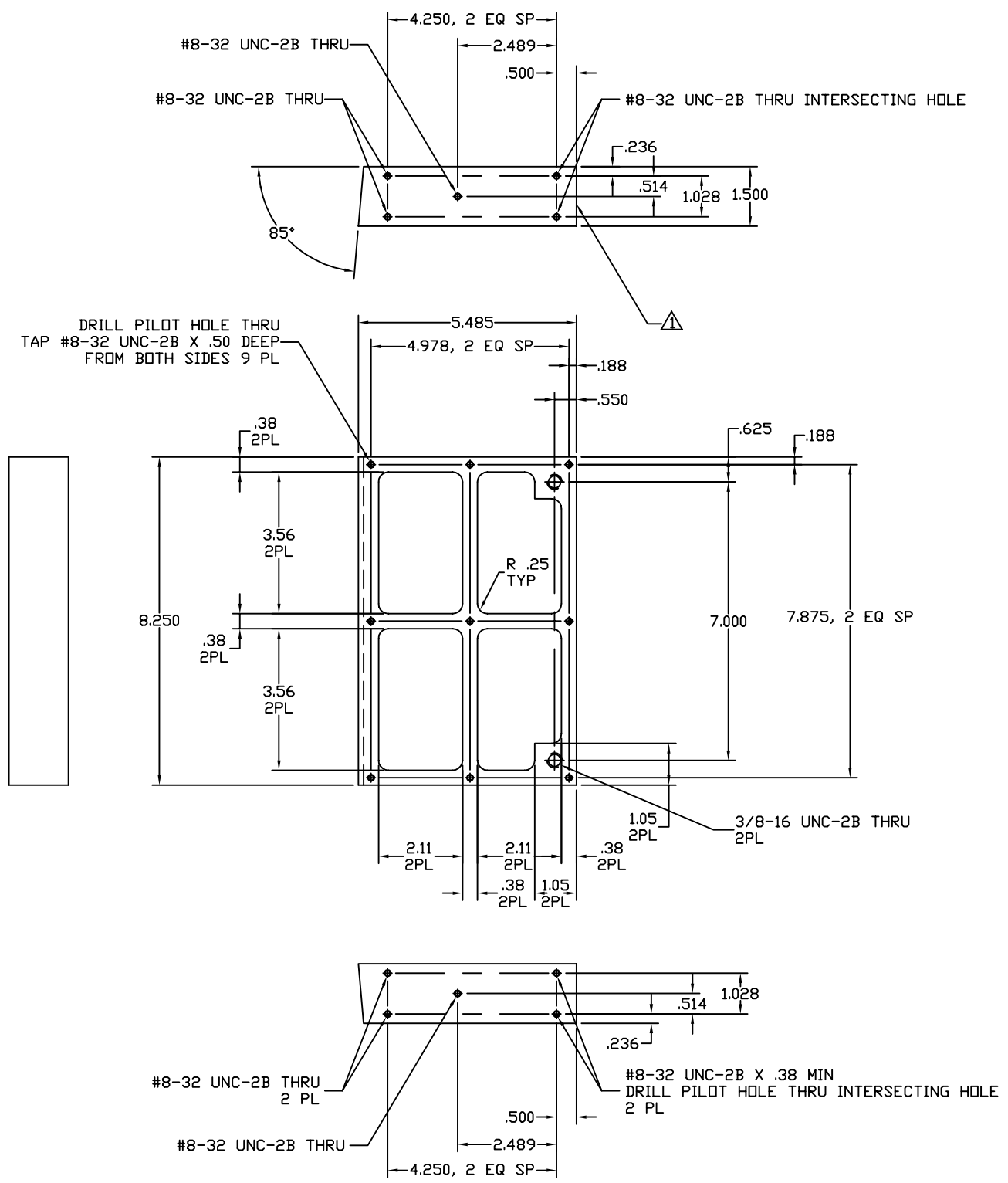


6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. STAMP OR ENGRAVE SERIAL NUMBER ON NOTED FACE OF PART PER LIGO L970196.  
 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						CAVITY BEAM DUMP STIFFENER BLOCK	
		MATERIAL: 6061-T6 ALU	HEAT TREAT:	FINISH:	B	DCN E990199	Conley	4-30-99	CAD FILE	D980378-B.dwg	SIZE DWG. NO. B D980378-B
DWG. NO.		DESCRIPTION			A	DCN E990108	Conley	1-2-99	SCALE	NTS	SHEET 1 OF 1
REFERENCE DRAWINGS		USED ON:	NEXT ASS'Y: D990094	REV	DESCRIPTION	APPR'D	CHECK	DRWN	DATE	ISSUE DESCRIPTION	
6		5	4	3	2	1					