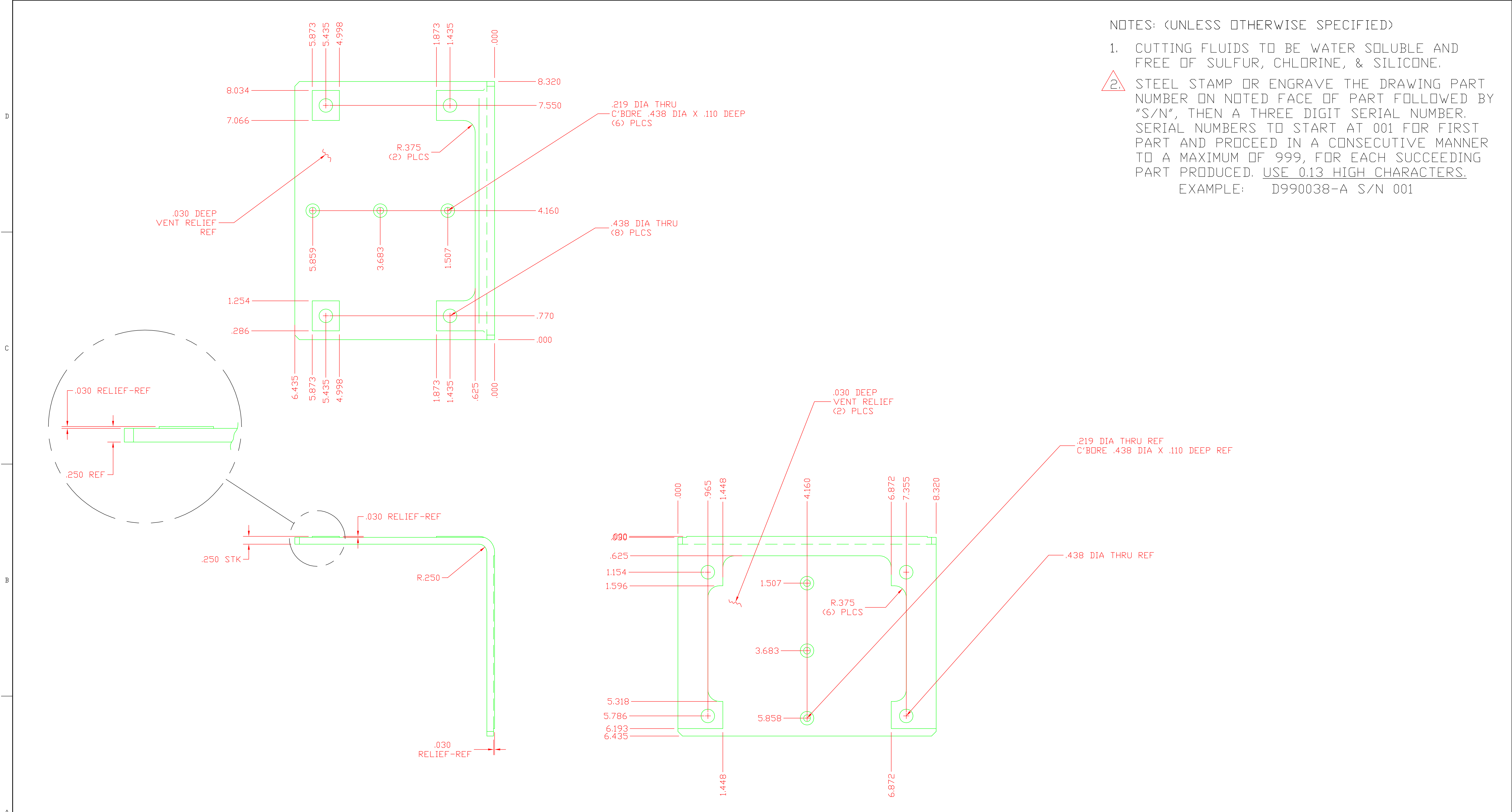


6 5 4 3 2 1



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
 - STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .02		THREE PLACE DECIMAL ± .010 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						CAVITY BEAM DUMP MOUNTING BRACKET ANGLE	
		MATERIAL: 300 SERIES STAINLESS STEEL .250 THICK PLATE		HEAT TREAT:		FINISH:				CAD FILE: D990149-B.dwg	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990143		REV		SIZE: DWG. NO. B D990149-B	
REFERENCE DRAWINGS								B RELEASE E990200 Corley 5-6-99		SCALE: NTS SHEET 1 OF 1	
								A RELEASE E990108 Corley 3-23-99			
								REV DESCRIPTION CHECK APPR'D CHECK DRWN DATE			
								ISSUE DESCRIPTION			