



NOTES: (UNLESS OTHERWISE SPECIFIED)

- CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
- STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.02		THREE PLACE DECIMAL ±.010 FINISHED SURFACE RMS BREAK CORNERS IN: .005-.010 REMOVE ALL BURRS						CAVITY BEAM DUMP MOUNTING BRACKET GUSSET	
		MATERIAL: 6061-T6 ALUMINUM		HEAT TREAT:		FINISH:				CAD FILE D990150-B.dwg	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990143		REV		SIZE DWG. NO. B D990150-B	
REFERENCE DRAWINGS								B RELEASE E990200 Conley 5-6-99		SHEET 1 OF 1	
								A RELEASE E990108 Conley 3-23-99		SCALE NTS	
								REV DESCRIPTION CHECK APPR'D CHECK DRWN DATE		DATE	
								ISSUE DESCRIPTION		DATE	