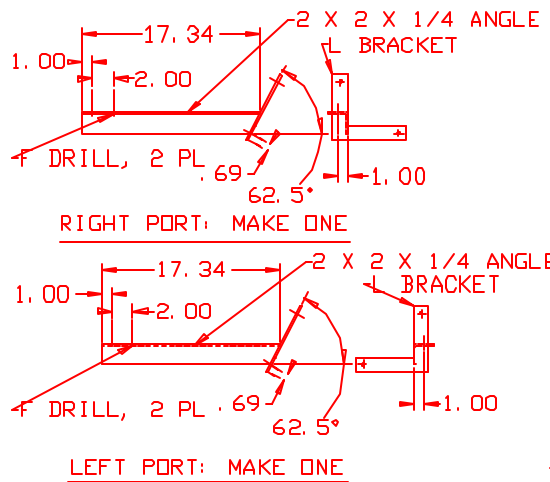
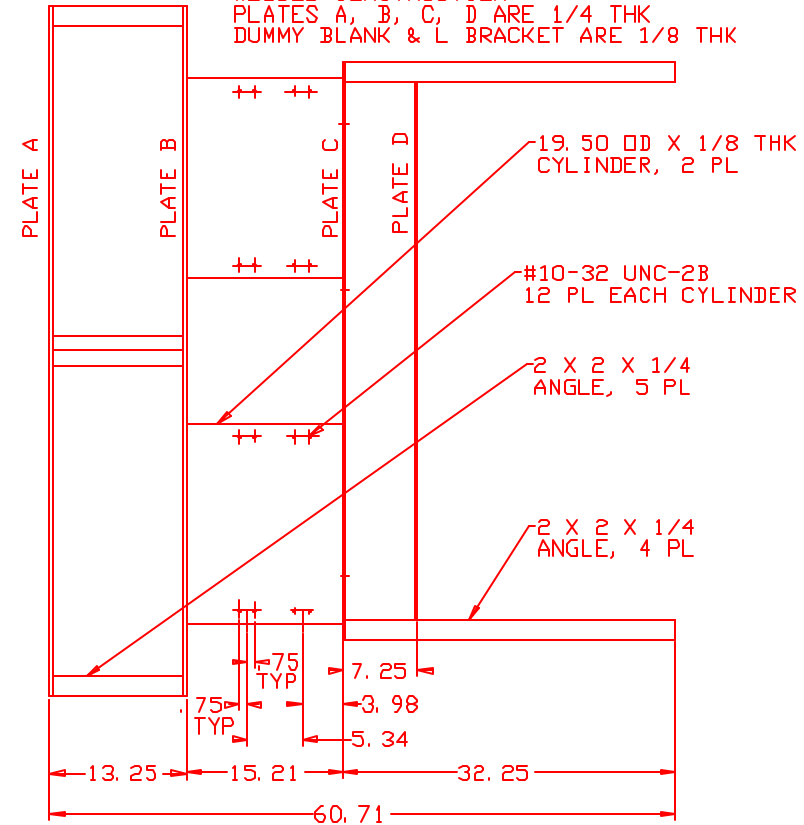
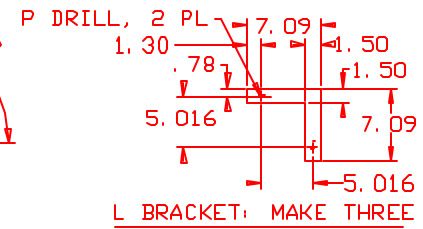
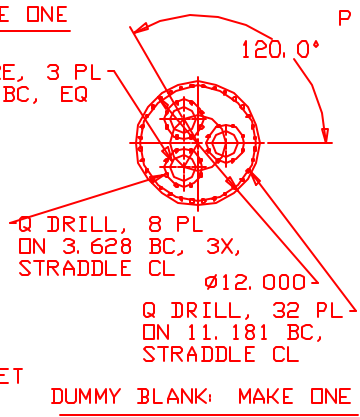
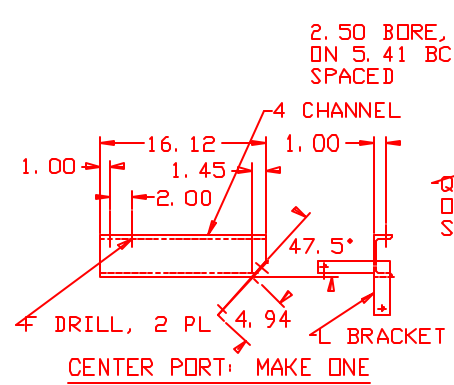


ALL MATERIAL IS 6061-T6 ALUMINUM
WELDED CONSTRUCTION
PLATES A, B, C, D ARE 1/4 THK
DUMMY BLANK & L BRACKET ARE 1/8 THK



FORM STRUCTURE: MAKE ONE



WELD TO PORTS AS SHOWN AT LEFT

RIBBON CABLE FORM FOR HAM
LIGO D980236-00
L. JONES 5/8/98

TOLERANCES: X.X: +/- .06; X.XX: +/- .03; X.XXX: +/- .005