

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

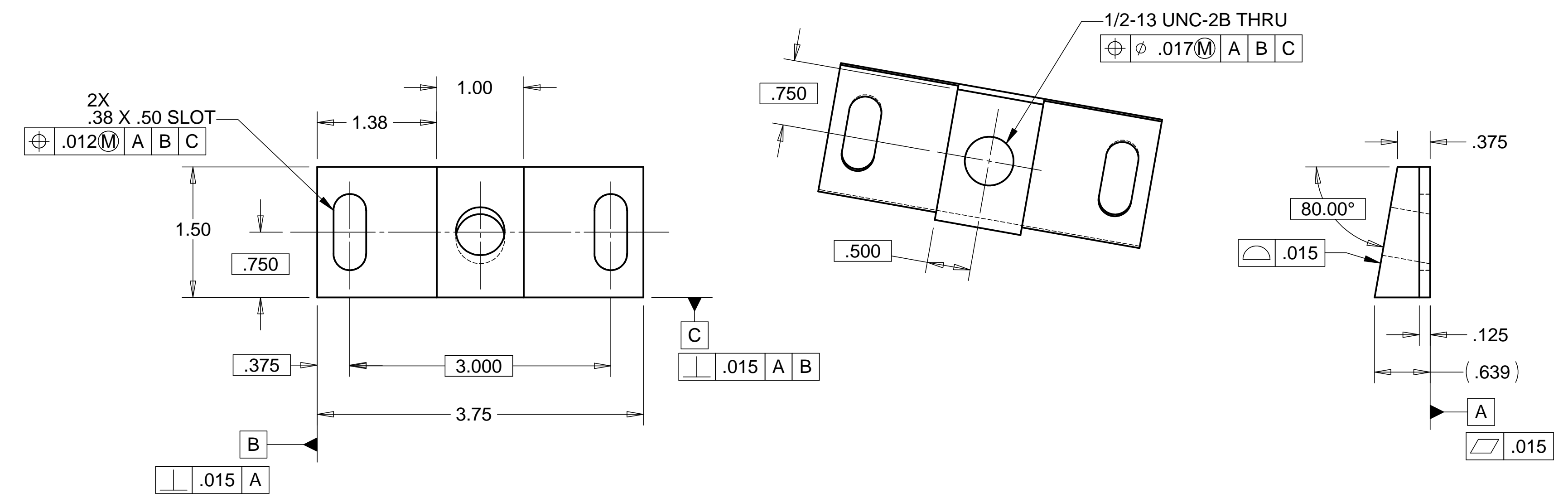
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MATL: 303 SST PLATE

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO. ) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PART WEIGHS .31 Lbs.

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PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b> TITLE <b>BSC ROLLER SYSTEM            ROLLER MOUNTING PLATE</b>
	DECIMALS .XX = +/- .03 .XXX = +/- .015	ANGULAR = +/- .30° SURFACE FINISH = 250	
FINISH	DESIGNED	SIGNATURE	DATE
	DRAWN	W. K. MILLER	2/5/98
PART NO. <b>D972443-1</b>	CHECKED	HARRY SALAZAR	-
	ENGR.	T. THOMPSON	-
	APPROVED	T. THOMPSON	-
	SCALE	1/1	REVISION

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