



NOTES: (UNLESS OTHERWISE SPECIFIED)

- CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
- STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm]								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.003 FINISHED SURFACE RMS BREAK CORNERS .005 - .015 REMOVE ALL BURRS						BEAM DUMP, FLEX HINGE, ADAPTER	
MATERIAL: 300 SERIES STAINLESS STEEL		HEAT TREAT:		FINISH:		A		RELEASE		E990198	
USED ON: XXX		NEXT ASS'Y: XXX		REV		DESCRIPTION		DCN NUMBER		APPR'D CHECK DRWN DATE	
DWG. NO.		DESCRIPTION		ISSUE DESCRIPTION		SCALE		SHEET		1 OF 1	
REFERENCE DRAWINGS						NTS		D		D990033-A	