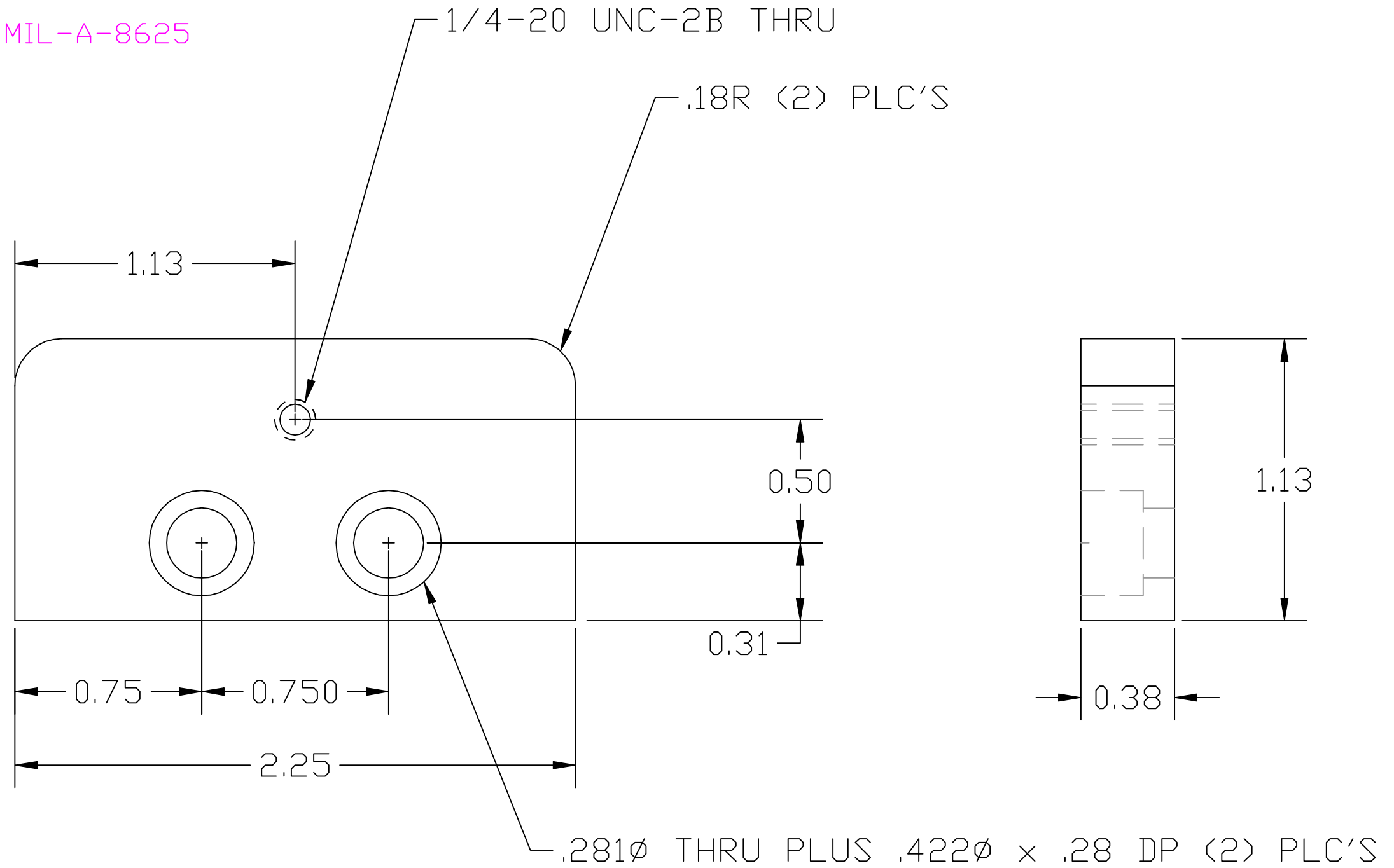


1. CLEAR ANODIZE PER MIL-A-8625



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES														CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL $\pm 1/16(.16)$ ANGULAR $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01(.025)$ THREE PLACE DECIMAL $\pm .005(.013)$		FINISHED SURFACE RMS 63 BREAK CORNERS IN: OUT: .02 REMOVE ALL BURRS														LOCK PLATE LASER AUTOCOLLIMATOR 4902 MOUNT IAS FIELD STATION	
		MATERIAL:	HEAT TREAT:	FINISH:													MASON 1/10/00		
		6061-T6 ALUM.	-	SEE NOTE 1													K.MASON 12/21/98		
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y:	REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE	CAD FILE	SIZE/DWG. NO.		
	REFERENCE DRAWINGS	IAS FIELD STATION	D980410-A-D													D980478-A.dwg	B D980478-A-D		
																SCALE	2:1	SHEET	1 OF 1