



NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

Bag and Tag these parts

Make 3 Per Assembly

4	1	-	-	-	-
3	2	-	-	-	-
2	1	-	-	-	-
1	1	-	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES:		FINISHED SURFACE RMS 63		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		FRACTIONAL ± 1/32		BREAK CORNERS and EDGES		TITLE SECONDARY MIRROR, CLAMP	
		THREE PLACE DECIMAL ± .005		ANGULARMACH ± BEND ±--		DATE 6/8/99	
		TWO PLACE DECIMAL ± .01		REMOVE ALL BURRS		DATE 3/15/99	
		ANGULAR ± 1 deg.				CAD FILE D990104-B	
MATERIAL: 6061 T-6 ALUM.		HEAT TREAT: /		FINISH: /		SIZE DWG. NO. B D990104-B	
USED ON: XXX		NEXT ASS'Y: XXX		ISSUE DESCRIPTION		SCALE None	
DESCRIPTION		DESCRIPTION		DCN NUMBER		SHEET	