



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. Clean up and remove sharp edges.

Liquid contaminants/Machining Lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cintesh 410 (stainless steel).

Identification, Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number

Qty: Make 1 Total Per Assembly

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY									
		TOLERANCES: FRACTIONAL ± / ANGULAR ± 2 deg. ANGULARMACH ± BEND ± / TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS / BREAK CORNERS IN DUTY / REMOVE ALL BURRS /				MODE CLEANER BAFFLE FRAME									
		MATERIAL: Aluminum 6061-T6	HEAT TREAT: /	FINISH: /	A For Fabrication		kenm	12-7-99									
				00 PRE-RELEASE				kenm	12-10-98								
DWG. NO.	DESCRIPTION	USED ON: XXX		NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	CAD FILE	SCALE	SIZE	DWG. NO.	SHEET	SHEET#
	REFERENCE DRAWINGS					ISSUE DESCRIPTION						D980682-A	FULL	B	D980682-A		