



NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification/Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

ref. make 1 per assembly

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					PARTS and MATERIAL LIST					
TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR MACH - BEND - TWO PLACE DECIMAL ± .01			THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN: .015 OUT: .015 REMOVE ALL BURRS		B ADDED SECOND 4-40 @ .75"		kenm 8-8-99		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
MATERIAL: 6061 T-6 ALUMINUM			HEAT TREAT: / FINISH: /		B FOR FABRICATION		kenm 6-8-99			
USED ON: XXX			NEXT ASS'Y: XXX		00 PRE-RELEASE		CHAPUT 3-29-99		SLEEVE, ALIGNMENT TELESCOPE	
DWG. NO. REFERENCE DRAWINGS					REV DESCRIPTION		DCN NUMBER		CAD FILE D980576-C	
					ISSUE DESCRIPTION		APPR'D CHECK DRWN DATE		SIZE DWG. NO. B D980576-C	
							SCALE 1:1		SHEET 1 OF 1	