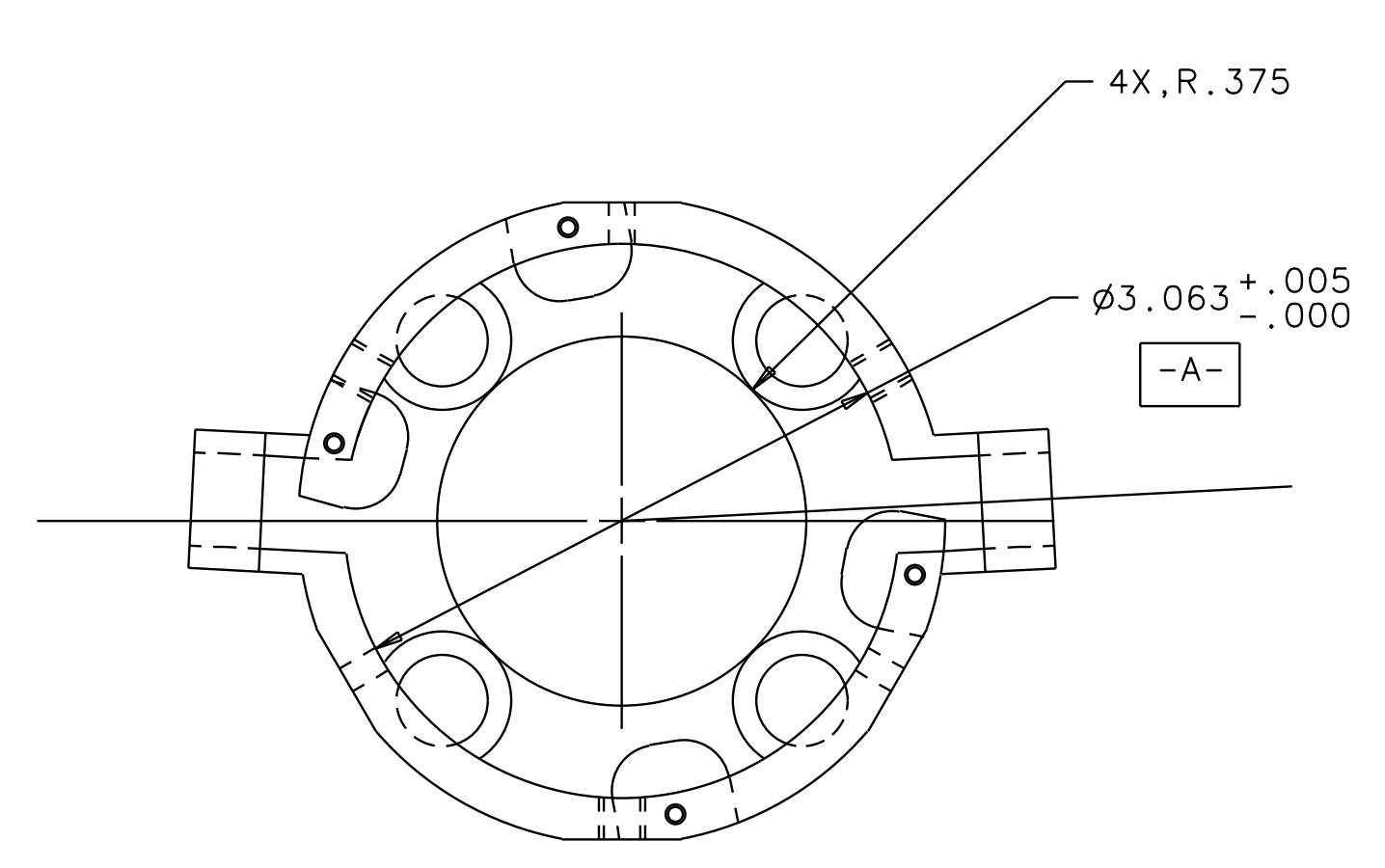
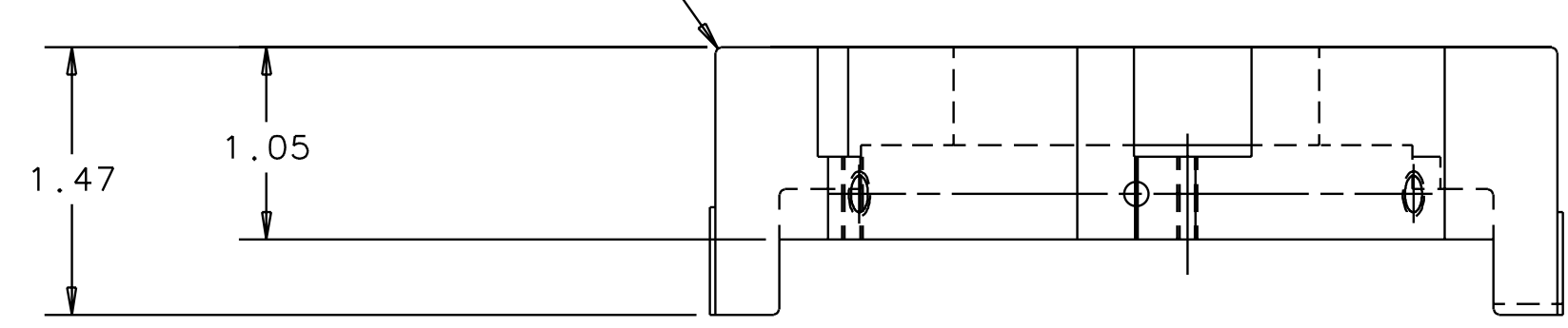
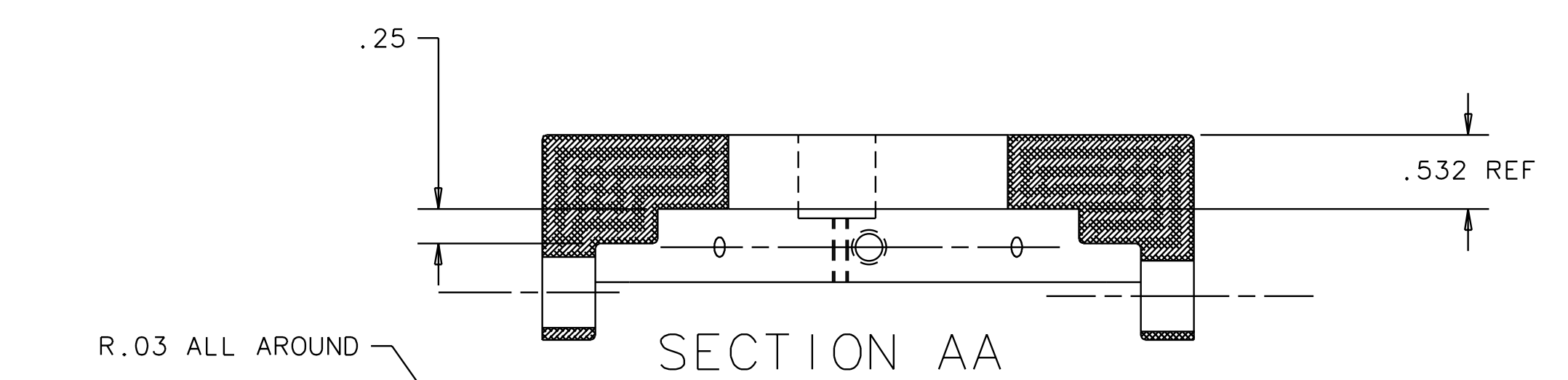
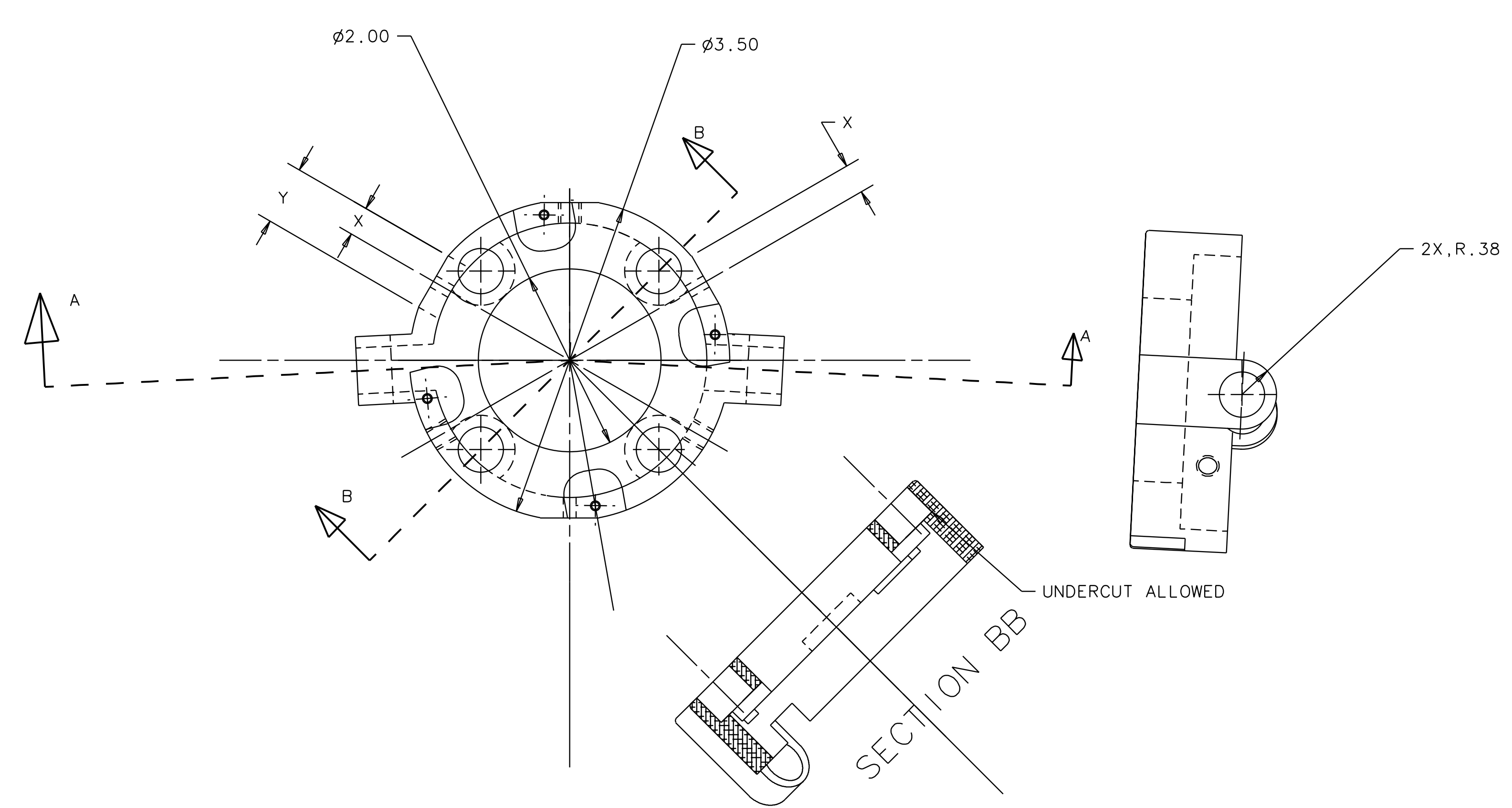


NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. DIMENSIONS IN INCHES.
 2. REMOVE ALL SHARP EDGES.
 3. MEASURE X AND Y ON FACE INDICATED AND MACHINE TWO MORE FLATS, 120° APART, TO MATCH X AND Y DIMENSION.

REV	DATE	DRAWN BY	CHECKED	DC	DCN/DESCRIPTION



QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES 0.XX±0.01 0.XXX±0.005 ANGLES±0.5°	APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DO NOT SCALE DRAWING	DRAWN J. Romie	4/99	TITLE RING DETAIL, RIGHT SIDE WEDGE
NEXT ASSEMBLY	MATERIAL ALUM. 6061-T6	FINISH NONE	SIZE E
FILE LOCATION /home/dcc/docs/D990167.pdf	SCALE 1/1	SHEET 1 OF 1	