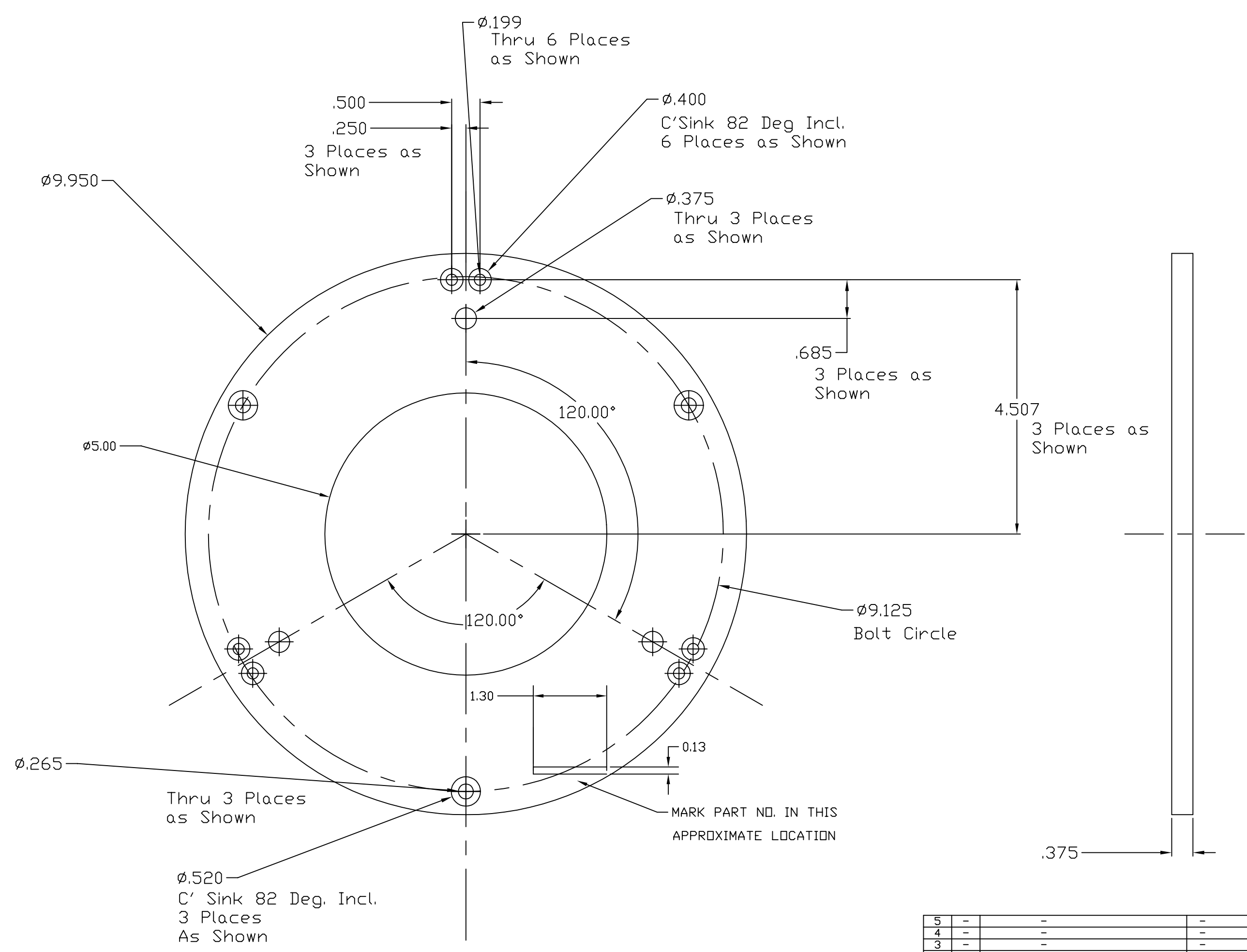


7 6 5 4 3 2 1



NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

~~Identification Serial Number~~
 A serial number shall be etched, or scribed on the part see note drawing note.

~~Serial Number Format~~
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

Qty: Make 1 Total Per Assembly

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES:		THREE PLACE DECIMAL ± .010		FINISH:		REVISIONS		PARTS and MATERIAL LIST		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		FRACTIONAL ± ---		FINISHED SURFACE RMS 63		BREAK CORNERS IN: - OUT-		REV		DESCRIPTION		SCALE FULL	
		ANGULAR ±		REMOVE ALL BURRS				00		Ligo-E980321-00-D		D990097-B	
		TWO PLACE DECIMAL ± .02						PRE-RELEASE		APPR'D		D990097-B	
								PRE-RELEASE		CHECK		D990097-B	
								DESCRIPTION		DRWN		D990097-B	
								DCN NUMBER		DATE		D990097-B	
								ISSUE DESCRIPTION		SCALE FULL		SHEET 1 of 1	
XXX	XXX	MATERIAL:	HEAT TREAT:	FINISH:	00	PRE-RELEASE							
DWG. NO.	DESCRIPTION	ALUM. 6061T-6 Tooling pl.	/	/	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	SCALE	SHEET
	REFERENCE DRAWINGS	USED ON: XXX		NEXT ASS'Y: XXX									

7 6 5 4 3 2 1