

8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		

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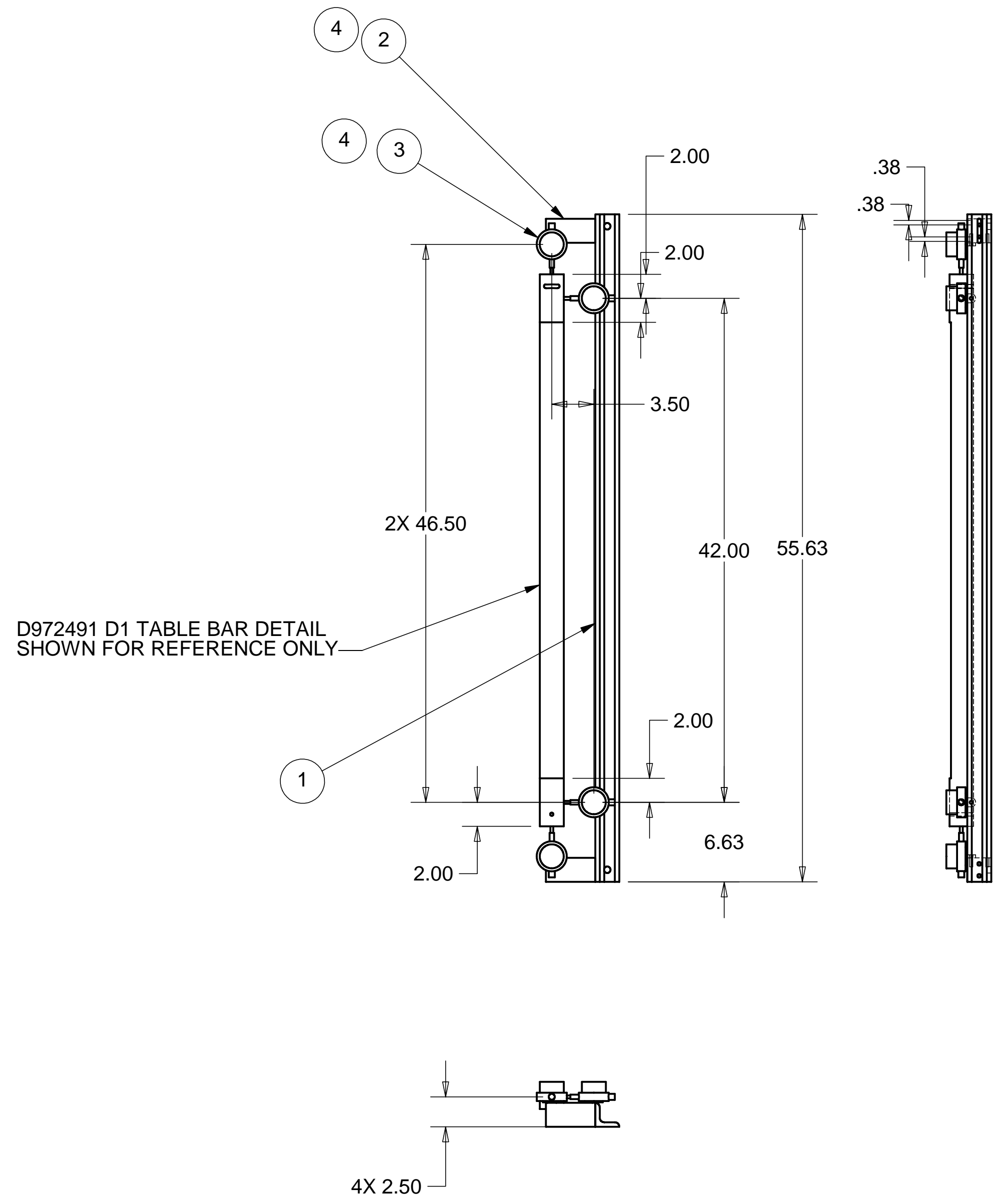
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NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANAS1 Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL	
1	1	D972491-3	ANGLE DETAIL	ALUMINUM	
PARTS LIST					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-			CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	<b>HYTEC, INC</b> TITLE <b>BSC MEASURE-FIXED ASSEMBLY</b>	
DECIMALS      ANGULAR = +/- 30'					
.X = +/- .1			DESIGNED	H. SALAZAR	11-10-98
.XX = +/- .03			DRAWN	H. SALAZAR	11-10-98
.XXX = +/- .010		SURFACE FINISH = 250	CHECKED	?????????	??-??-98
FINISH			ENGR.	B. WEINSTEIN	??-??-98
PART NO.		D972490-1	APPROVED	T. THOMPSON	??-??-98
			SCALE	1/8	REVISION
			D972490		D 1 of 3

