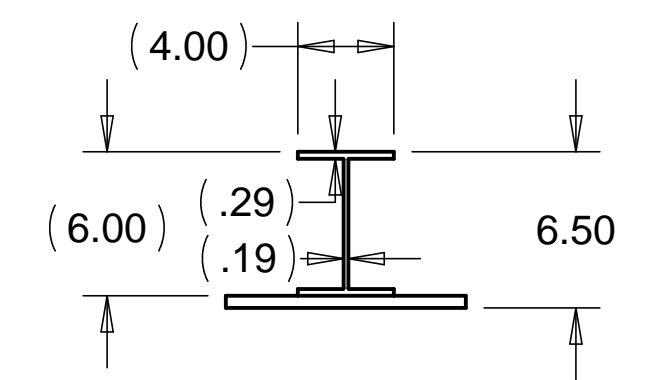
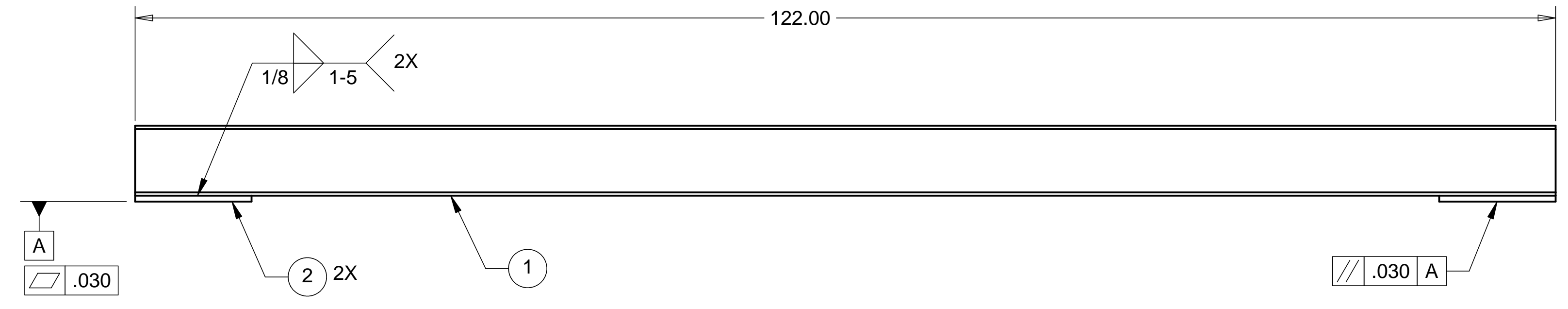
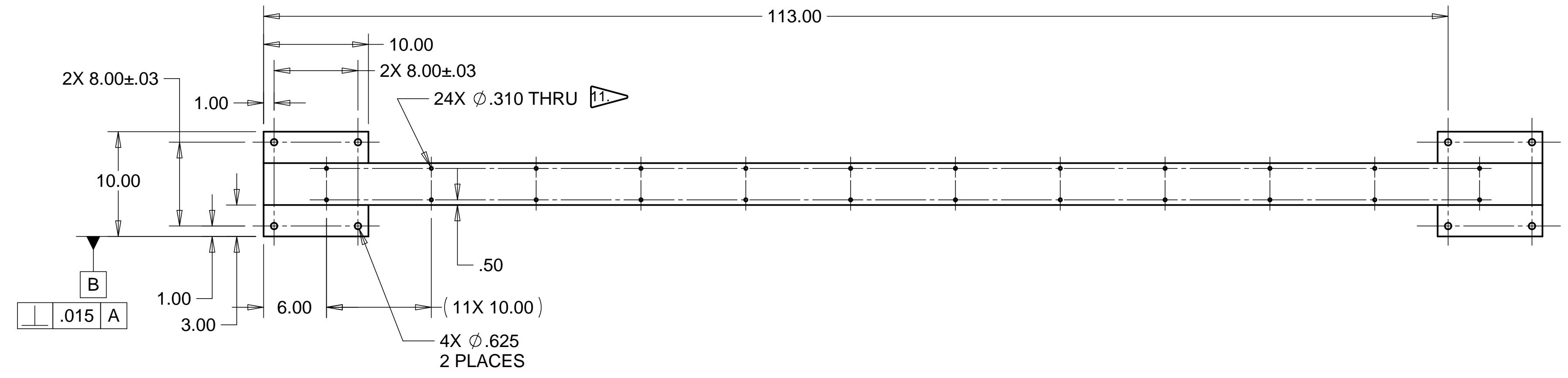
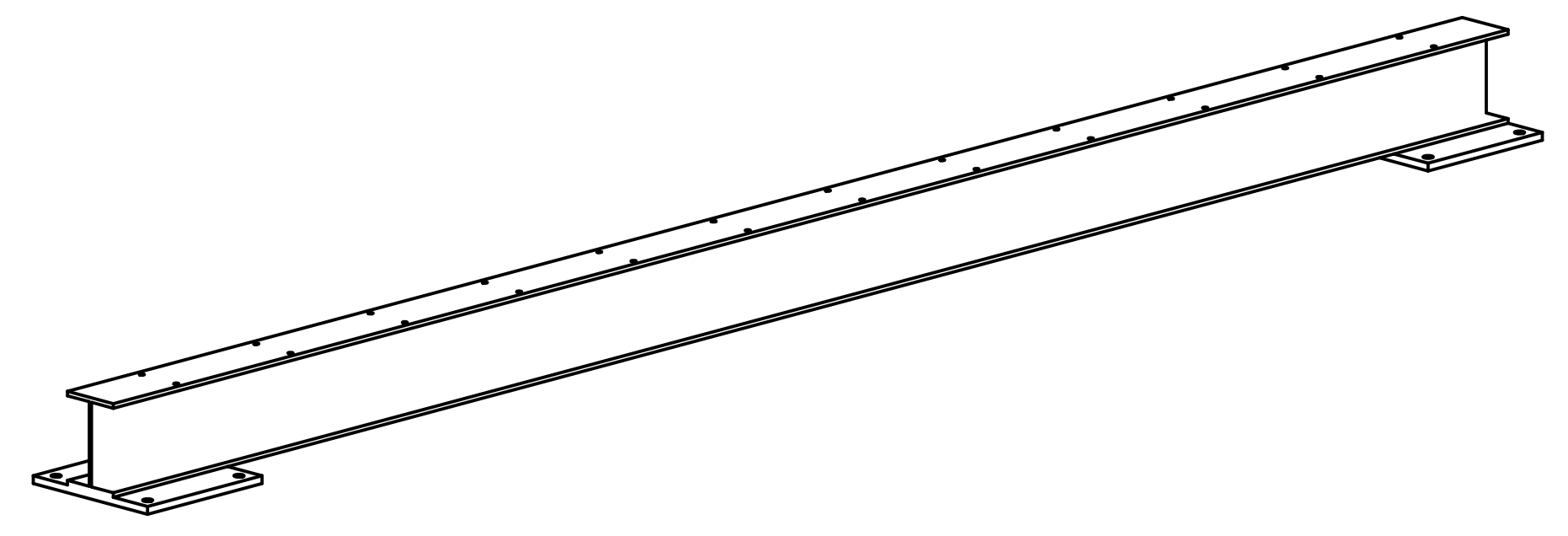


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
 - DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
 - SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
 - REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
 - ALL INSIDE CORNERS TO BE .015 RADIUS MAX
 - COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
 - COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
 - PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT, AND CHIPS.
 - PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
 - PART WEIGHS 49.7 Lbs.
- 11 MATCH DRILL I-BEAM TO PART D972429.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	I-BEAM, 16.0 X 4.03# ALUM. ASSOCIATION	ALUM 6061-T6
2	2	MOUNTING PLATE	ALUM 6061-T6

PARTS LIST				HYTEC, INC	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		TITLE BSC RAIL SYSTEM MAJOR RAIL I-BEAM WELDMENT	
DECIMALS .XX = +/- .06 .XXX = +/- .010	ANGULAR = +/- 30'	SIGNATURE	DATE	DWG. NO.	SIZE SHEET NO.
FINISH		DESIGNED W. K. MILLER	1/14/98	D972428	D 1 of 1
		DRAWN W. K. MILLER	1/14/98		
PART NO. D972428-1		CHECKED HARRY SALAZAR	2/5/98		
		ENGR. T. THOMPSON	2/5/98		
		APPROVED T. THOMPSON	2/5/98	SCALE 1/8	REVISION

8 7 6 5 4 3 2 1