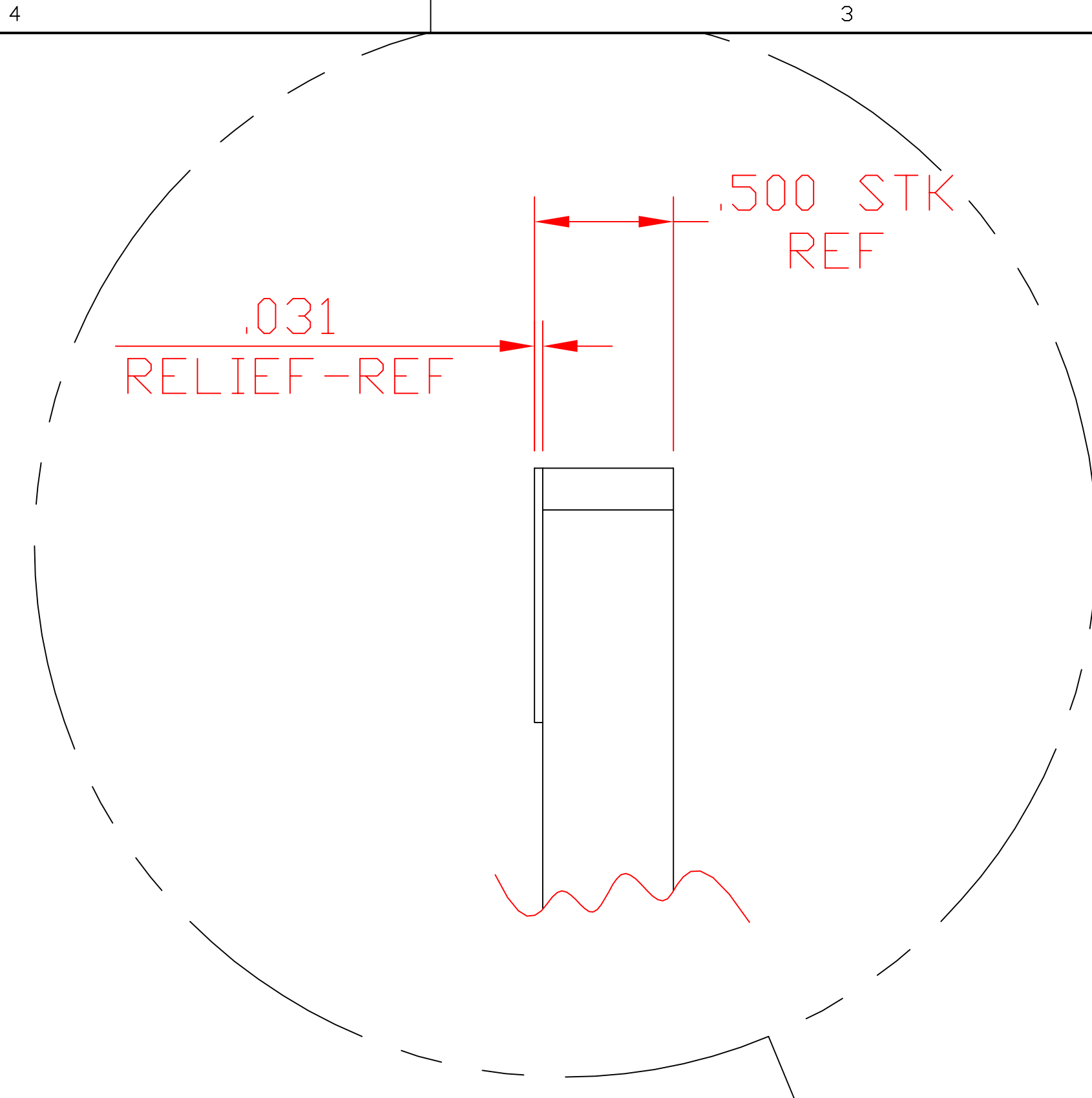
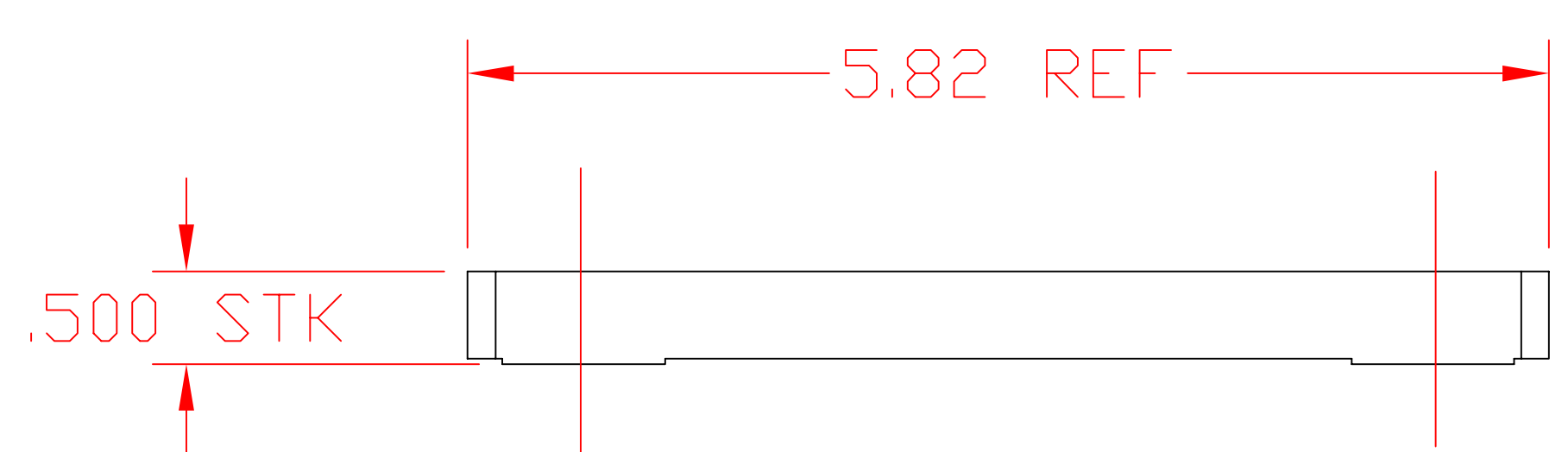
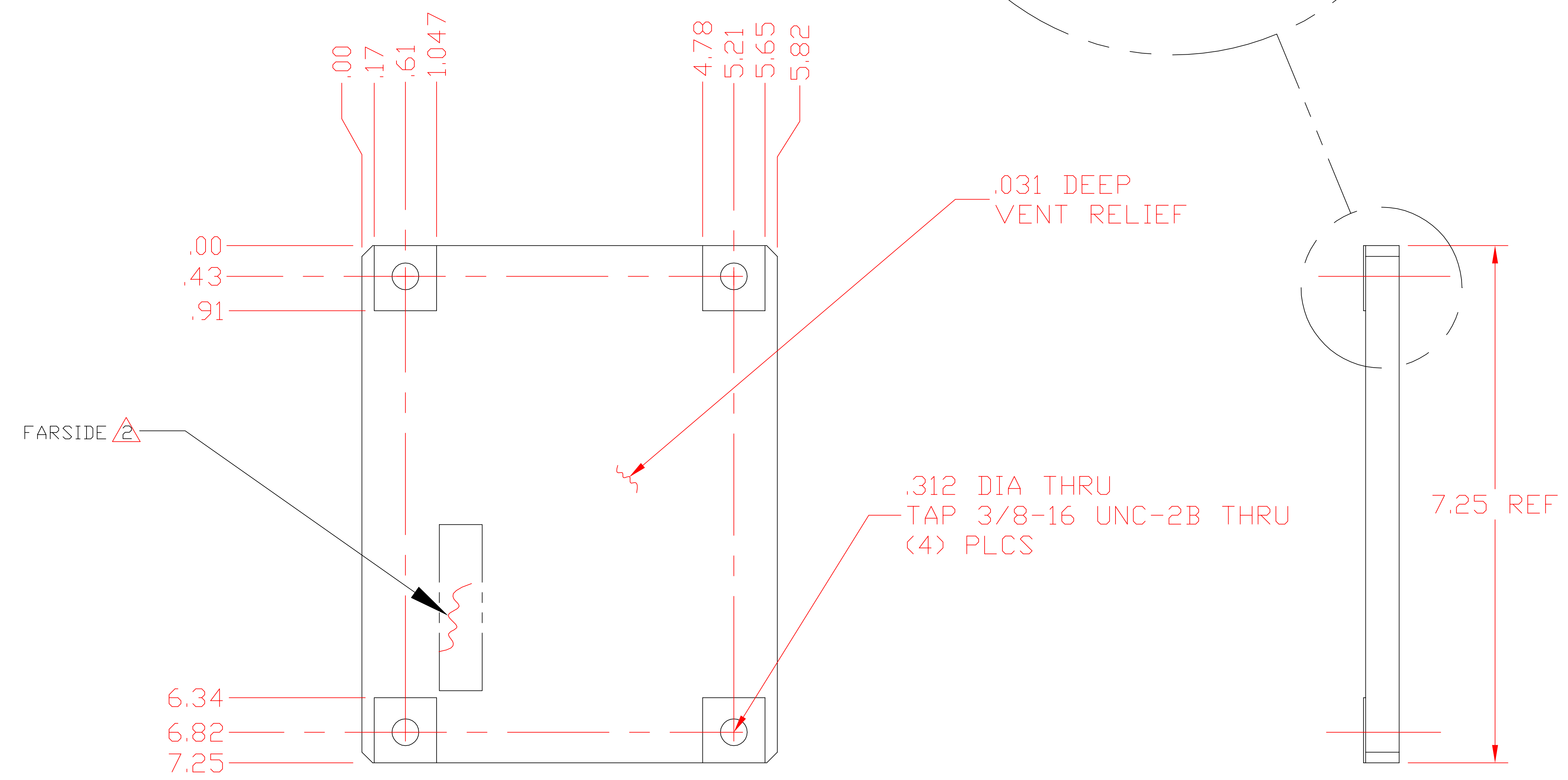


6 5 4 3 2 1



NOTES: (UNLESS OTHERWISE SPECIFIED)

- CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
- STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/64
ANGULAR ± 1/2°
ANGULAR MACH ± BEND ±
TWO PLACE DECIMAL ± .02

THREE PLACE DECIMAL ± .010
FINISHED SURFACE RMS
BREAK CORNERS IN: OUT: .005-.010
REMOVE ALL BURRS

MATERIAL: 6061-T6 ALUMINUM
HEAT TREAT:
FINISH:
USED ON:
NEXT ASS'Y: D990143

REV	DESCRIPTION	DCN	APPR'D	CHECK	DRWN	DATE
C	RELEASE	E990209			KABOT	5-12-99
B	RELEASE	E990200			Conley	5-6-99
A	RELEASE	E990108			Conley	3-23-99

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
CAVITY BEAM DUMP MOUNTING BRACKET BACKPLATE 2	
CAD FILE D990152-C.dwg	SIZE DWG. NO. B D990152-C
SCALE NTS	SHEET 1 OF 1

6 5 4 3 2 1