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REV		DESCRIPTION		REVISIONS		DATE	APPROVED

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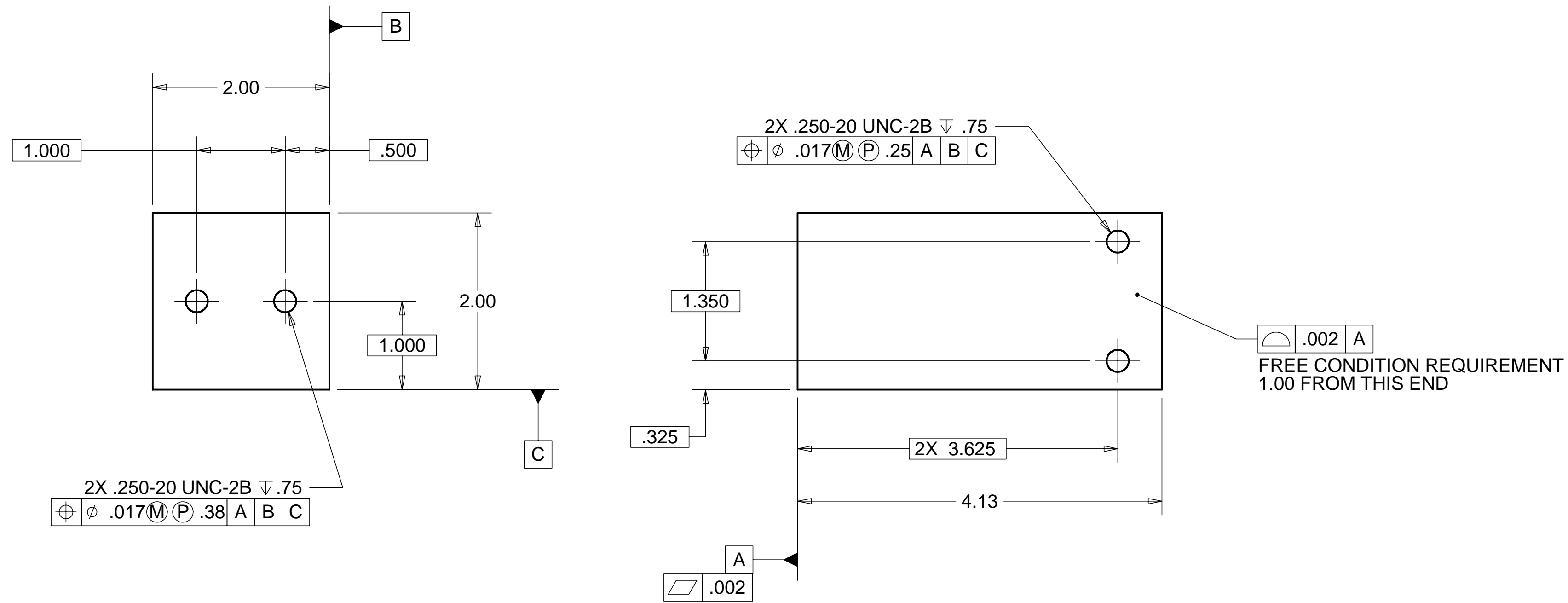
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MATERIAL: 6061 ALUMINUM

NOTES: UNLESS OTHER WISE SPECIFIED

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ITEM NO.	QTY.	PART NO.	DESCRIPTION	
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-			<b>HYTEC, INC</b>	
DECIMALS      ANGULAR = +/- .30' .X = +/- .1 .XX = +/- .03 .XXX = +/- .010      SURFACE FINISH = 250				
FINISH		SIGNATURE		DATE
DESIGNED		H. SALAZAR		11-10-98
DRAWN		H. SALAZAR		11-10-98
CHECKED		?????????		??-??-98
ENGR.		B. WEINSTEIN		??-??-98
APPROVED		T. THOMPSON		??-??-98
PART NO. <b>D972490-5</b>			TITLE <b>BSC MEASURE-FIXED GAGE BLOCK</b>	
			DWG. NO.      SIZE      SHEET NO. <b>D972490      D      3 of 3</b>	
			SCALE 1/1      REVISION	

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