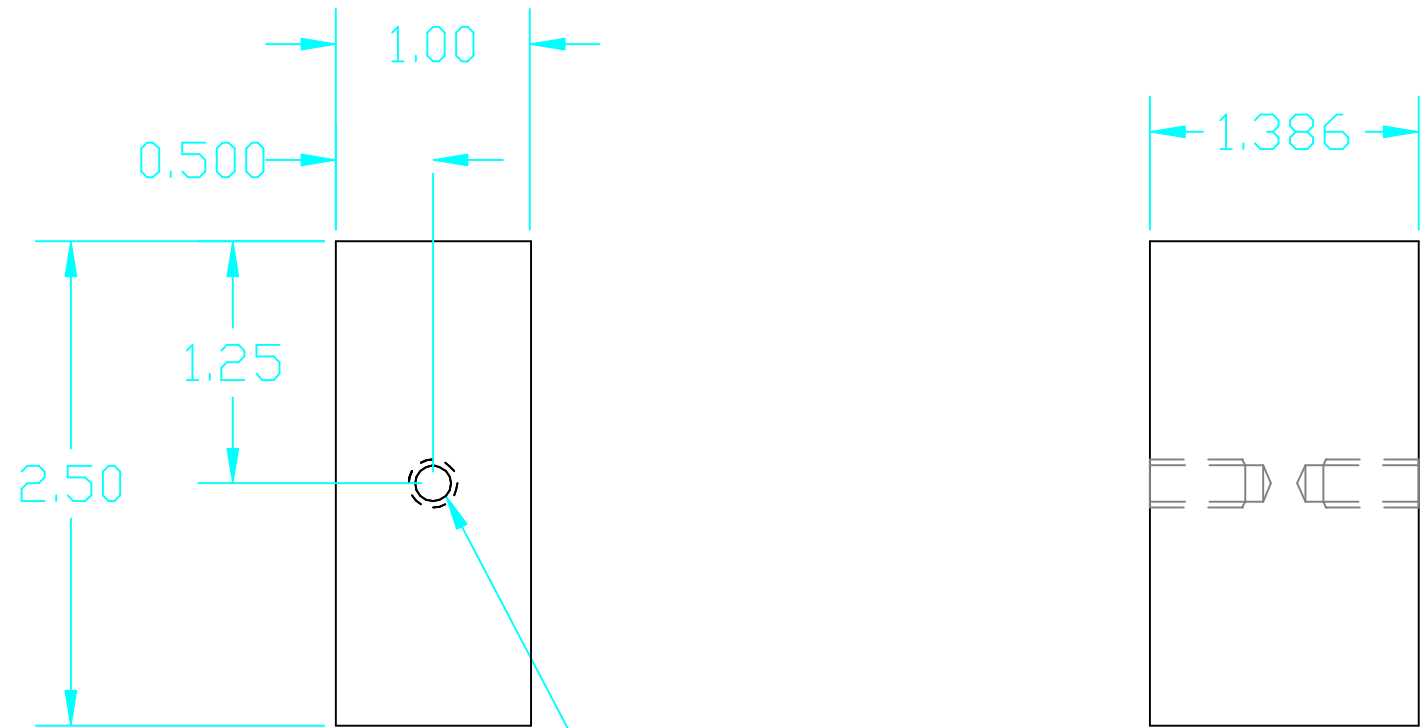


1. CLEAR ANODIZE PER MIL-A-8625



1/4-20 UNC-2B x .75 DP
BOTH ENDS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
TOLERANCES:	FINISHED SURFACE RMS 63	
FRACTIONAL ±1/16(.16)	BREAK CORNERS IN: OUT: .02	
ANGULAR ± 1°	REMOVE ALL BURRS	
TWO PLACE DECIMAL ±.01(.025)		
THREE PLACE DECIMAL ±.005(.013)		
MATERIAL:	HEAT TREAT:	FINISH:
6061-T6 ALUM.	-	-
USED ON: D980327-A-D	NEXT ASS'Y: -	

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
B	HEIGHT CHANGED									MASON	3/00
A	INITIAL RELEASE									MASON	3/00
00	PRE-RELEASE									K.MASON	8/31/98

MIT CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
RISER BLOCK LSC PHOTODIODE ISC TABLE ASSEMBLY	
CAD FILE D980345-B-D.dwg	SIZE DWG. NO. B D980345-B-D
SCALE FULL	SHEET 1 OF 1

DWG. NO.	DESCRIPTION
6	REFERENCE DRAWINGS