

8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		

D

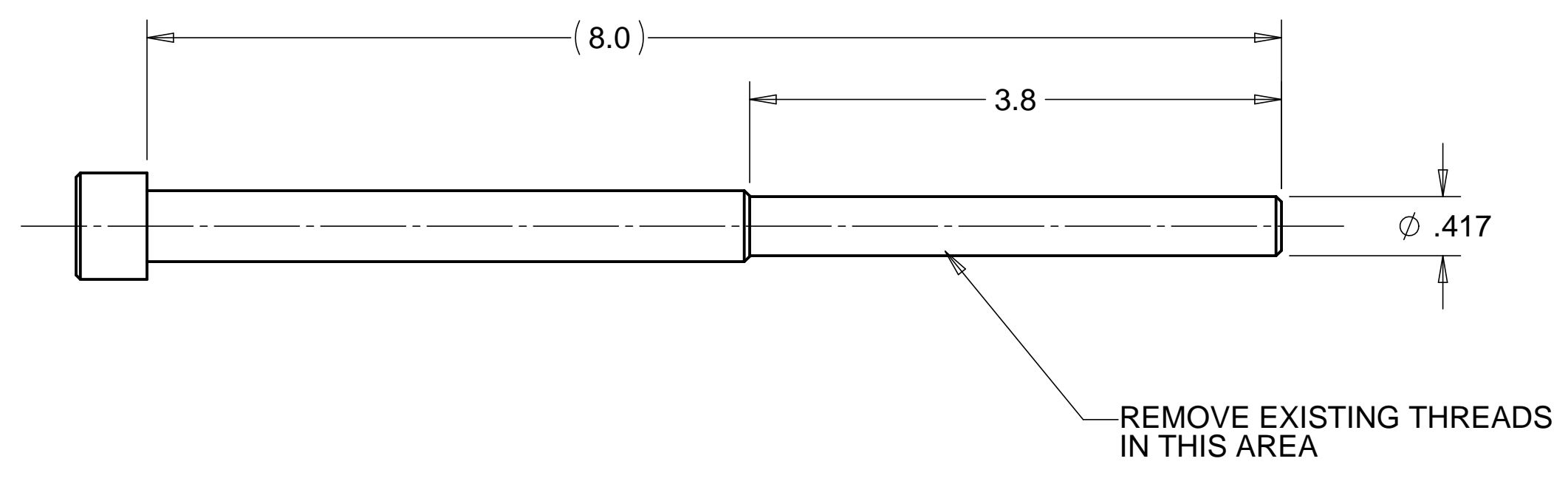
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NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANASI Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

PART NO.	DESCRIPTION	MATERIAL
D972718-1	SOC HD SCREW, 1/2-13 UNC-2B X 8.0 LG	UNRC
PARTS LIST		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		HYTEC, INC
DECIMALS .X = +/- .1 .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30' SURFACE FINISH = 250	
FINISH	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	TITLE LIGO HAM SCISSORS TABLE HEIGHT SET SCREW
	DESIGNED ROGER L. SMITH	SIGNATURE DATE 10-07-98
	DRAWN ROGER L. SMITH	10-07-98
	CHECKED E. SWENSEN	10-07-98
	ENGR. E. SWENSEN	10-07-98
	APPROVED T. THOMPSON	10-08-98
PART NO. D972718-1	DWG. NO. D972718	SIZE D
	SHEET NO. 1 of 1	REVISION
	SCALE 1/1	

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