



NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. STAMP OR ENGRAVE SERIAL NUMBER ON NOTED FACE OF PART PER LIGO L970196.
 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.

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|--------------------|--|---|-------------|---|-------------------|---------|-------------|---------|--|--|---------|--|
| | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | | | | | | LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY | | | |
| | | TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.03 | | THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS | | | | | | CAVITY BEAM DUMP GLASS MOUNTING PLATE 2 | | |
| | | MATERIAL: 6061-T6 ALU | HEAT TREAT: | FINISH: | REV | DCN | DESCRIPTION | APP'R'D | CHECK | DRWN | DATE | |
| DWG. NO. | | DESCRIPTION | | | B | E990199 | | | | Conley | 4-30-99 | |
| REFERENCE DRAWINGS | | USED ON: | | | A | E990108 | | | | Conley | 1-2-99 | |
| | | NEXT ASS'Y: D990094 | | | ISSUE DESCRIPTION | | | | SCALE | | SHEET | |
| 6 | | 5 | | | 3 | | | | 2 | | 1 | |
| | | | | | | | | | NTS | | 1 OF 1 | |