



NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. SEE SEPERATE MATERIALS LIST LIGO-D990095.
 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±		THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN: OUT: REMOVE ALL BURRS						CAVITY BEAM DUMP ASSEMBLY		
		MATERIAL:	HEAT TREAT:	FINISH:	A	DCN E990133		Conley	3-16-99	CAD FILE	SIZE DWG. NO.	
DWG. NO.	DESCRIPTION				REV	DESCRIPTION	APPR'D	CHECK	DRWN	DATE	D990094-Adwg	B D990094-A
REFERENCE DRAWINGS		USED ON:	NEXT ASS'Y: D990145		ISSUE DESCRIPTION				SCALE	NTS	SHEET	1 OF 1