

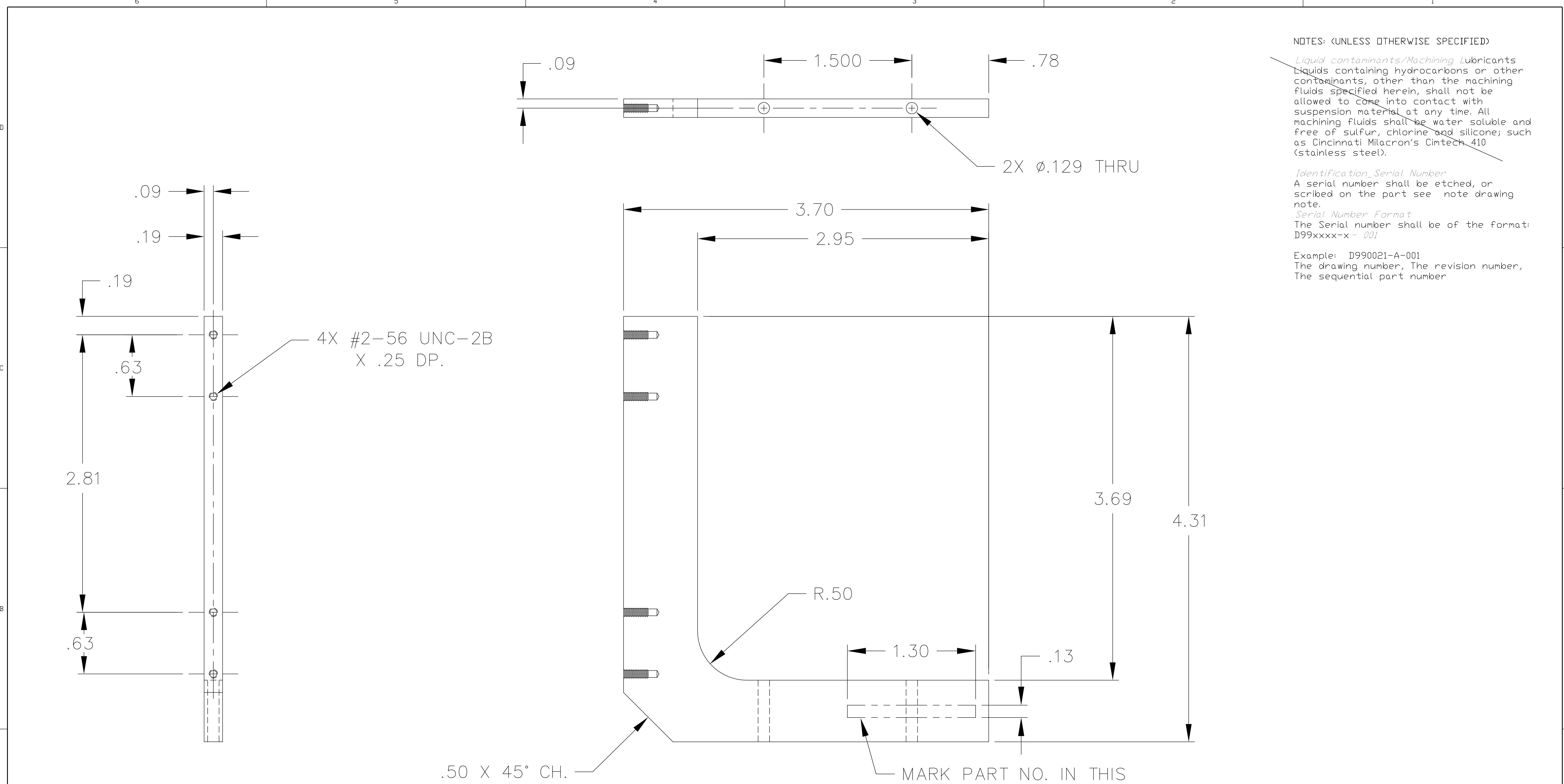
NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



REF. 4 REQUIRED PER ASSEMBLY
Does Not Remain In Vacuum

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES:		THREE PLACE DECIMAL ± .005	
FRACTIONAL ± 1/16		FINISHED SURFACE RMS 63	
ANGULAR ± 25°		BREAK CORNERS IN .015 OUT: .015	
ANGULAR MACH ± BEND ±		REMOVE ALL BURRS	
TWO PLACE DECIMAL ± .01			
MATERIAL:	HEAT TREAT:	FINISH:	
6061 T-6 ALUM.	/		
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX
REFERENCE DRAWINGS			

A	FOR FABRICATION	LIGO-E000534-00-D	kerm	6/8/99
00	PRE-RELEASE	-	CHAPUT	12/10/98
REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK
			DRWN	DATE
ISSUE DESCRIPTION				

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
BRACKET, CAMERA/TARGET			
CAD FILE	SIZE	DWG. NO.	
D980303-A	B	D980603-A	
SCALE	1 : 1	SHEET	1 OF 1