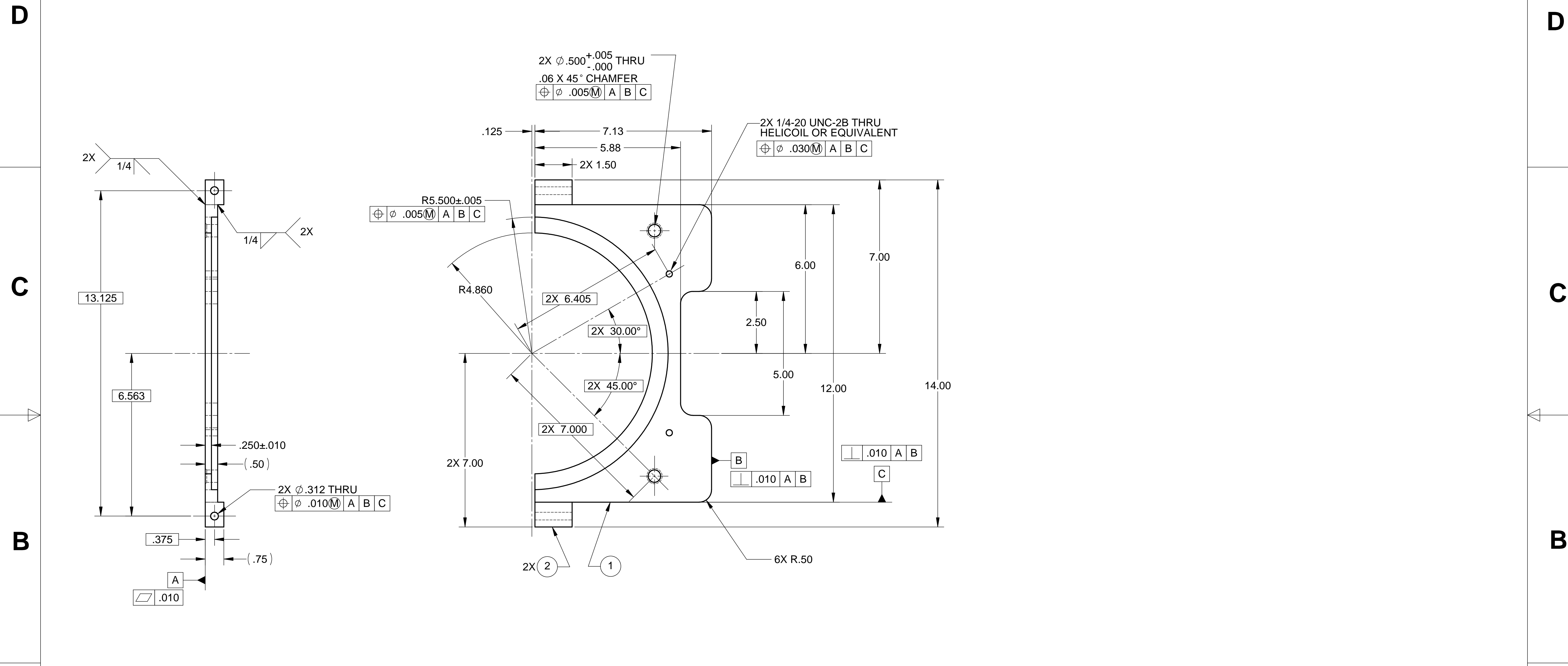


8 7 6 5 4 3 2 1

| REVISIONS | | | |
|-----------|-------------|------|----------|
| REV. | DESCRIPTION | DATE | APPROVED |
| | | | |
| | | | |
| | | | |



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- ALL FABRICATION, CLEANING, AND HANDLING MAINTAINED TO HYTEC SPECIFICATION LIGO-TS-03 CATEGORY 1.
- ALL ALUM. WELDING DONE BY A GTAW PROCESS USING 2% THORIATED TUNGSTEN WELDING ELECTRODES AND ER4043 WELDING ROD (SPEC. PER AWS A5.10-80).
- NO SULFUR BASED CUTTING FLUIDS ALLOWED. APPROVED MACHINE LUBRICANT: ALUMICUT, MISTIC METAL MOVER, PRINCETON, IL.
- PART WEIGHS 2.4 Lbs.

| ITEM NO. | QTY. | DESCRIPTION | MATERIAL |
|----------|------|----------------|--------------|
| 1 | 1 | PLATE, .50 THK | 6061-T6 ALUM |
| 2 | 2 | PLATE, .75 THK | 6061-T6 ALUM |

| PARTS LIST | | | |
|---|-------------------|--|---|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES- | | CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING | |
| DECIMALS .XX = +/- .03 .XXX = +/- .010 | ANGULAR = +/- 30' | SURFACE FINISH = 250 | |
| FINISH | SIGNATURE | DATE | <p>HYTEC, INC</p> <p>TITLE HAM BELLOWS COMPRESSION CLAMP PART #4</p> <p>DWG. NO. D972971 SIZE D SHEET NO. 1 of 1</p> <p>SCALE 1/2 REVISION</p> |
| DESIGNED | W. K. MILLER | 3-27-98 | |
| DRAWN | W. K. MILLER | 3-27-98 | |
| CHECKED | HARRY SALAZAR | - | |
| ENGR. | T. THOMPSON | - | |
| APPROVED | T. THOMPSON | - | |
| PART NO. D972971-1 | | | |

8 7 6 5 4 3 2 1