

NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number

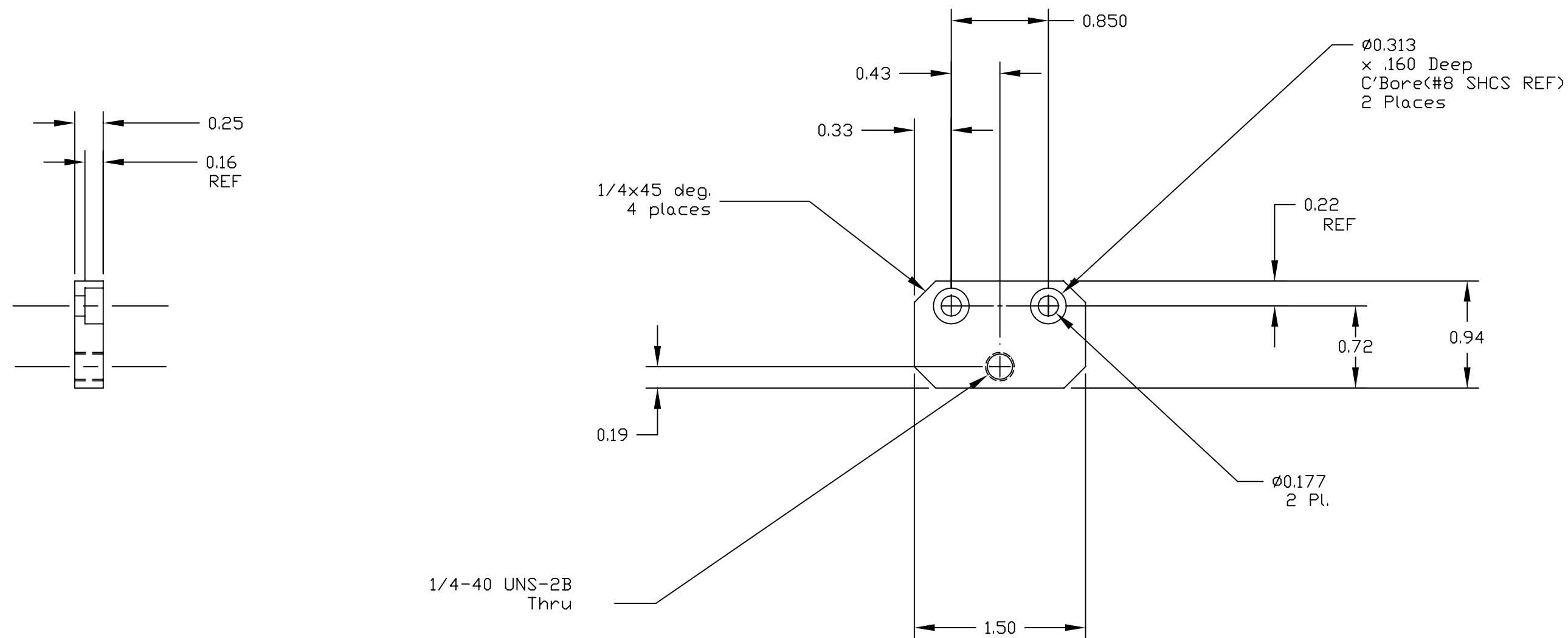
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format

The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001

The drawing number, The revision number, The sequential part number



ref Make 2 per Assembly

5	-	-	-	-
4	-	-	-	-
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/32 THREE PLACE DECIMAL ± .005 TWO PLACE DECIMAL ± .01 ANGULAR ± 1 deg.		FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES ANGULAR MACH ± BEND ±-- REMOVE ALL BURRS				TITLE End Plate	
XXX	XXX	MATERIAL: Alum 6061 T-6	HEAT TREAT: /	FINISH: /	B	FOR FABRICATION	00	PRE-RELEASE	kenm 6-8-99
DWG. NO.	DESCRIPTION	USED IN: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK
6	REFERENCE DRAWINGS	5		4	ISSUE DESCRIPTION			2	DATE
								SCALE	
								SIZE	
								C D980320-B	
								D980320-B	
								SHEET	