

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

C

B

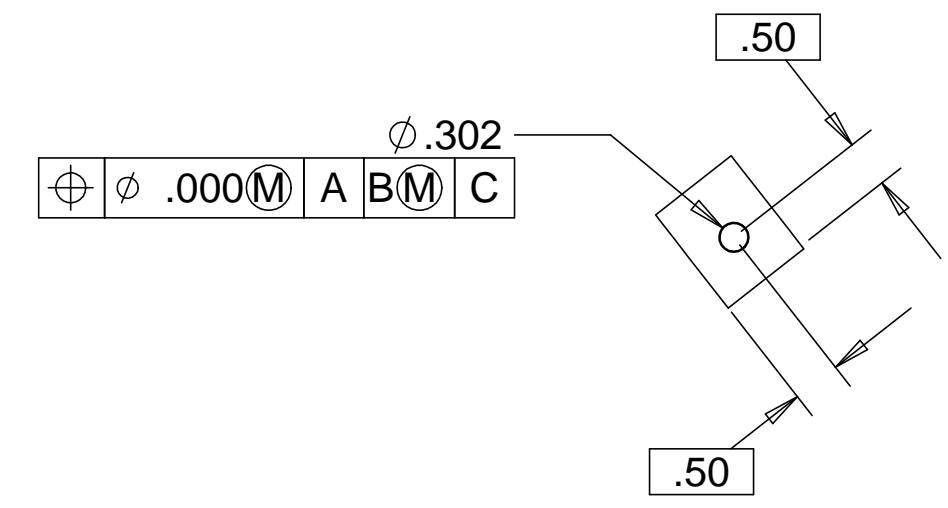
