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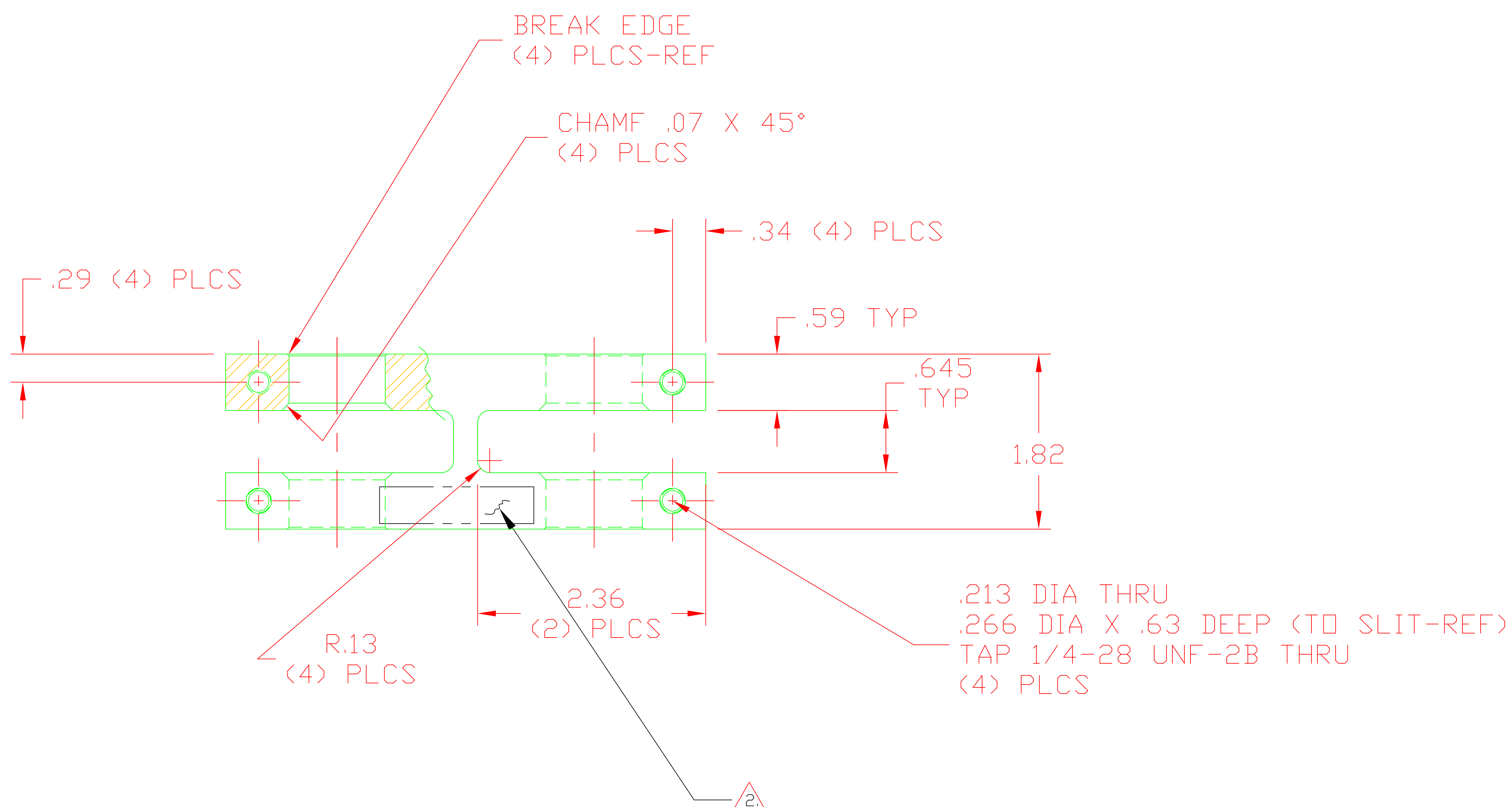
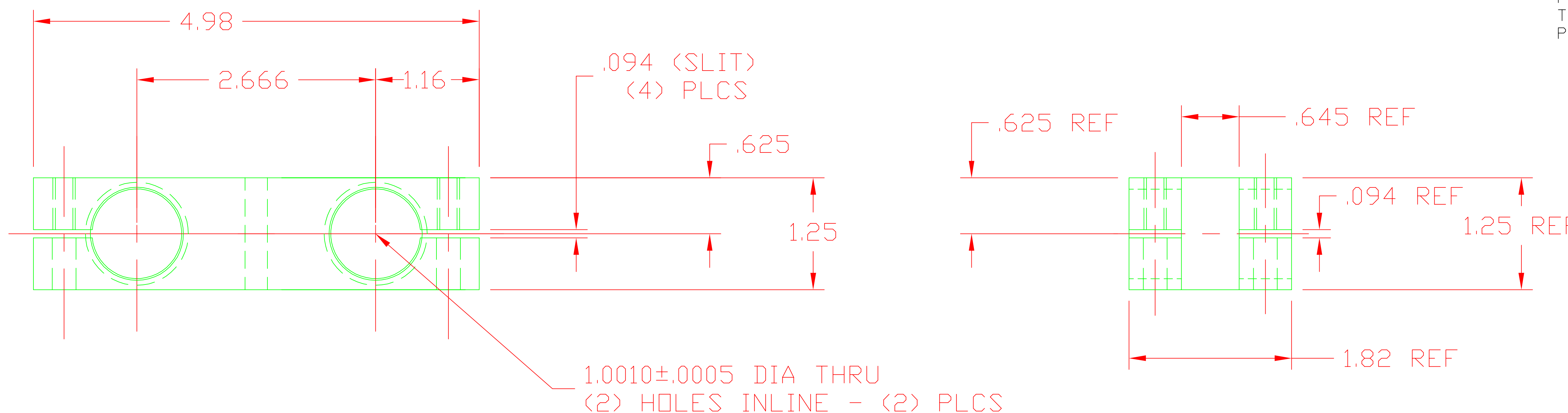
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NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
- 2. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES [mm]

TOLERANCES:
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°
 ANGULAR MACH ± BEND ±
 TWO PLACE DECIMAL ± .01

THREE PLACE DECIMAL ± .005
 FINISHED SURFACE RMS
 BREAK CORNERS .005 - .015
 REMOVE ALL BURRS

MATERIAL: 300 SERIES STAINLESS STEEL
 HEAT TREAT:
 FINISH:

USED ON: XXX
 NEXT ASS'Y: XXX

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

BEAM DUMP,
 FLEX HINGE, CLEVIS

CAD FILE: clevis.dwg
 SIZE: C
 DWG. NO.: D990029-A

SCALE: NTS
 SHEET: 1 OF 1

DWG. NO.	DESCRIPTION	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
		A	RELEASE	E990198	-	-	KABOT	4-30-99
REFERENCE DRAWINGS		ISSUE DESCRIPTION						

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