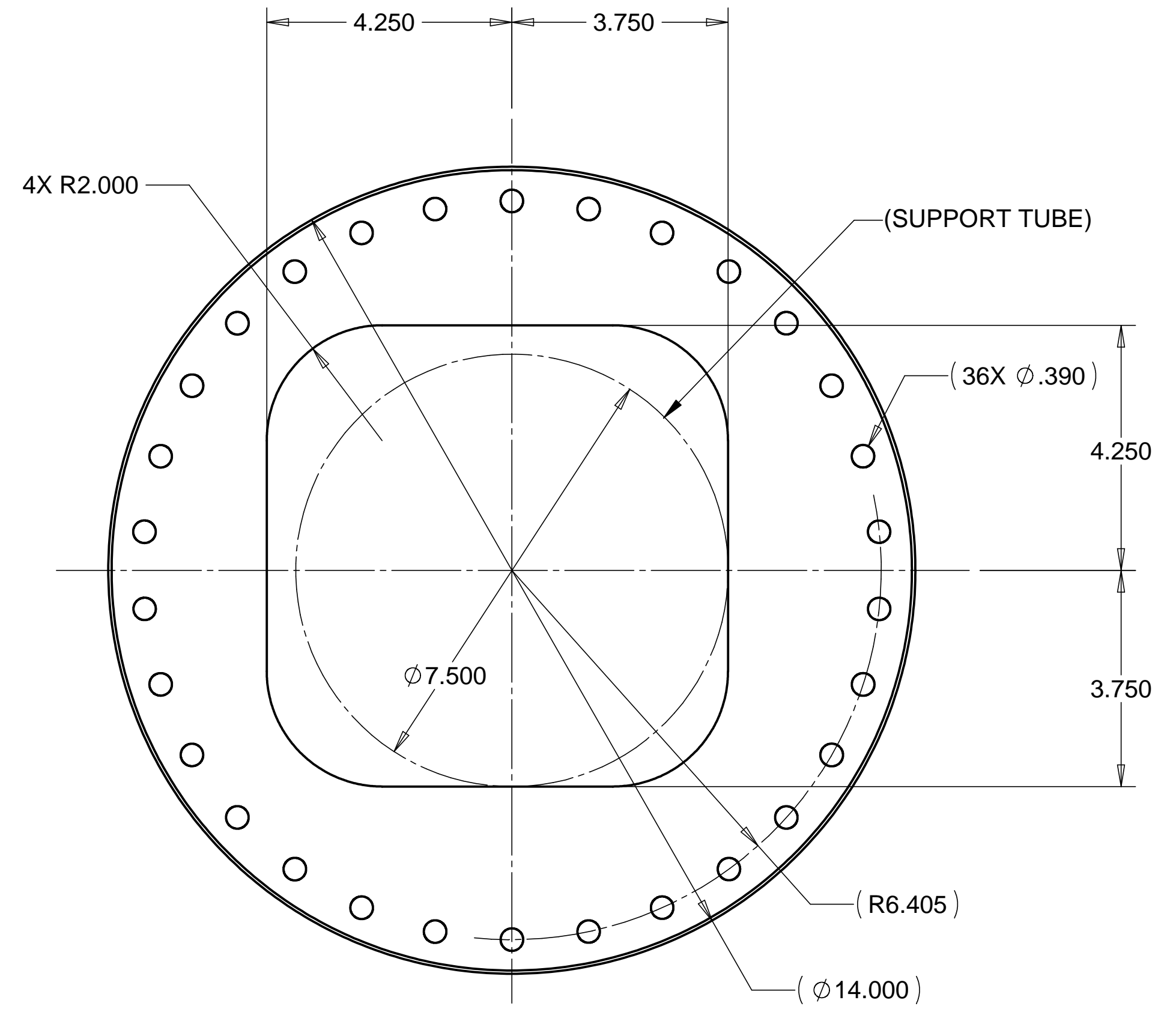


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

D



C

C

B

B

304 SST 14.0 O.D. MDC CONFLAT FLANGE (110037)

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO. ) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 29.3 Lbs.

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PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES- DECIMALS                      ANGULAR = +/- .30' .XX = +/- .03                      SURFACE FINISH = 250 .XXX = +/- .010	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b>
	FINISH		TITLE <b>HAM SUPPORT TUBE            CENTERING JIG</b>
PART NO. <b>D972954-1</b>	DESIGNED                      W. K. MILLER                      2/5/98	SIGNATURE                      DATE	DWG. NO.                      SIZE                      SHEET NO. <b>D972954                      D                      1 of 1</b>
	CHECKED                      HARRY SALAZAR                      -	ENGR.                      T. THOMPSON                      -	
APPROVED                      T. THOMPSON                      -	SCALE                      1/2	REVISION	

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