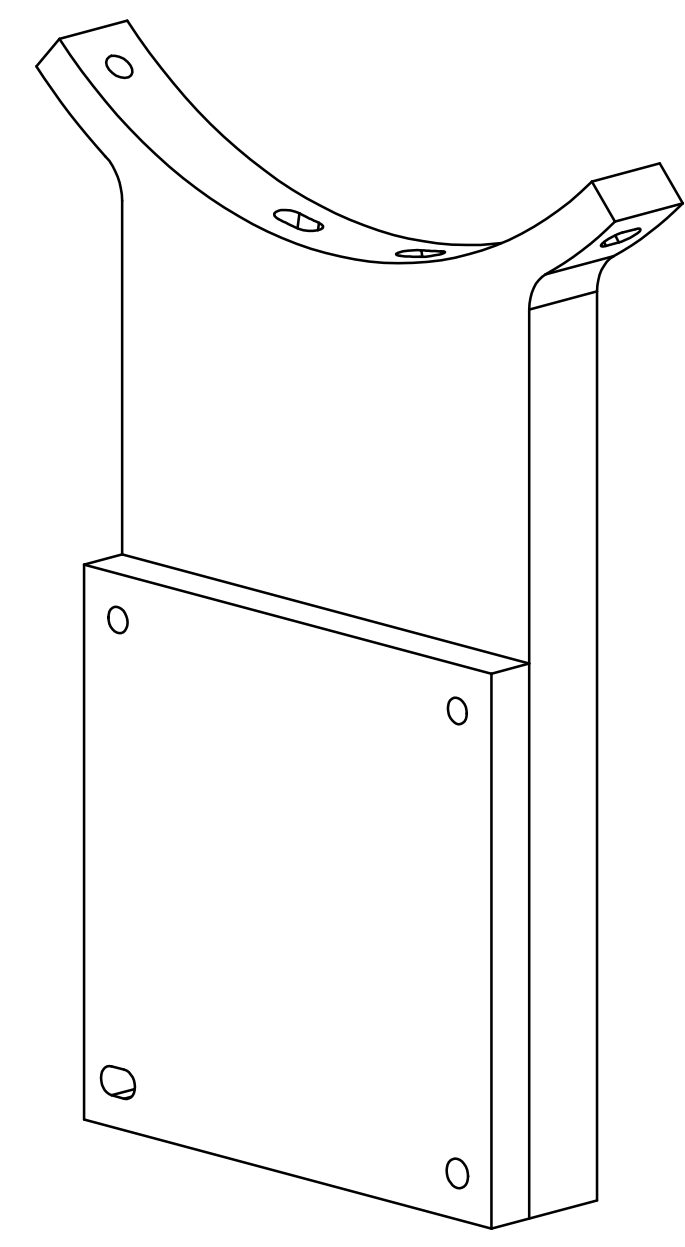
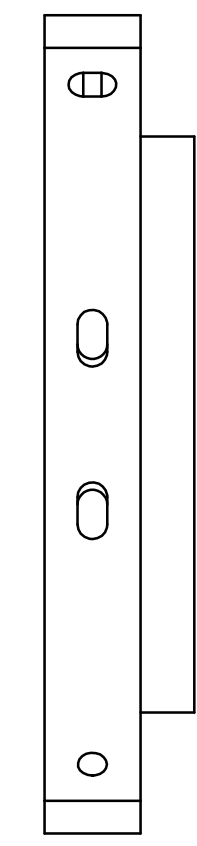
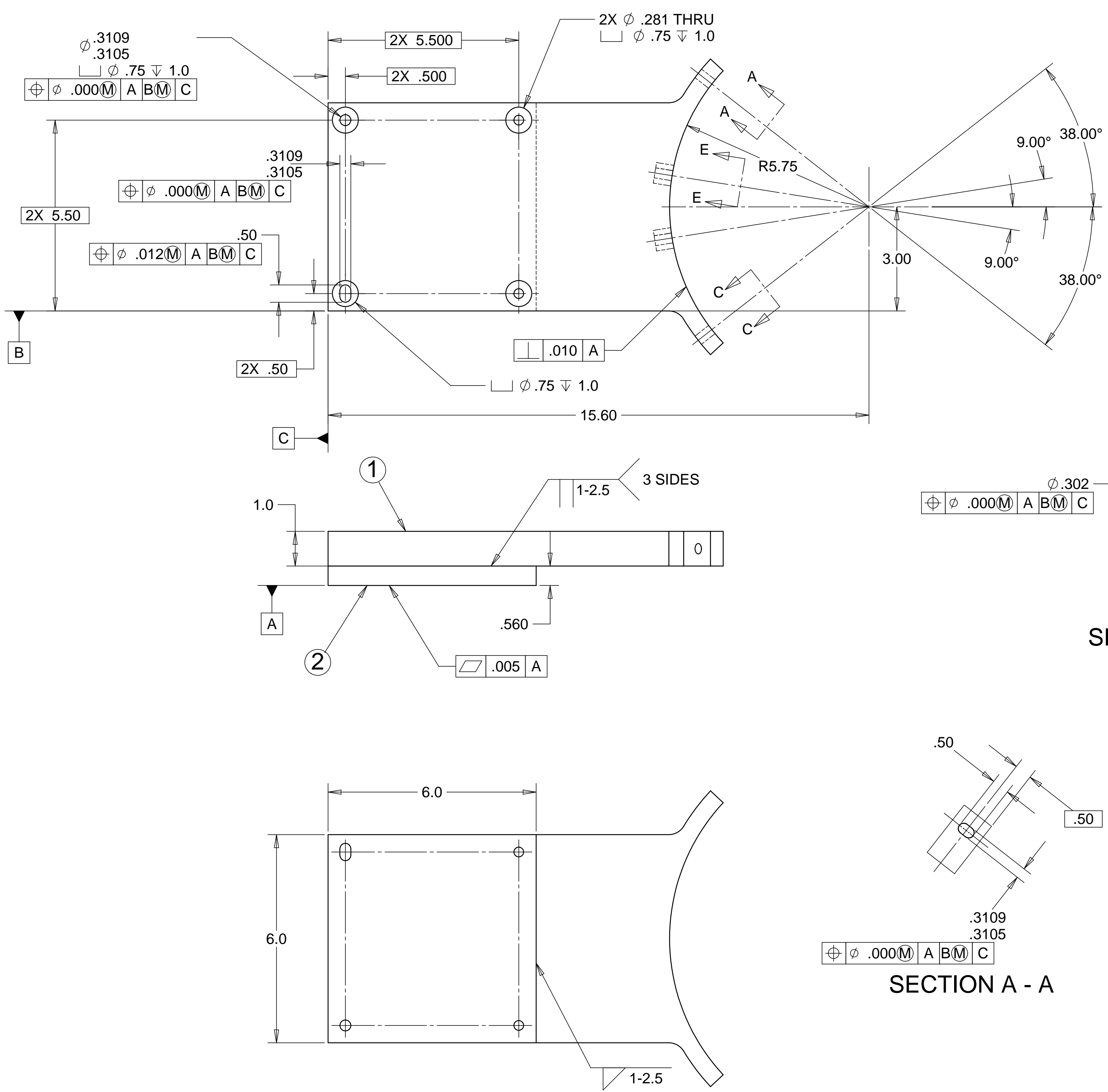
A

