

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

D

C

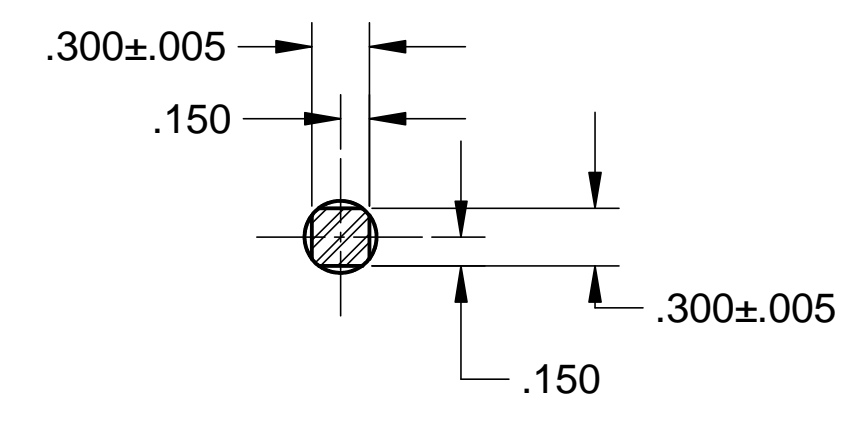
C

B

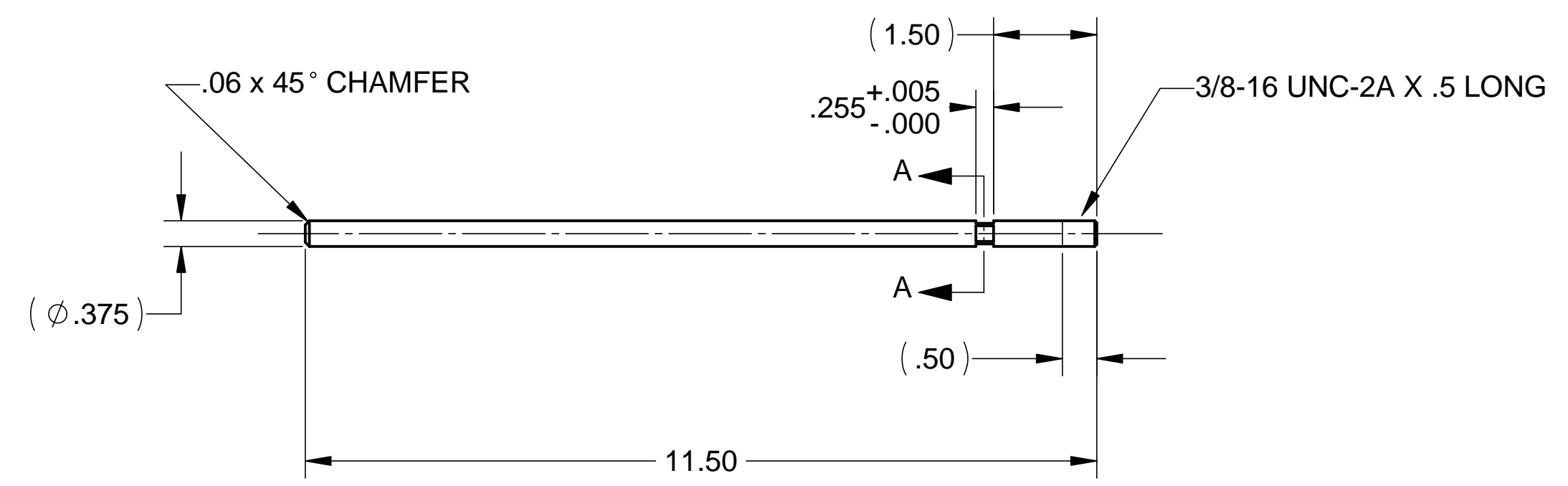
B

A

A



SECTION A-A
SCALE 1 : 1



MATL: Ø.375 ROUNDSTOCK 303 OR 304 SST

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- NO SULFER BASED CUTTING FLUIDS ALLOWED. APPROVED MACHINE LUBRICANT: ALUMICUT, MISTIC METAL MOVER, PRINCETON, IL.
- PART WEIGHS .4 Lbs.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES- DECIMALS ANGULAR = +/- .30' .XX = +/- .03 SURFACE FINISH = 250 .XXX = +/- .010	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE BSC BELLOWS STABILIZING ROD
	FINISH	SIGNATURE	DATE
PART NO. D972463-1	DESIGNED	W. K. MILLER	5-8-98
	DRAWN	W. K. MILLER	5-8-98
	CHECKED	HARRY SALAZAR	-
	ENGR.	T. THOMPSON	-
APPROVED	T. THOMPSON	-	DWG. NO. D972463 SIZE D SHEET NO. 1 of 1 SCALE 1/2 REVISION

8 7 6 5 4 3 2 1