



NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone, such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
 The Serial number shall be of the format:
 D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

Bag and Tag W/ Part No.

Qty. Make 3 Per Assembly

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				PARTS and MATERIAL LIST				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
TOLERANCES: FRACTIONAL ± 1/32 THREE PLACE DECIMAL ± .005 TWO PLACE DECIMAL ± .01 ANGULAR ± 1 deg.				FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES ANGULAR MACH ± BEND ±-- REMOVE ALL BURRS				TITLE PICK OFF MIRROR Mirror Clamp			
MATERIAL: Alum. 6061 T-6		HEAT TREAT: none		FINISH: none		00		FOR FABRICATION		kmland 1/24/00	
USED ON: XXX		NEXT ASS'Y: XXX		PRE-RELEASE		-		-		kmland 9/16/99	
DWG. NO.		DESCRIPTION		DESCRIPTION		DCN NUMBER		APPR'D		CHECK DRWN DATE	
REFERENCE DRAWINGS				ISSUE DESCRIPTION				SCALE FULL		SHEET	