D

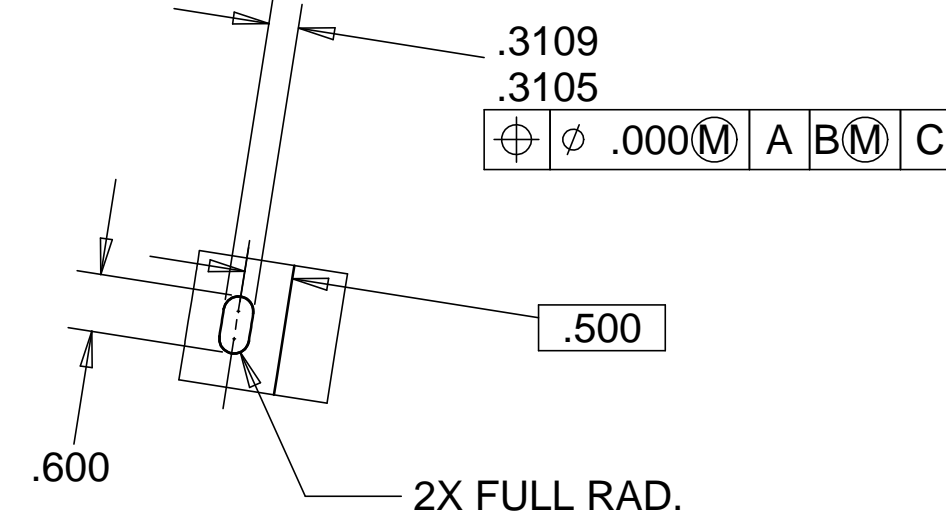
C

B

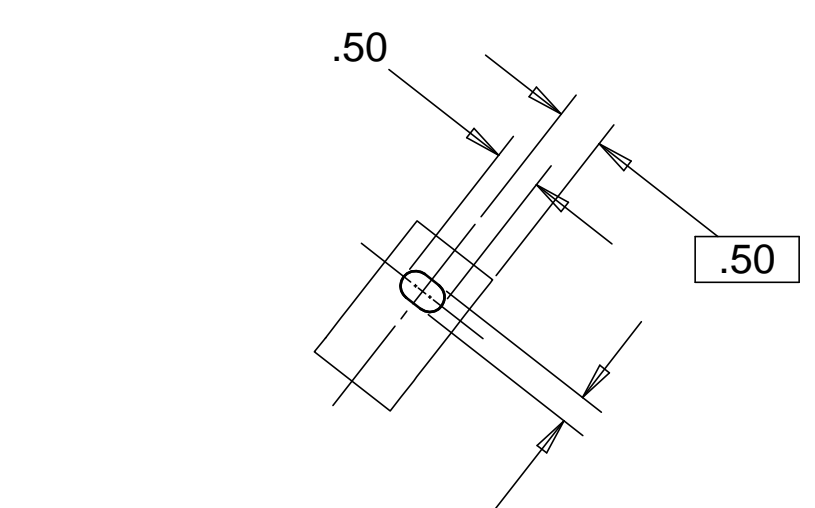
A



SECTION C - C



SECTION E - E
2 PATTERNS



SECTION A - A

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1		FLEXURE JIG	STAINLESS STEEL
2	1		SPACER PLATE	STAINLESS STEEL

PARTS LIST				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE ASSEMBLY FLEXURE JIG
DECIMALS	ANGULAR = +/- .30'	SIGNATURE		
.X = +/- .03		DESIGNED	E. ROMERO	DATE
.XX = +/- .010		DRAWN	E. ROMERO	7/30/98
.XXX = +/- .005	SURFACE FINISH = 250	CHECKED	E. SWENSEN	7/30/98
FINISH		ENGR.	E. SWENSEN	7/30/98
PART NO.		APPROVED	E. SWENSEN	7/30/98
D972492-1		DWG. NO.		D972492
		SCALE		1/4
		SIZE		D
		SHEET NO.		1 of 1
		REVISION		

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .030 TO .060 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

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