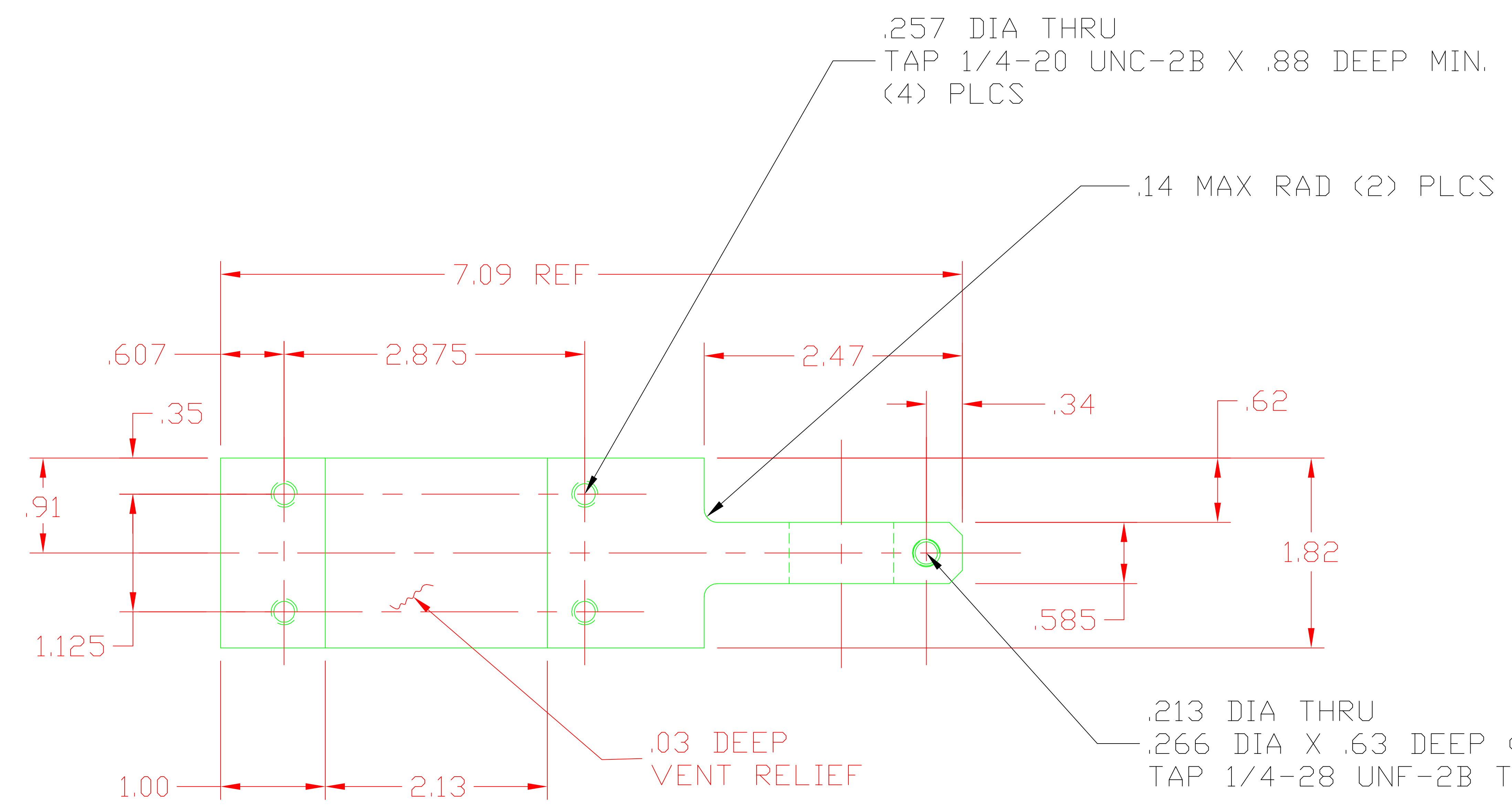
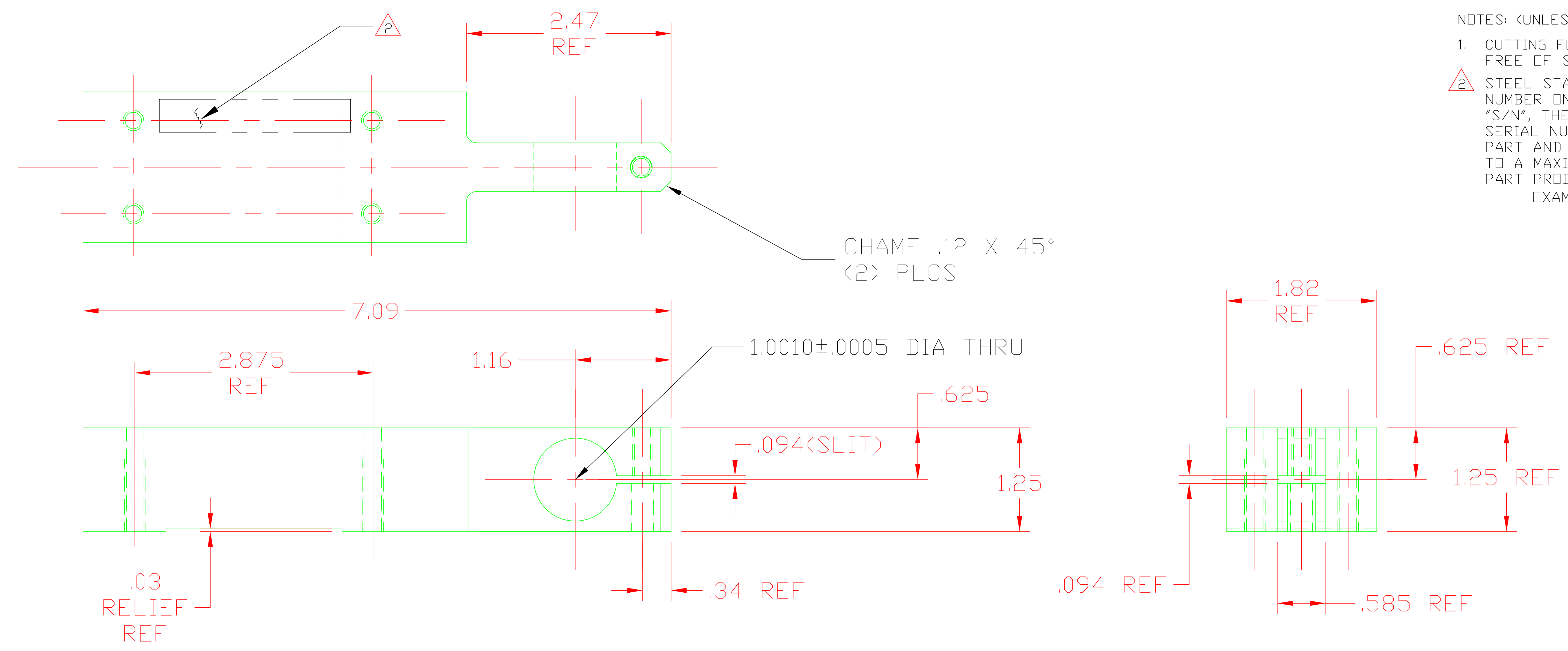


6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
 ⚠ STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
 EXAMPLE: D990038-A S/N 001



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES [mm]

TOLERANCES:	FRACTIONAL ± 1/64	THREE PLACE DECIMAL ± .005
	ANGULAR ± 1/2°	FINISHED SURFACE RMS
	ANGULARMACH ± BEND ±	BREAK CORNERS .005 - .015
	TWO PLACE DECIMAL ± .01	REMOVE ALL BURRS

MATERIAL: 300 SERIES STAINLESS STEEL
 HEAT TREAT: / FINISH: /
 USED ON: XXX NEXT ASS'Y: XXX

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	RELEASE	E990198	-	-	-	KABOT 4-30-99

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 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

BEAM DUMP,
 FLEX HINGE, TONGUE

CAD FILE tongue.dwg	SIZE C	DWG. NO. D990028-A
SCALE NTS	SHEET 1 OF 1	

6 5 4 3 2 1