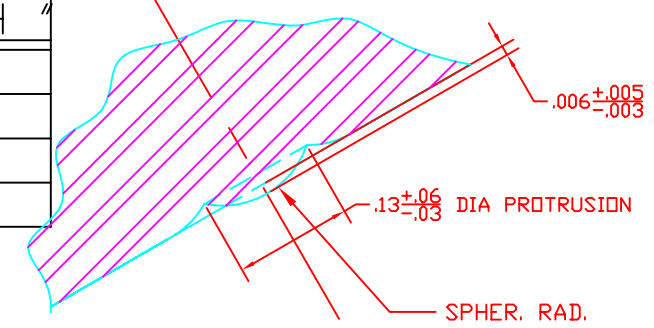


DASH NO.	L ±.06" REF	WEIGHT# ± 5%	SCREW LGTH
-1	1.25	10	1.25
-2	2.50	20	2.50

NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. PART FINAL WEIGHT TOLERANCE: ± 5%, SEE TABULATION

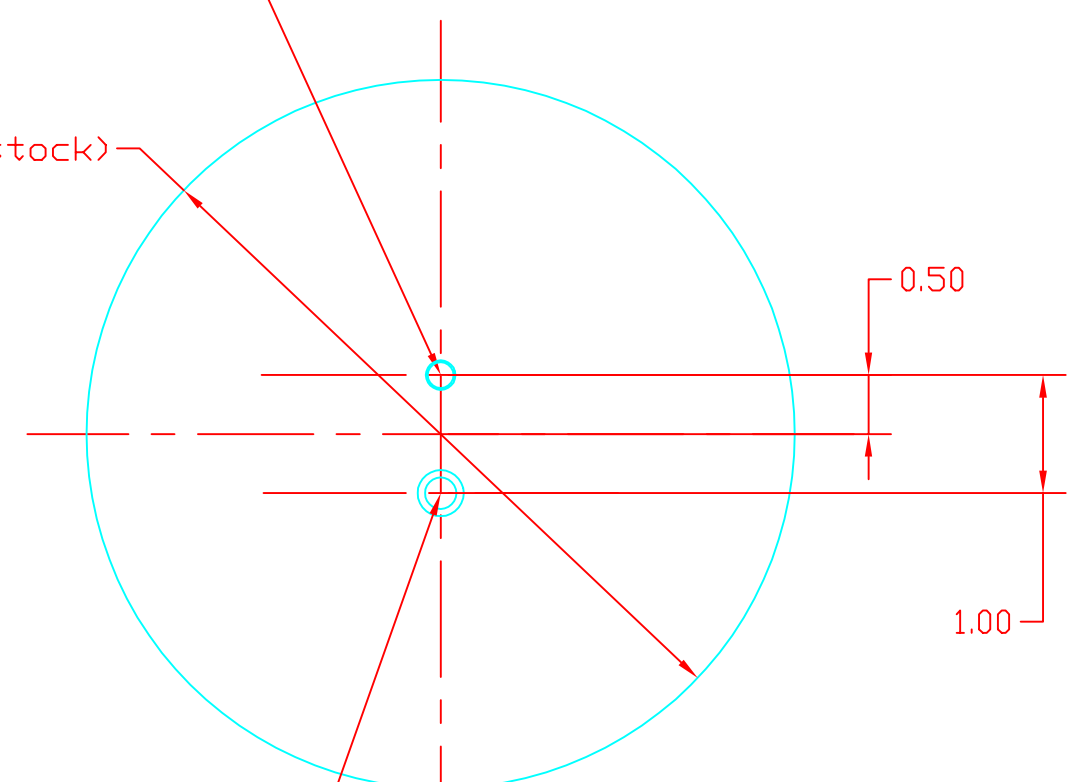


SECTION A-A ENLARGED-TYP

DR #7 (.2010) DIA THRU
 TAP 1/4-20 UNC-2B X .75 MIN DEPTH

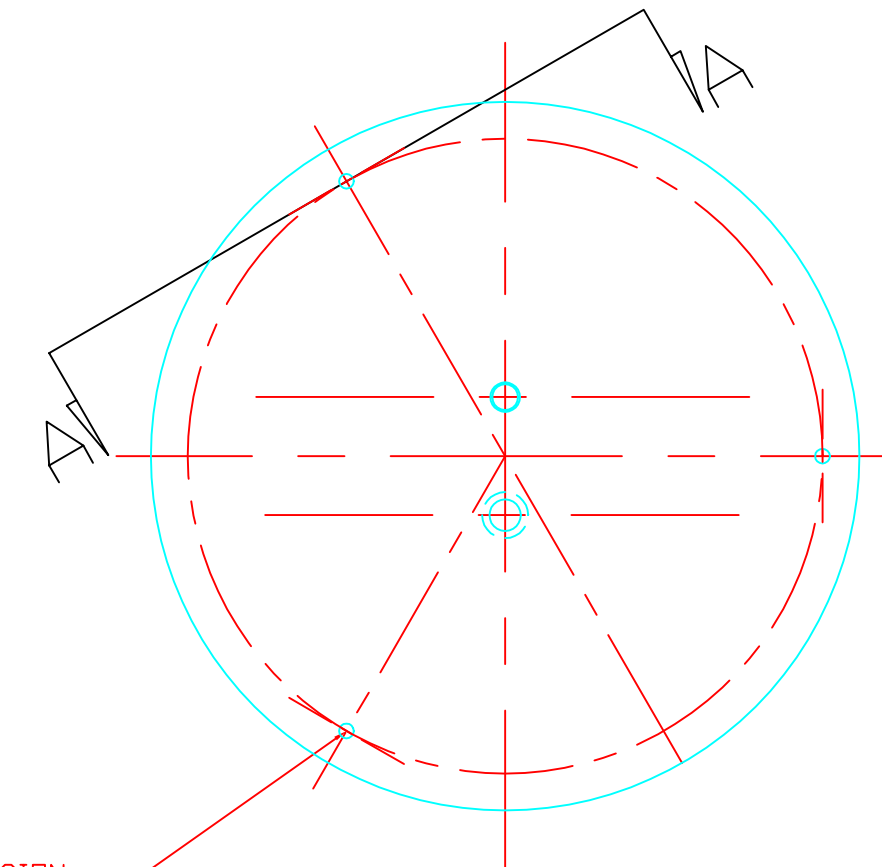
DIM "L" ±.06 REF

Ø6.00 (stock)



DR 17/64 (.2656) DIA THRU
 C'BORE .39 DIA X .30 DEEP MIN
 (CLEAR FOR 1/4-20 SHCS)

.13±.06 DIA X .006 HIGH PROTRUSION
 (3) PLCS EQ. SPCD ON 5.38 DIA
 APPROX AS SHOWN IN SECTION A-A
 (OPPOSITE SIDE TO C'BORE)



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ±1/32
 ANGULAR ±
 ANGULAR/MACH ± BEND ±
 TWO PLACE DECIMAL ± .03

THREE PLACE DECIMAL ±.010
 FINISHED SURFACE RMS
 BREAK CORNERS .005-.020
 REMOVE ALL BURRS

MATERIAL: TYPE 303 ss
 COLD ROLL
 STAINLESS STEEL

HEAT TREAT:

FINISH:
 TUMBLE DEBURR

00	PRE-RELEASE (was Dwg # 91305B_Seism_table_balwts.dwg)	-	-	-	-	KABOT	8-17-98
REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	

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SEISMIC TABLE
 BALANCE WEIGHTS

DWG. NO.	DESCRIPTION	USED ON:	NEXT ASSY:	ISSUE DESCRIPTION	SCALE	NTS	SHEET	1 OF 1
	REFERENCE DRAWINGS							

CAD FILE: D980375-00.dwg
 SIZE/DWG. NO.: B D980375-00
 SHEET: 1 OF 1